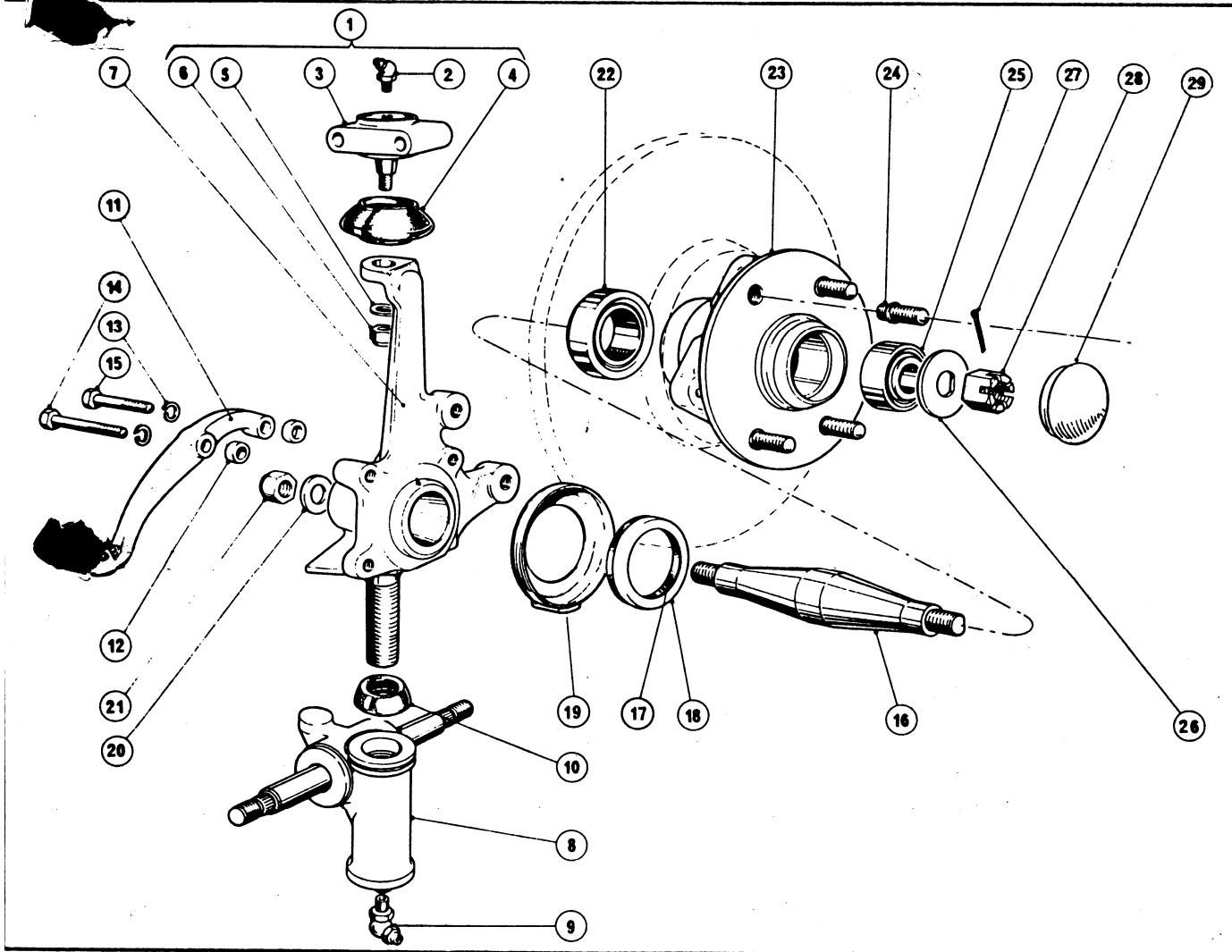




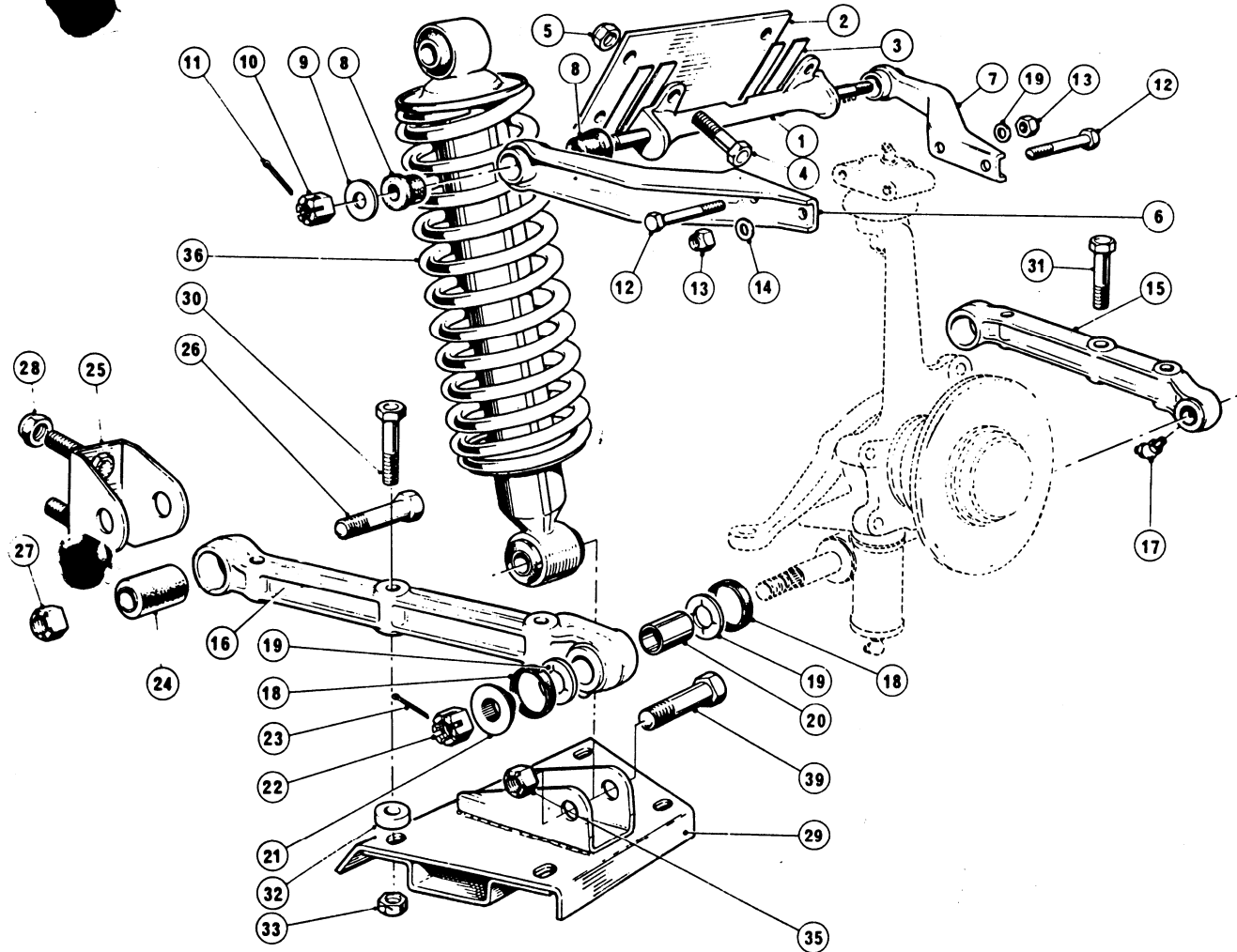
## Front Suspension



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>VERTICAL LINK - Early vehicles only</b>				
20337	Upper ball joint assembly .....	B1/ 1	.....	2
	Grease nipple .....	B1/ 2	.....	2
	Upper ball joint .....	B1/ 3	.....	2
	Rubber gaiter .....	B1/ 4	.....	2
	Washer .....	B1/ 5	.....	2
	Nyloc nut .....	B1/ 6	.....	2
203365	Vertical link, L.H. ....	B1/ 7	.....	1
203364	Vertical link, R.H. ....		.....	1
203378	Trunnion, L.H. ....	B1/ 8	.....	1
203377	Trunnion, R.H. ....		.....	1
4854	Grease nipple, trunnion .....	B1/ 9	.....	2
203374	Grease seal, trunnion .....	B1/10	.....	2
203368	Tie rod lever, L.H. ....	B1/11	.....	1
203367	Tie rod lever, R.H. ....		.....	1
204556	Distance piece, tie rod lever .....	B1/12	.....	4
203383	Lockwasher, tie rod lever .....	B1/13	.....	4
50088	Bolt, long, tie rod to vertical link .....	B1/14	.....	2
50087	Bolt, short, tie rod to vertical link .....	B1/15	.....	2
203366	Stub axle shaft .....	B1/16	.....	2
200211	Felt seal .....	B1/17	.....	2
	Cover, felt seal .....	B1/18	.....	2

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY REQ.
VERTICAL LINK - continued				
204324	Water shield, inner, front hub (Early vehicles only) .		.....	2
205302	Water shield, inner, front hub .....	B1/19	.....	2
204022	Washer, stub axle shaft .....	B1/20	.....	2
50869	Nyloc nut, stub axle shaft .....	B1/21	.....	2
200209	Taper Bearing, inner .....	B1/22	.....	2
200208	Hub assembly c.w. studs .....	B1/23	.....	2
<i>200255</i>	Stud, hub ...?	B1/24	.....	8
200210	Taper bearing, outer .....	B1/25	.....	2
200214	D washer, stub axle .....	B1/26	.....	2
200215	Split pin, stub axle .....	B1/27	.....	2
200213	Slotted nut .....	B1/28	.....	2
200216	Hub cap .....	B1/29	.....	2

## Front Suspension

**RELIANT**

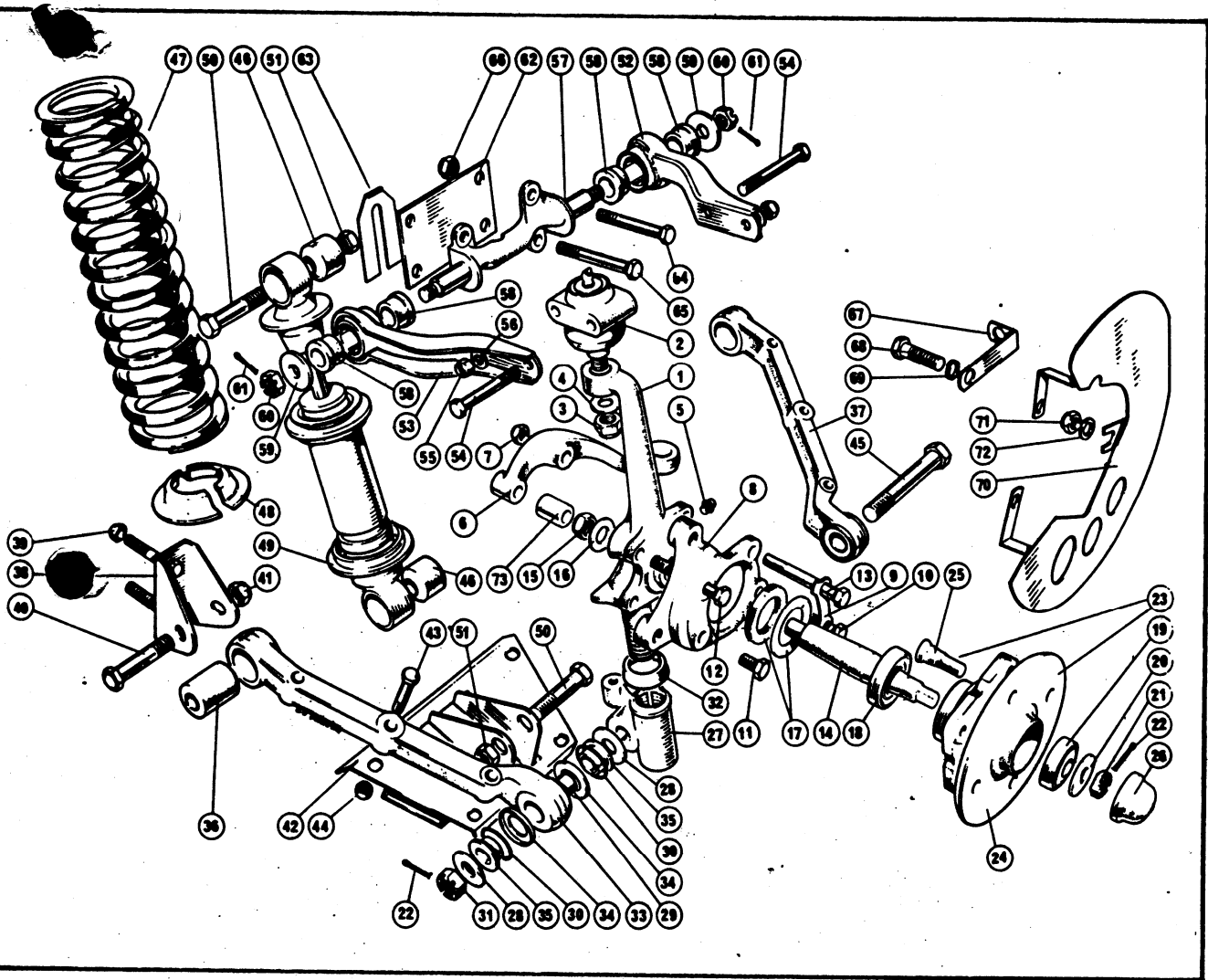
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>WISHBONES AND DAMPER - Early vehicles only</b>				
03369	Fulcrum, upper wishbone .....	B2/ 1	.....	2
01904	Spacer, camber adjustment .....	B2/ 2	.....	As Req'd.
7143	Shim, camber adjustment .....	B2/ 3	.....	As Req'd.
00878	Bolt, top, fulcrum to frame .....	B2/ 4	.....	4
00888	Bolt, lower, fulcrum to frame .....		.....	4
06438	Nut, fulcrum to frame .....	B2/ 5	.....	8
03370	Wishbone, front upper .....	B2/ 6	.....	2
03371	Wishbone, rear upper .....	B2/ 7	.....	2
03375	Rubber bush, upper fulcrum .....	B2/ 8	.....	8
04021	Plain washer, upper fulcrum .....	B2/ 9	.....	4
50763	Slotted nut, upper fulcrum .....	B2/10	.....	4
53887	Split pin, upper fulcrum .....	B2/11	.....	4
50089	Bolt, wishbones to upper ball housing .....	B2/12	.....	4
50843	Nyloc nut, wishbones to upper ball housing .....	B2/13	.....	4
04023	Washer, wishbones to upper ball housing .....	B2/14	.....	4
03381	Wishbone, lower, L.H. rear and R.H. front .....	B2/15	.....	2
03380	Wishbone, lower, R.H. rear and L.H. front .....	B2/16	.....	2
4854	Greaser, lower wishbones to trunnion .....	B2/17	.....	4
03384	Grease seal, lower wishbones to trunnion .....	B2/18	.....	8
03382	Thrust washer, lower wishbones to trunnion .....	B2/19	.....	8
04497	Tube, lower wishbones to trunnion .....	B2/20	.....	4



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
WISHBONES AND DAMPER - continued				
203383	Lockwasher, lower wishbones to trunnion .....	B2/21	.....	4
50763	Slotted nut, lower wishbones to trunnion .....	B2/22	.....	4
53887	Split pin, lower wishbones to trunnion .....	B2/23	.....	4
204607	Bush, lower wishbone pivot .....	B2/24	.....	4
204516	Bracket, lower wishbone pivot .....	B2/25	.....	4
501658	Bolt, wishbone to pivot bracket .....	B2/26	.....	4
508858	Nut, bolt securing .....	B2/27	.....	4
508438	Nut, pivot bracket to frame .....	B2/28	.....	8
204331	Bracket, lower wishbone to damper .....	B2/29	.....	2
500868	Bolt, front, wishbone to bracket .....	B2/30	.....	4
500858	Bolt, rear, wishbone to bracket .....	B2/31	.....	4
200892	Spacer, wishbone to bracket .....	B2/32	.....	As Req'd
508838	Nut, wishbone to bracket .....	B2/33	.....	4
501648	Bolt, damper lower to bracket and damper top to frame.	B2/34	.....	4
508858	Nut, damper lower to bracket and damper top to frame..	B2/35	.....	4
204332	Damper unit assembly .....	B2/36	.....	2
12117	Bush, ferrule .....	B2/37	.....	4
12115	Spring .....	B2/38	.....	2
12025	Retainer, spring .....	B2/39	.....	2
12020	Spring support .....	B2/40	.....	4

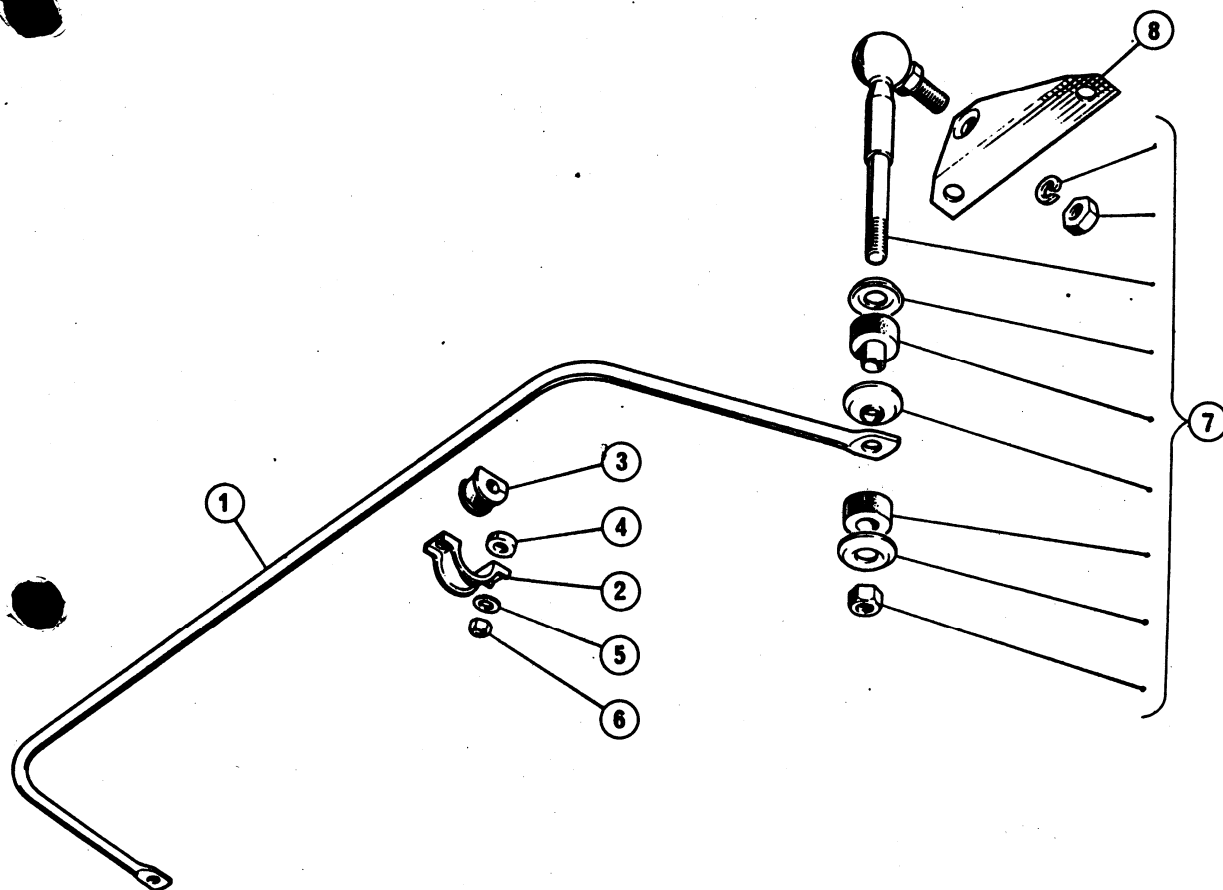
## Front Suspension

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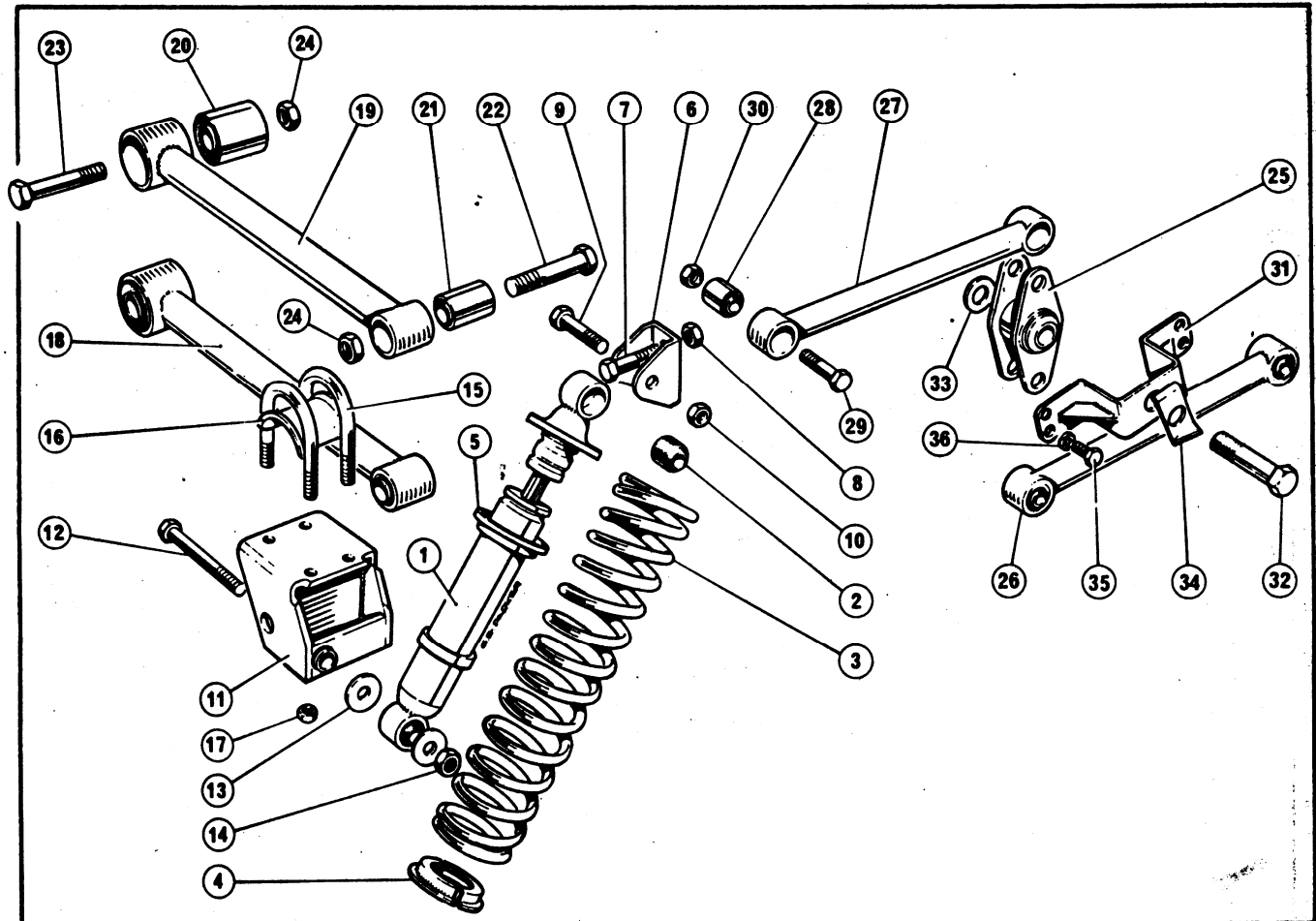


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>FRONT SUSPENSION - Later vehicle only</b>				
05447	Front suspension unit assembly R.H. ....			1
05448	Front suspension unit assembly L.H. ....			1
06010	Vertical link, R.H. ....	B3/ 1		1
06011	Vertical link, L.H. ....			1
06027	Upper ball joint ....	B3/ 2		2
0843C	Nyloc nut, upper ball joint ....	B3/ 3		2
04023	Washer, nut, upper ball joint ....	B3/ 4		2
06028	Greaser, vertical link ....	B3/ 5		2
03367	Tie rod lever, R.H. ....	B3/ 6		1
03368	Tie rod lever, L.H. ....			1
0843C	Nyloc nut, tie rod lever ....	B3/ 7		6
06013	Caliper plate, R.H. ....	B3/ 8		1
06014	Caliper plate, L.H. ....			1
03376	Tab washer, plate to vertical link ....	B3/ 9		4
00828	Bolt, plate to vertical link 1.3/8 inch ....	B3/10		2
15208	Bolt, plate to vertical link 1/2 inch ....	B3/11		2
00898	Bolt, plate to link and lever 3 inch ....	B3/12		2
06023	Bolt, plate to link and lever 3.3/8 inch ....	B3/13		2
06012	Stub axle shaft ....	B3/14		2
08438	Nyloc nut, stub axle shaft ....	B3/15		2
11358	Plain washer stub axle shaft ....	B3/16		2
06024	Oil seal, stub axle shaft ....	B3/17		2

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
NEW SUSPENSION - continued				
208020	Bearing, inner, stub axle shaft .....	B3/18	.....	2
208021	Bearing, outer, stub axle shaft .....	B3/19	.....	2
208022	'D' washer, stub axle shaft .....	B3/20	.....	2
50764	Slotted nut, stub axle shaft .....	B3/21	.....	2
53886	Split pin, stub axle shaft .....	B3/22	.....	2
305450	Hub and stud assembly .....	B3/23	.....	2
205451	Hub .....	B3/24	.....	2
205452	Stud .....	B3/25	.....	8
208019	Hub cap .....	B3/26	.....	2
208025	Trunnion assembly R.H. ....	B3/27	.....	1
208026	Trunnion assembly L.H. ....		.....	1
208030	Washer, trunnion .....	B3/28	.....	8
208032	Spacer, trunnion .....	B3/29	.....	4
208031	Rubber seal, trunnion .....	B3/30	.....	8
208033	Slotted nut, trunnion .....	B3/31	.....	2
208018	Grease seal, trunnion .....	B3/32	.....	2
208039	Wishbone assembly, rear R.H. and front L.H. ....		.....	2
208035	Wishbone arm, rear R.H. and front L.H. ....	B3/33	.....	2
208036	Water shield .....	B3/34	.....	4
208037	Nylon bearing .....	B3/35	.....	4
204607	Bush .....	B3/36	.....	2
208040	Wishbone assembly, rear L.H. and front R.H. ....	B3/37	.....	2
208038	Wishbone arm, rear L.H. and front R.H. ....		.....	2
208036	Water shield .....		.....	4
208037	Nylon bearing .....		.....	4
204607	Bush .....		.....	2
205428	Mounting bracket, lower wishbone .....	B3/38	.....	4
508438	Nut, bracket to frame .....	B3/39	.....	8
50165B	Bolt, wishbone to bracket .....	B3/40	.....	4
50885B	Nut, wishbone to bracket .....	B3/41	.....	4
205428	Bracket, lower wishbones to damper .....	B3/42	.....	2
50086B	Bolt, lower wishbones to damper bracket .....	B3/43	.....	4
50085B	Bolt, lower wishbones to damper bracket .....		.....	4
50863B	Nut, lower wishbones to damper bracket .....	B3/44	.....	8
208029	Bolt, lower wishbones to damper trunnion .....	B3/45	.....	2
204332	Damper unit assembly .....		.....	2
12117	Bush ferrule .....	B3/46	.....	4
12115	Spring .....	B3/47	.....	2
12025	Retainer, spring .....	B3/48	.....	2
12020	Support spring .....	B3/49	.....	4
50184B	Bolt, damper to mounting bracket and frame .....	B3/50	.....	4
50885B	Nut, damper to mounting bracket and frame .....	B3/51	.....	4
208016	Upper wishbone, front .....	B3/52	.....	2
208017	Upper wishbone, rear .....	B3/53	.....	2
50086B	Bolt, upper wishbones to ball housing .....	B3/54	.....	4
50843C	Nyloc nut, upper wishbones to ball housing .....	B3/55	.....	4
204023	Washer, upper wishbones to ball housing .....	B3/56	.....	4
203369	Upper fulcrum .....	B3/57	.....	2
203375	Rubber bush, upper fulcrum to wishbones .....	B3/58	.....	8
204021	Plain washer, upper fulcrum to wishbones .....	B3/59	.....	4
50763	Slotted nut, upper fulcrum to wishbones .....	B3/60	.....	4
53887	Split pin, upper fulcrum to wishbones .....	B3/61	.....	4
201904	Spacer, camber adjustment .....	B3/62	.....	As Req'd
7143	Shim, camber adjustment .....	B3/63	.....	As Req'd
50087B	Bolt, fulcrum to spacer, top .....	B3/64	.....	4
50088B	Bolt, fulcrum to spacer, bottom .....	B3/65	.....	4
50843B	Nut, fulcrum to spacer .....	B3/66	.....	8
208034	Bracket, brake hose .....	B3/67	.....	2
51522C	Bolt, hub to disc .....	B3/68	.....	8
51203B	Spring washer, hub to disc .....	B3/69	.....	8
205429	Dust cover, R.H. ....	B3/70	.....	1
205430	Dust cover, L.H. ....		.....	1
50843B	Nyloc nut, dust cover .....	B3/71	.....	2
204023	Plain washer, dust cover .....	B3/72	.....	2
208298	Spacer, tie rod .....	B3/73	.....	4



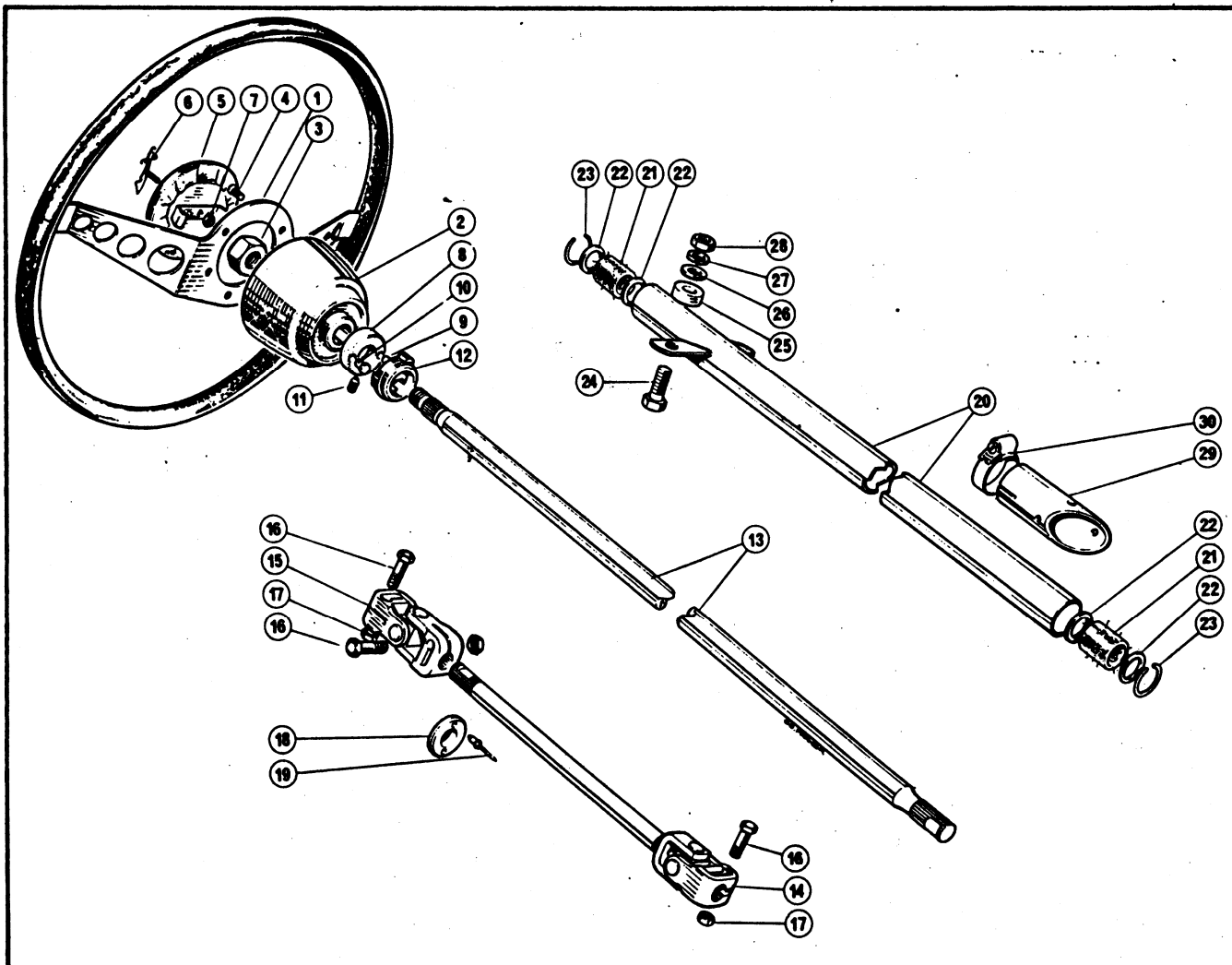
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
ANTI-ROLL BAR - All vehicles				
204375	Anti-roll bar .....	B4/ 1	.....	1
20445	Mounting bracket, anti-roll bar .....	B4/ 2	.....	2
20446	Mounting rubber, anti-roll bar .....	B4/ 3	.....	2
201682	Spacer .....	B4/ 4	.....	4
51132	Washer, mounting bracket fixing .....	B4/ 5	.....	4
508428	Nut, mounting bracket fixing .....	B4/ 6	.....	4
204461	Link, anti-roll bar .....	B4/ 7	.....	2
204355	Mounting bracket R.H. ....	B4/ 8	.....	1
204356	Mounting bracket L.H. ....		.....	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>REAR SUSPENSION</b>				
204429	Rear suspension assembly .....		.....	1
204833	Spring and damper unit .....		.....	2
12107	Damper .....	C1/ 1	.....	2
12117	Ferrule rubber, damper .....	C1/ 2	.....	4
12116	Spring .....	C1/ 3	.....	2
12025	Spring retainer.....	C1/ 4	.....	2
12111	Support ring, spring .....	C1/ 5	.....	2
200004	Bracket, damper fixing, top .....	C1/ 6	.....	2
50088B	Bolt, bracket to frame .....	C1/ 7	.....	4
50883B	Nut, bracket to frame .....	C1/ 8	.....	4
50164B	Bolt, damper to top bracket .....	C1/ 9	.....	2
50885B	Nut, damper to top bracket .....	C1/10	.....	2
204334	Bracket, damper fixing, lower L.H. ....	C1/11	.....	1
204335	Bracket, damper fixing, lower R.H. ....		.....	1
200399	Bolt, damper to lower bracket .....	C1/12	.....	2
4096	Washer, damper to lower bracket .....	C1/13	.....	4
50885B	Nut, damper to lower bracket .....	C1/14	.....	2
200001	'U' bolt, axle to lower damper bracket .....	C1/15	.....	4
201279	Location plate, 'U' bolt .....	C1/16	.....	2
50963N	Nut, 'U' bolt .....	C1/17	.....	8
204370	Radius arm assembly .....	C1/18	.....	4
204473	Radius arm .....	C1/19	.....	4
204442	Bush, radius arm, front .....	C1/20	.....	4
200047	Bush, radius arm, rear .....	C1/21	.....	4

**C 1****Rear Suspension****RELIANT**

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
REAR SUSPENSION - continued				
50205B	Bolt, radius arm axle, rear top pivot .....	C1/22	.....	2
50206B	Bolt, radius arm axle lower and front top pivot .....	C1/23	.....	8
50906B	Nut, radius arm bolts .....	C1/24	.....	8
204180	Cantilever arm .....	C1/25	.....	1
204186	Radius arm assembly, transverse .....	C1/26	.....	2
204036	Transverse radius arm .....	C1/27	.....	2
200048	Bush .....	C1/28	.....	4
50124B	Bolt, radius arm fixing .....	C1/29	.....	4
50884B	Nut, radius arm fixing .....	C1/30	.....	4
204047	Gear carrier cover strap .....	C1/31	.....	1
50226B	Bolt, cover strap to cantilever arm .....	C1/32	.....	1
51126B	Washer, cover strap to cantilever arm .....	C1/33	.....	1
204065	Tab washer, cover strap to cantilver arm .....	C1/34	.....	1
51502B	Set screw, cover strap .....	C1/35	.....	4
51202B	Lockwasher, cover strap .....	C1/36	.....	4



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>STEERING COLUMN</b>				
204711	Steering wheel .....	D1/ 1	.....	1
205245	Boss, steering wheel .....	D1/ 2	.....	1
200402	Nut, boss to steering column .....	D1/ 3	.....	1
201786	Screw, steering wheel to boss .....	D1/ 4	.....	5
203128	Steering wheel centre .....	D1/ 5	.....	1
203298	Motif, steering wheel centre .....	D1/ 6	.....	1
203299	Nut, motif fixing .....	D1/ 7	.....	1
203122	Striker assembly, indicator switch return .....		.....	1
203294	Strike boss .....	D1/ 8	.....	1
203295	Peg, long .....	D1/ 9	.....	1
203296	Peg, short .....	D1/10	.....	1
203125	Grub screw, striker locking .....	D1/11	.....	1
203121	Bush, striker .....	D1/12	.....	1
205246	Upper steering column, inner .....	D1/13	.....	1
204648	Lower steering column .....	D1/14	.....	1
204659	Universal joint .....	D1/15	.....	1
500428	Bolt, steering column pinch .....	D1/16	.....	3
510028	Nut, steering column pinch .....	D1/17	.....	3
204792	Bush, lower steering column support .....	D1/18	.....	1
54170K	Rivet, bush to frame .....	D1/19	.....	2
204692	Upper steering column, outer .....	D1/20	.....	1

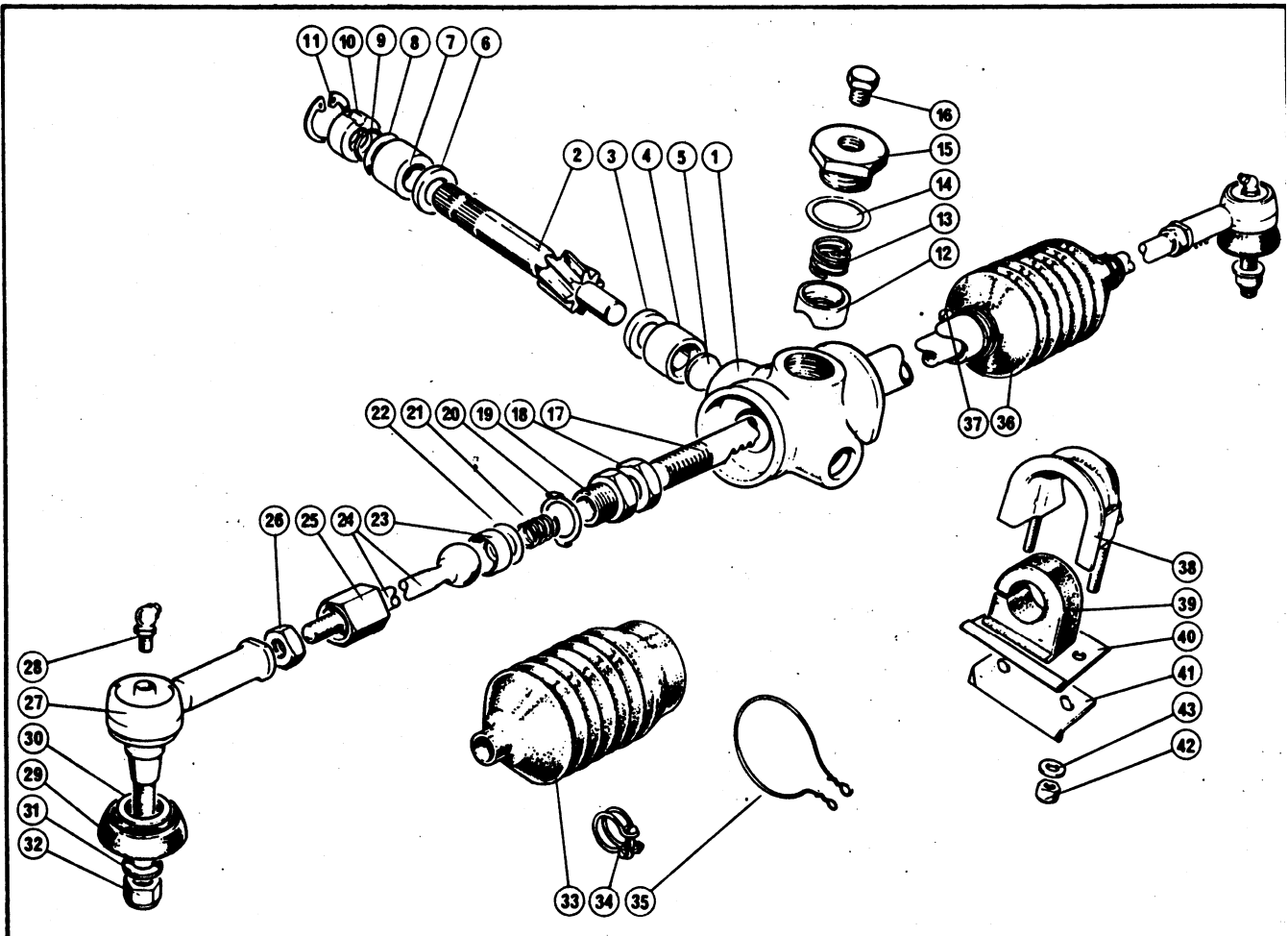
**D1**

## Steering

**RELIANT**

PA NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
COLUMN AND WHEEL - continued				
202877	Bush, steering column .....	D1/21	.....	2
202879	Washer, bush retaining .....	D1/22	.....	4
202878	Circlip, bush retaining .....	D1/23	.....	2
515228	Set screw .....	D1/24	.....	2
201662	Spacer .....	D1/25	.....	2
511238	Washer .....	D1/26	.....	2
512038	Lockwasher .....	D1/27	.....	2
506838	Nut .....	D1/28	.....	2
204838	Location tube, steering column, (bonded into body) ...	D1/29	.....	1
54767	Clip, steering column location tube .....	D1/30	.....	1





PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>RACK AND PINION</b>				
202569	Rack and pinion assembly .....		R.H.D. only .....	1
202572	Rack and pinion assembly .....		L.H.D. only .....	1
205035	Body .....	D2/ 1	R.H.D. only .....	1
205036	Body .....		L.H.D. only .....	1
205043	Pinion .....	D2/ 2	R.H.D. only .....	1
205044	Pinion .....		L.H.D. only .....	1
205041	Thrust washer, pinion .....	D2/ 3	.....	1
205042	Bush, pinion .....	D2/ 4	.....	1
205039	Cover, pinion end .....	D2/ 5	.....	1
205045	Thrust washer, pinion .....	D2/ 6	.....	1
205046	Bush, pinion .....	D2/ 7	.....	1
205047	Shim, pinion, .003" thick .....	D2/ 8	.....	As req'
205048	Shim, pinion, .010" thick .....		.....	As req'
205049	'O' Ring, pinion .....	D2/ 9	.....	1
205050	Plug, pinion end .....	D2/10	.....	
205052	Circlip, pinion end .....	D2/11	.....	1
205053	Thrust button .....	D2/12	.....	1
205054	Spring, thrust button .....	D2/13	.....	1
205055	Shim, thrust button, .022" thick .....	D2/14	.....	As req'
205056	Shim, thrust button, .004" thick .....		.....	As req'
205057	Shim, thrust button, .010" thick .....		.....	As req'
205058	Cap .....	D2/15	.....	1
205059	Plug .....	D2/16	.....	1

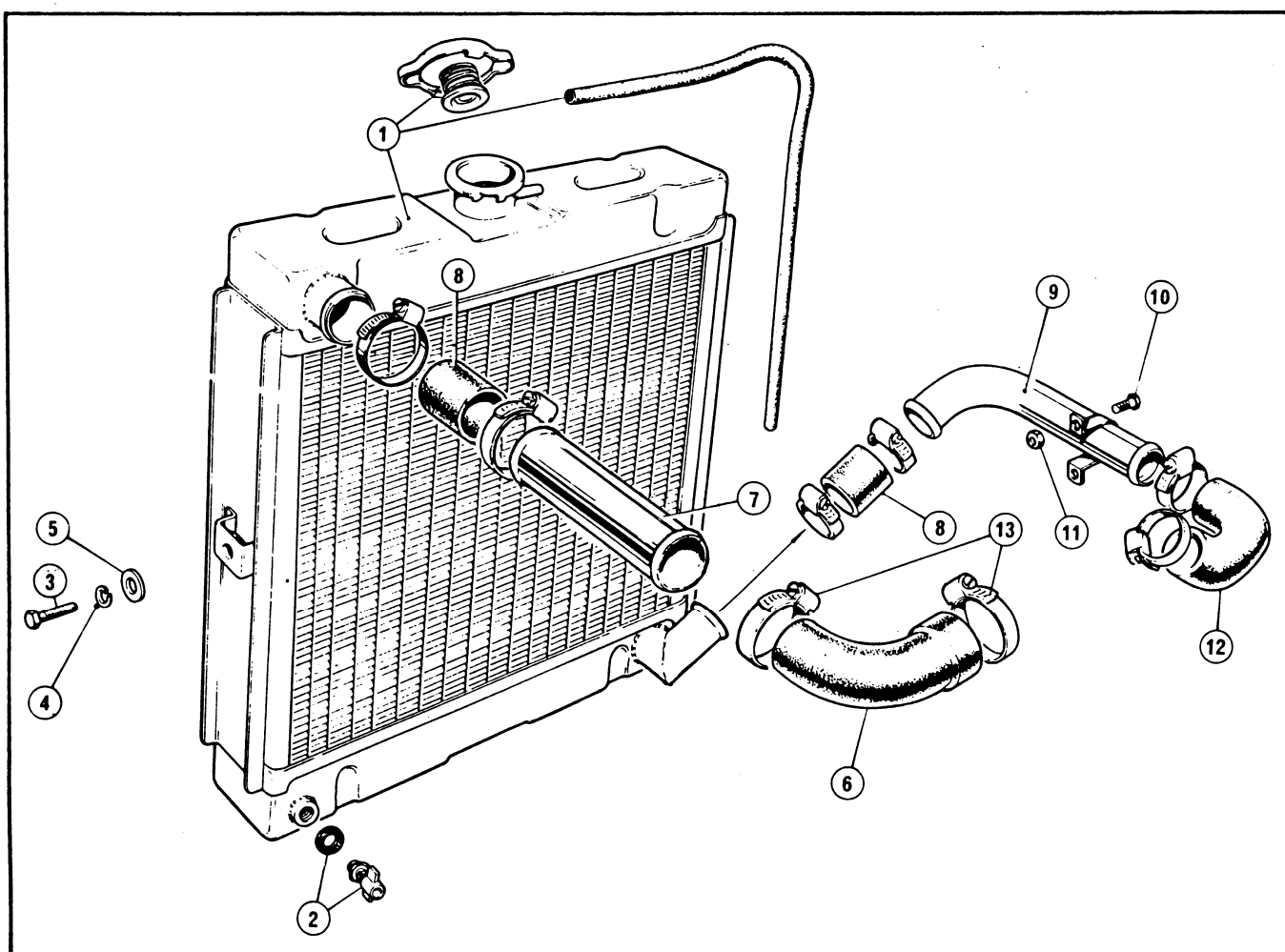
D2

## Steering

RELIANT

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
RACK AND PINION - continued				
205040	Rack .....	D2/17		1
205069	Locknut, rack .....	D2/18		2
205067	Sleeve nut, rack .....	D2/19		2
205064	Tab washer, rack .....	D2/20		2
205068	Spring, rack .....	D2/21		2
205065	Shim, .002" thick .....	D2/22	As req'd.	
205066	Shim, .010" thick .....		As req'd.	
205063	Socket, ball .....	D2/23		2
205062	Outer tie-rod .....	D2/24		2
205061	Cup nut, outer tie rod .....	D2/25		2
507078	Locknut, outer tie rod .....	D2/26		2
205075	Ball joint assembly, outer .....	D2/27		2
5636	Grease nipple, outer ball joint .....	D2/28		2
205076	Rubber gaiter, outer ball joint .....	D2/29		2
205077	Retainer, rubber gaiter .....	D2/30		2
511358	Washer .....	D2/31		2
508458	Nut .....	D2/32		2
205070	Rubber gaiter, L.H. ....	D2/33		1
205072	Clip, gaiter fixing .....	D2/34		2
205074	Wire, gaiter fixing .....	D2/35	As req'd.	
205071	Rubber gaiter, R.H. ....	D2/36		1
205073	Clip, R.H. gaiter fixing .....	D2/37		1
201929	Clamp, rack and pinion securing .....	D2/38		2
201933	Mounting rubber, rack and pinion assembly .....	D2/39		2
204057	Shim, rack and pinion mounting .....	D2/40		2
203680	Locking plate, rack and pinion mounting .....	D2/41		2
508428	Nut, rack and pinion fixing .....	D2/42		4
511328	Washer, rack and pinion fixing .....	D2/43		4

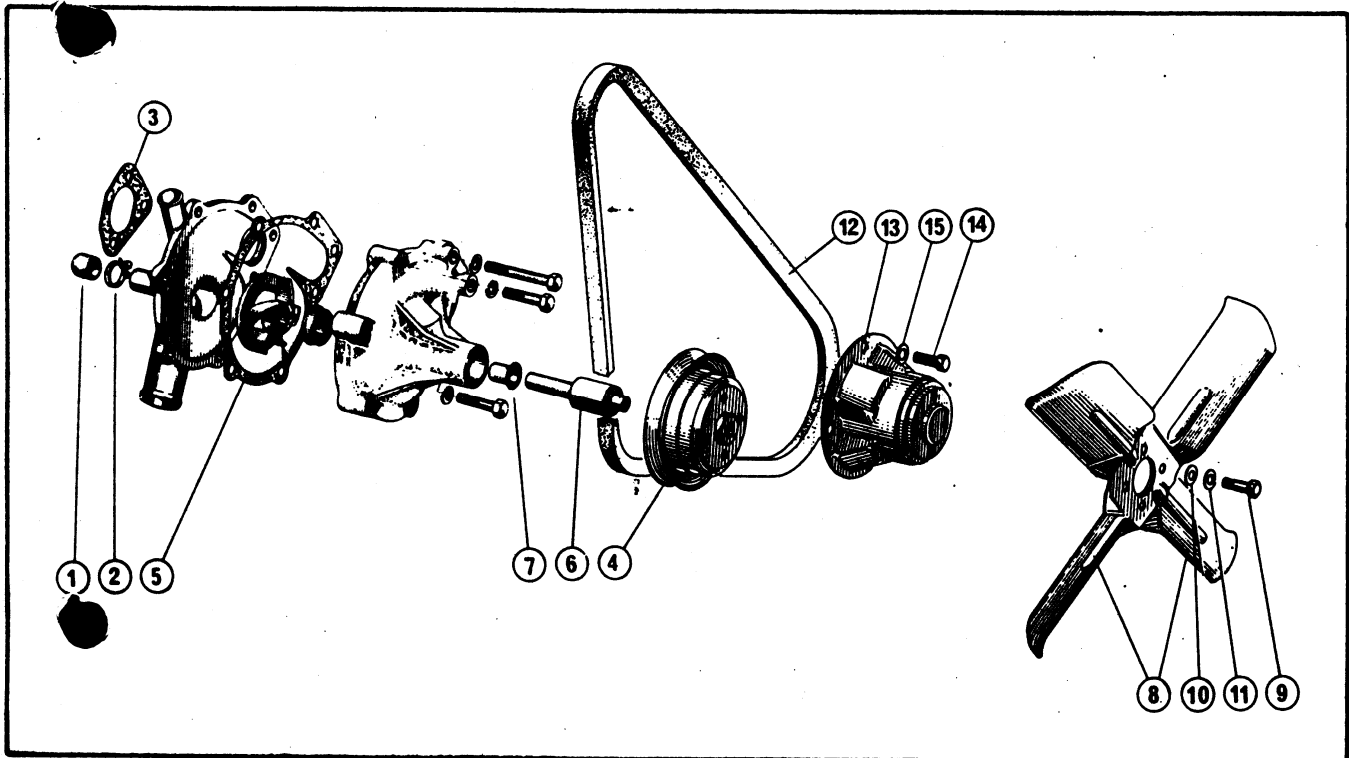
## Cooling System



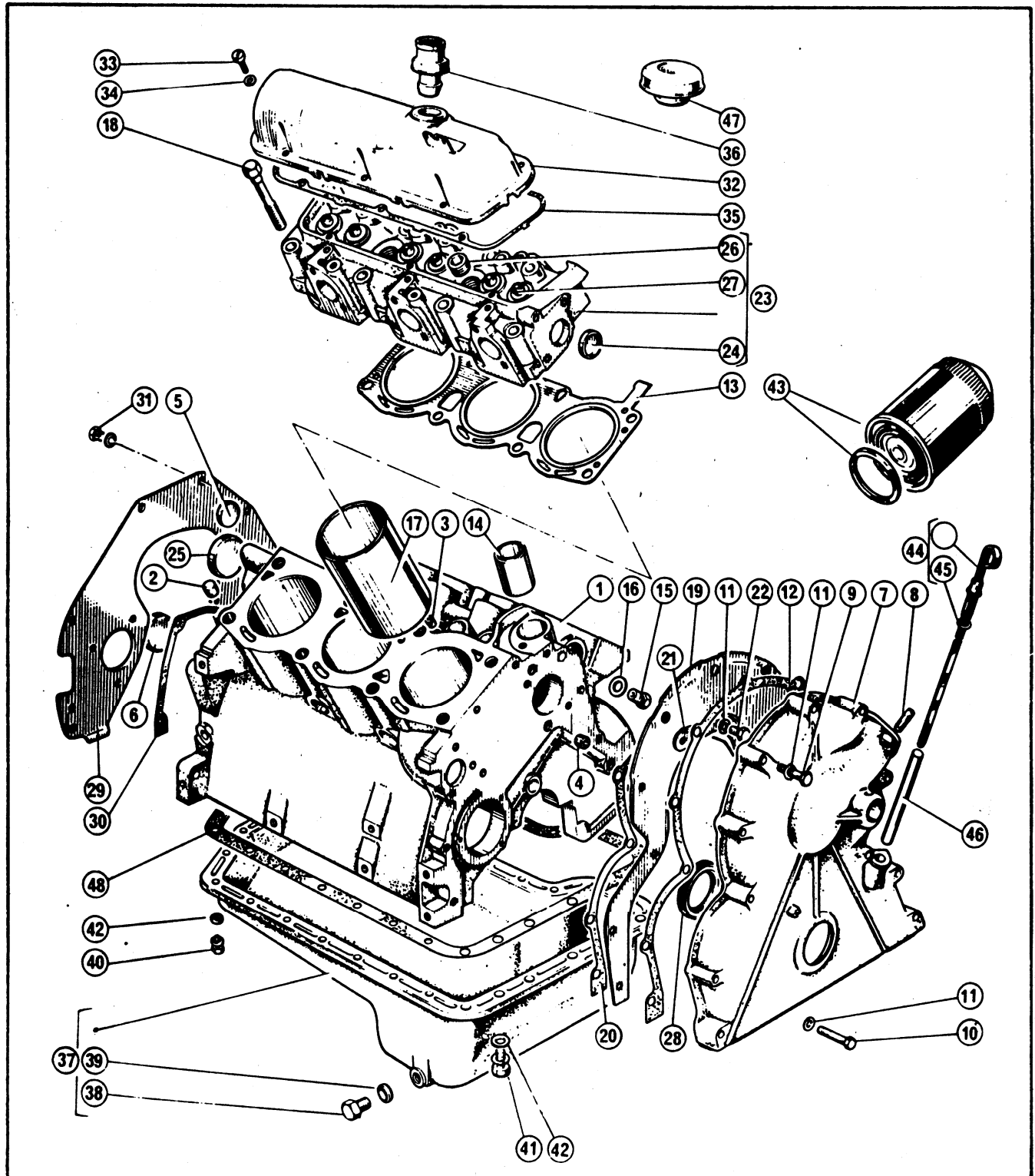
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
RADIATOR AND HOSES				
204420	Radiator assembly c.w. cap and drain tube .....	E1/ 1	.....	1
201156	Jap. radiator drain .....	E1/ 2	.....	1
51502B	Bolt, radiator to frame .....	E1/ 3	.....	3
51202B	Lockwasher, radiator to frame .....	E1/ 4	.....	3
51132B	Washer, radiator to frame .....	E1/ 5	.....	3
204639	Elbow hose, engine to tube .....	E1/ 6	.....	1
204748	Tube, engine to radiator .....	E1/ 7	.....	1
204409	Hose, tubes to radiator .....	E1/ 8	.....	2
204389	Tube, radiator to pump .....	E1/ 9	.....	1
51481B	Bolt, tube fixing .....	E1/10	.....	2
51002	Nut, tube fixing .....	E1/11	.....	2
204388	Hose, tube to pump .....	E1/12	.....	1
200973	Clip, hoses .....	E1/13	.....	8

## Cooling System

RELIANT

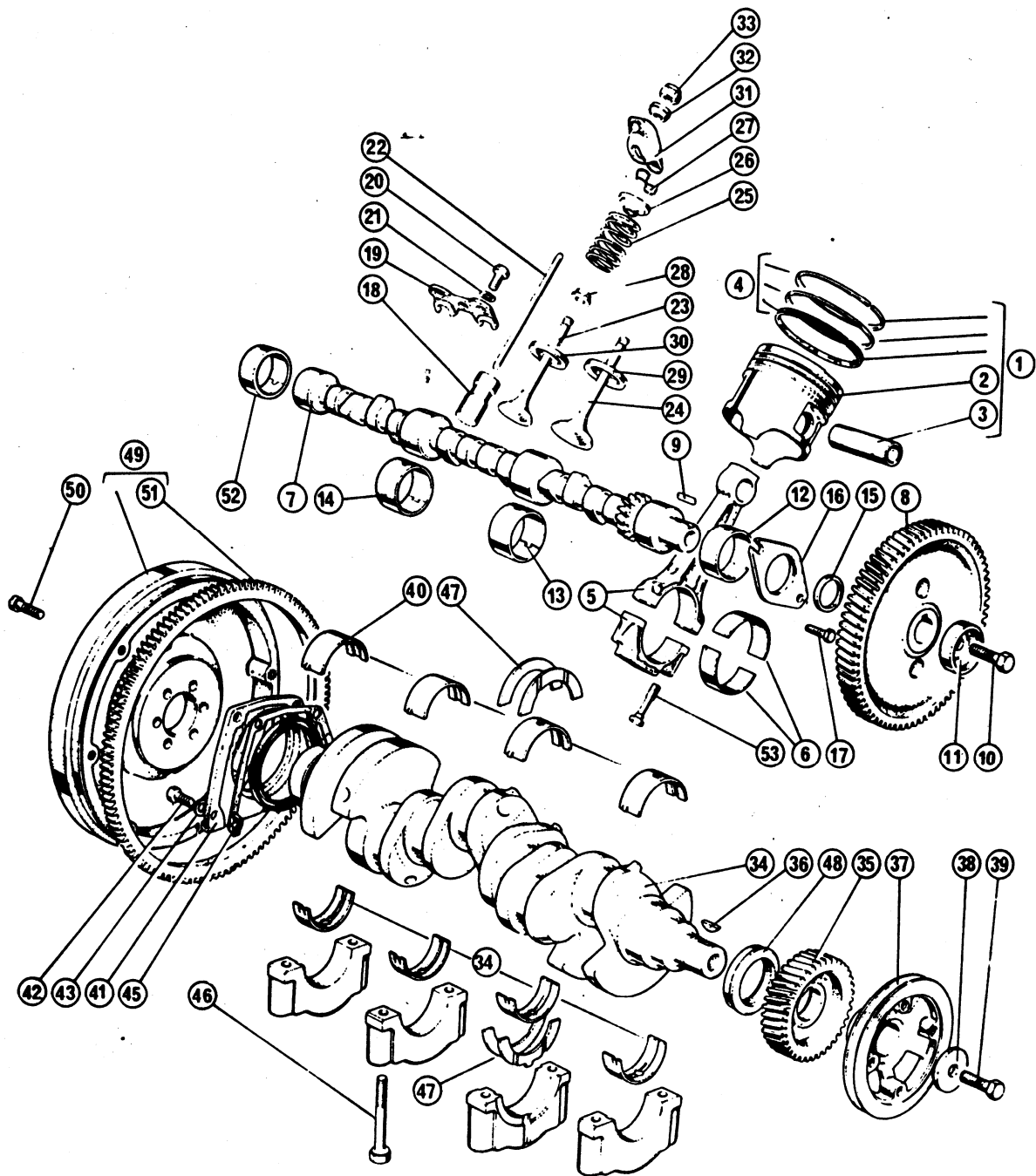


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
WATER PUMP				
205957	Pump, water assembly .....		2724E-8501C ....	1
205958	Kit, pump repair .....		2724E-8591A ....	1
205959	Cap, heater blanking .....	E2/ 1	2724E-8K501A ...	1
205960	Clamp heater blanking .....	E2/ 2	114807-ES7/8 ...	1
205961	Gasket .....	E2/ 3	2724E-8507A ....	1
205962	Pulley .....	E2/ 4	2724E-8509A ....	1
205963	Gasket, pump cover .....	E2/ 5	2724E-8513A ....	1
205964	Bearing .....	E2/ 6	2724E-8530B ....	1
205965	Slinger .....	E2/ 7	2724E-8550B ....	1
205404	Blade, fan .....	E2/ 8	2724E-8600B ....	1
10455	Bolt .....	E2/ 9	20324-S7/B ....	4
200324	Washer .....	E2/10	44719-S7/8 ....	4
205967	Lockwasher .....	E2/11	34806-S7/8 ....	4
205967	Belt, fan ... 205219 .....	E2/12	2724E-8A602A ...	1
515018	Hub, fan, assembly .....	E2/13	2724E-8616B ....	1
200324	Bolt, hub to crankshaft .....	E2/14	20326-S7/8 ....	4
	Lockwasher .....	E2/15	34806-S7/8 ....	4



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
ENGINE - EXTERIOR				
205500	Block, cylinder assembly .....	F1/ 1	2721E-6010-A ....	1
205501	Dowel, cylinder head to cylinder block .....	F1/ 2	2724E-6A008-A ...	4
205502	Plug, cylinder block cross drilling .....	F1/ 3	87835-S .....	4
205503	Plug, cylinder block main oil gallery .....	F1/ 4	87837-ES2 .....	5
205504	Plug, cylinder block sides and front expansion ....	F1/ 5	115476-FS ....	6

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
EXTERIOR - continued				
202167	Plug, cylinder block rear expansion .....	F1/ 6	353000-S .....	1
205506	Cylinder assembly complete 2.5 litre .....		2721E-6011B .....	1
205507	Cylinder assembly complete 3 litre .....		2725E-6011B .....	1
205508	Cover assembly, cylinder front .....	F1/ 7	2721E-6019A .....	1
205509	Stud, fuel pump to front cover .....	F1/ 8	88371-S .....	2
205553	Bolt, front cover to back plate .....	F1/ 9	20512-S2 .....	4
500668	Bolt, front cover to cylinder block .....	F1/10	20520-S2 .....	7
512228	Lockwasher, front cover bolt .....	F1/11	34826-S .....	11
205513	Gasket, front cover .....	F1/12	2724E-6020A .....	1
205514	Gasket, cylinder head .....	F1/13	2721E-6051A .....	2
205515	Sleeve, cylinder block distributor bore .....	F1/14	2724E-6K051A .....	1
205516	Sleeve, cylinder block distributor bore 0.015 inch O/S .....		2724E-6K051B .....	1
205517	Plug, cylinder block water drain .....	F1/15	2724E-6K053A .....	1
205518	Washer, plug, cylinder block water drain .....	F1/16	112304-ES .....	1
205519	Sleeve, cylinder block .....	F1/17	2724E-6055A .....	6
205520	Sleeve, cylinder block 0.020 inch O/S .....		2724E-6055B .....	6
205554	Bolt, cylinder head .....	F1/18	2724E-6065A .....	16
205555	Plate, cylinder front cover .....	F1/19	2724E-68070A .....	1
205556	Gasket, plate .....	F1/20	2724E-68055 .....	1
205523	Stiffener, front .....	F1/21	2724E-6K080B .....	1
205555	Bolt, stiffener to cylinder block .....	F1/22	111543-ES .....	3
205524	Cylinder head assembly .....	F1/23	2721E-6085A .....	2
205504	Plug, cylinder head expansion .....	F1/24	115476-ES .....	4
205526	Plug, cylinder head expansion .....	F1/25	119778-ES .....	1
205527	Plug, cylinder head .....	F1/26	87840-S .....	4
205528	Bush, valve guide .....	F1/27	2724E-6510A/B .....	24
205529	Seal assembly, crankshaft, front .....	F1/28	2724E-6362A .....	1
205530	Plate, engine rear cover .....	F1/29	2724E-6A373A .....	1
205531	Gasket, crankshaft rear bearing .....	F1/30	2724E-6344A .....	1
205556	Bolt, plate to cylinder block .....	F1/31	20310-S7/8 .....	1
205557	Bolt, plate to cylinder block .....		20346-S7/8 .....	1
205532	Cover assembly, L.H. valve rocker arm .....	F1/32	2721E-6A505-A .....	1
205533	Cover assembly, R.H. valve rocker arm .....		2721E-6582-B .....	1
205558	Screw, cover to cylinder head .....	F1/33	50527-S7/8 .....	12
202250	Washer, cover to cylinder head .....	F1/34	118297-S .....	12
205559	Screw, cover to cylinder head and inlet manifold .....		111578-ES2 .....	12
205374	Gasket, cover, valve rocker arm .....	F1/35	2721E-6584A .....	2
205535	Valve assembly, crankcase ventilator .....	F1/36	2721E-6A666 .....	1
205536	Sump assembly engine oil .....	F1/37	2721E-6675A .....	1
205537	Plug, sump drain .....	F1/38	2724E-6730A .....	1
205538	Gasket, sump drain .....	F1/39	2724E-6374A .....	1
205539	Screw assembly, sump to cylinder block .....	F1/40	42906-S8 .....	6
205540	Screw assembly, sump to cylinder block .....	F1/41	43263-S8 .....	2
205512	Screw assembly, sump location tubes .....		43511-S .....	2
202250	Washer, sump to cylinder block .....	F1/42	118297-ES2 .....	24
205540	Filter assembly c.w. gasket, oil .....	F1/43	2724E-6714B .....	1
205541	Dipstick, oil level .....	F1/44	2721E-6750A .....	1
205542	Gasket, dipstick .....	F1/45	E1ADKN-6761 .....	1
205543	Tube, dipstick .....	F1/46	2721E-6754A .....	1
205544	Cap, oil filler .....	F1/47	2724E-6766A .....	2
205545	Insert, filter mounting bolt .....		2724E-6890A .....	1
205553	Gasket, block to sump, set .....	F1/48	2721E-6781A .....	1

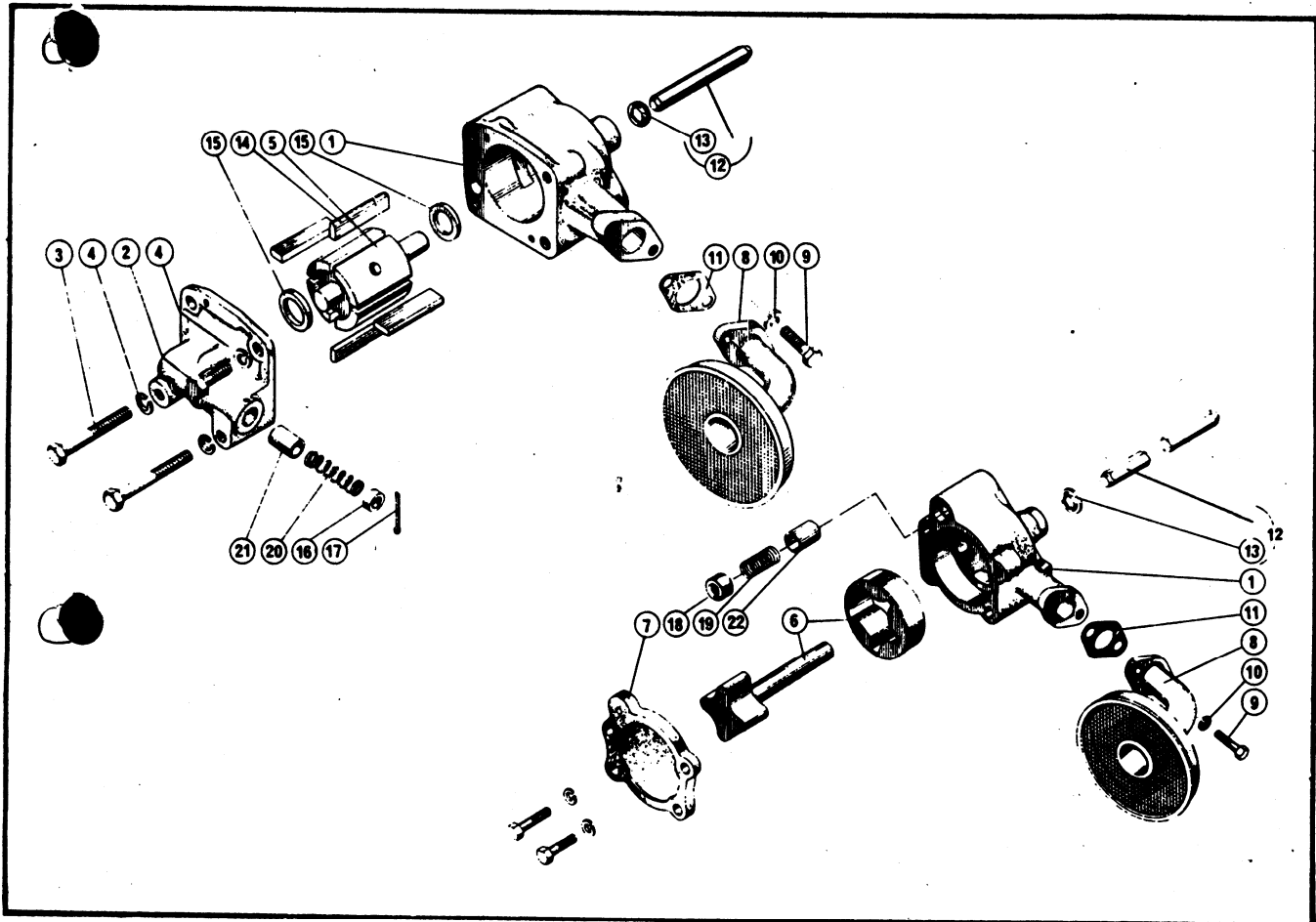


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
ENGINE INTERIOR				
05571	Piston, pin & rings assembly .....	F2/ 1	2724E-6102A .....	6
205572	Piston, pin & rings assembly .0025 O/S .....		2724E-6102B .....	6
205573	Piston, pin & rings assembly .015 O/S .....		2724E-6102C .....	6
205574	Piston, pin & rings assembly .030 O/S .....		2724E-6102D .....	6
205575	Piston, pin & rings assembly .045 O/S .....		2724E-6102E .....	6
205576	Piston, pin & rings assembly .060 O/S .....		2724E-6102F .....	6
205577	Piston standard .....	F2/ 2	2721E-6110A .....	6
205578	Piston .0025 O/S .....		2721E-6110B .....	6
205579	Piston .015 O/S .....		2721E-6110C .....	6

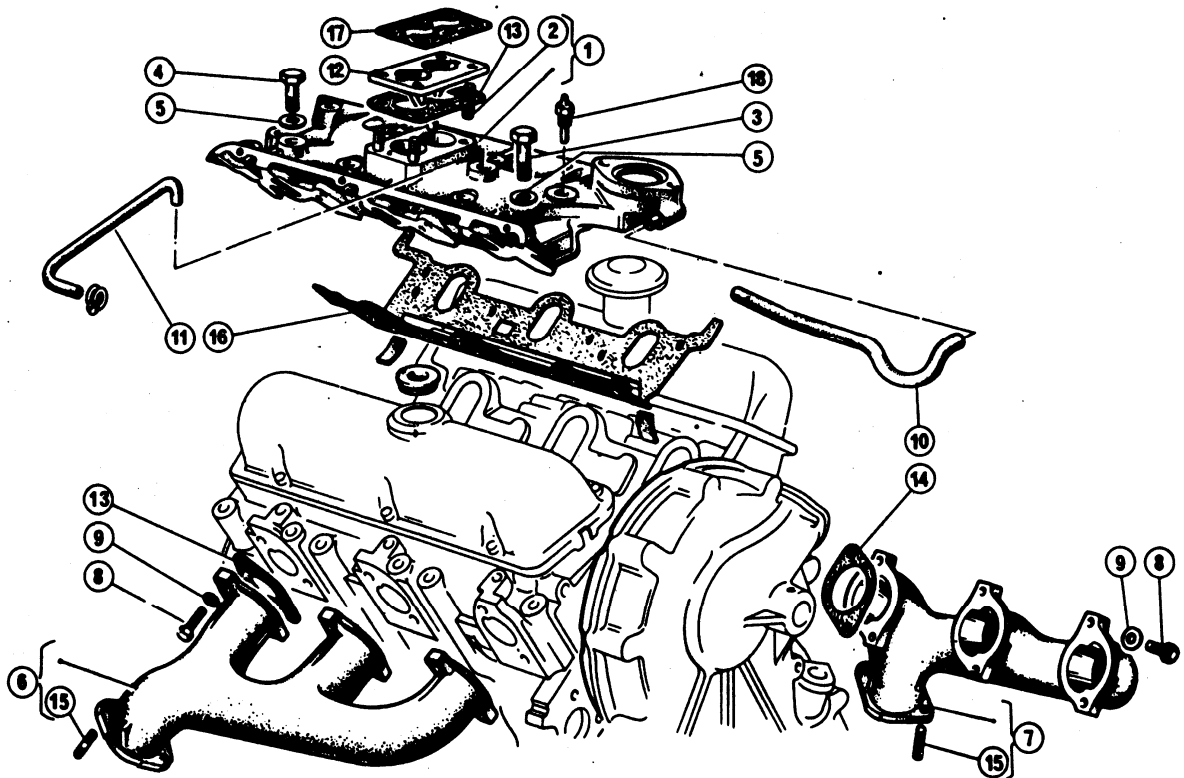
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
INTERIOR - continued				
205580	Piston .030 O/S .....		2721E-6110D .....	6
205581	Piston .045 O/S .....		2721E-6110E .....	6
205582	Piston .060 O/S .....		2721E-6110F .....	6
205583	Pin piston .....	F2/ 3	2724E-6135A .....	6
205584	Ring set, piston standard .....	F2/ 4	2724E-6148A .....	6
205585	Ring set, piston .0025 O/S .....		2724E-6148B .....	6
205586	Ring set, piston .015 O/S .....		2724E-6148C .....	6
205587	Ring set, piston .030 O/S .....		2724E-6148D .....	6
205588	Ring set, piston .045 O/S .....		2724E-6148E .....	6
205589	Ring set, piston .060 O/S .....		2724E-6148F .....	6
205590	Rod connecting assembly .....	F2/ 5	2724E-6200B .....	6
205591	Bearing connecting rod standard .....	F2/ 6	2724E-6211B .....	12
205592	Bearing connecting rod .002 U/S .....		2724E-6211C .....	12
205593	Bearing connecting rod .010 U/S .....		2724E-6211D .....	12
205594	Bearing connecting rod .020 U/S .....		2724E-6211E .....	12
205595	Bearing connecting rod .030 U/S .....		2724E-6211F .....	12
205596	Bearing connecting rod .040 U/S .....		2724E-6211G .....	12
205597	Camshaft .....	F2/ 7	2721E-6250A .....	2
205598	Gear assembly camshaft .....	F2/ 8	2724E-6256B .....	2
205599	Key Gear to camshaft .....	F2/ 9	115016-ES .....	2
205741	Bolt, camshaft to gear .....	F2/10	20411-S2 .....	2
205600	Eccentric fuel pump driving .....	F2/11	2724E-6287B .....	1
205601	Bearing camshaft front standard .....	F2/12	2724E-6261C .....	2
205602	Bearing camshaft front .020 O/S .....		2724E-6261D .....	2
205603	Bearing camshaft centre standard .....	F2/13	2724E-6262C .....	2
205604	Bearing camshaft centre .020 O/S .....		2724E-6262D .....	2
205605	Bearing camshaft intermediate standard .....	F2/14	2721E-6270C .....	2
205606	Bearing camshaft intermediate .020 O/S .....		2721E-6270D .....	2
205607	Spacer camshaft gear .....	F2/15	2724E-6265B .....	2
205608	Plate camshaft thrust .....	F2/16	2724E-6269B .....	2
205719	Screw plate to camshaft .....	F2/17	111577-S5 .....	4
205609	Tappet assembly .....	F2/18	2724E-6500A .....	12
205610	Plate valve rod guide standard holes .....	F2/19	2724E-6K502A .....	6
205611	Plate valve rod guide .382/387 dia. holes .....		2724E-6K502B .....	6
205612	Plate valve rod guide .394/.399 dia. holes .....		2724E-6K502C .....	6
51501C	Bolt plate to cylinder head .....	F2/20	20326-S7/8 .....	3
51222C	Washer locking .....	F2/21	34806-S7/8 .....	3
205408	Rod, valve push .....	F2/22	2724E-6565A .....	12
205614	Valve exhaust standard .....	F2/23	2724E-6505A .....	6
205615	Valve exhaust .003 O/S .....		2724E-6505B .....	6
205616	Valve exhaust .015 O/S .....		2724E-6505C .....	6
205617	Valve exhaust .030 O/S .....		2724E-6505D .....	6
205618	Valve inlet standard .....	F2/24	2724E-6507A .....	6
205619	Valve inlet .003 O/S .....		2724E-6507B .....	6
205620	Valve inlet .015 O/S .....		2724E-6507C .....	6
205621	Valve inlet .030 O/S .....		2724E-6507D .....	6
205622	Spring valves .....	F2/25	2724E-6513B .....	12
205623	Retainer, valve spring .....	F2/26	C20E-6514A .....	12
205624	Lock valve spring retainer .....	F2/27	E0TA-6518 .....	24
205625	Seal valve stem .....	F2/28	C20E-6571A .....	12
205626	Insert valve seat, inlet standard .....	F2/29	2724E-6056A .....	6
205627	Insert valve seat .010 O/S O.D. .....		2724E-6056B .....	6
205628	Insert valve seat .010 O/S O.D. and depth .....		2724E-6056C .....	6
205629	Insert valve seat .020 O/S O.D. .....		2724E-6056D .....	6
205630	Insert valve seat .020 O/S O.D. and depth .....		2724E-6056E .....	6
205631	Insert valve seat exhaust standard .....	F2/30	2724E-6057A .....	6
205632	Insert valve seat exhaust .010 O/S O.D. .....		2724E-6057B .....	6
205633	Insert valve seat exhaust .010 O/S O.D. and depth .....		2724E-6057C .....	6
205634	Insert valve seat exhaust .020 O/S O.D. .....		2724E-6057D .....	6
205635	Insert valve seat exhaust .020 O/S O.D. and depth .....		2724E-6057E .....	6
205636	Arm valve rocker .....	F2/31	2724E-6564A .....	12



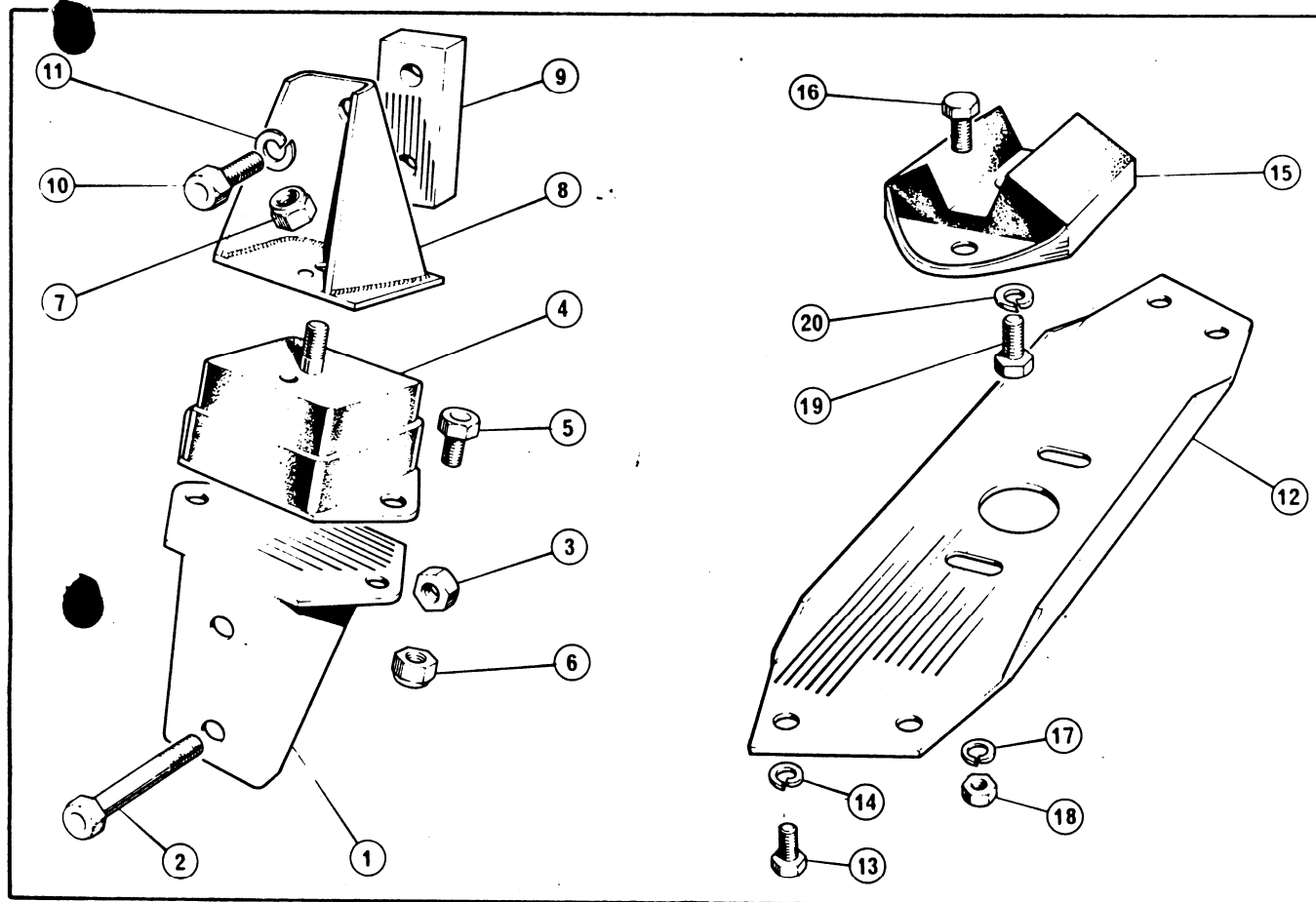
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
	INTERIOR - continued			
205637	Seat valve rocker arm fulcrum .....	F2/32	C20Z-6A528A .....	12
205721	Nut valve rocker arm stud .....	F2/33	114368-ES2 .....	12
205401	Crankshaft 2.5 litre .....	F2/34	2721E-6303A .....	1
205639	Crankshaft 3 litre .....		2725E-6303A .....	1
205640	Gear crankshaft .....	F2/35	2724E-6306A .....	1
205641	Key gear .....	F2/36	115014-ES .....	1
205642	Pulley crankshaft .....	F2/37	2721E-6312A .....	1
205643	Washer pulley bolt .....	F2/38	2724E-6A345B .....	1
205741	Bolt pulley .....	F2/39	20411-S2 .....	1
205644	Bearing crankshaft upper standard red .....	F2/40	2724E-6333A .....	4
205645	Bearing crankshaft blue .....		2724E-6333C .....	4
205646	Bearing crankshaft upper .015 O/S O.D. .010 U/S I.D. Green		2724E-6333E .....	4
205647	Bearing crankshaft upper Yellow		2724E-6333G .....	4
205648	Bearing crankshaft upper .015 O/S		2724E-6333J .....	4
205649	Bearing crankshaft upper .015 O/S		2724E-6333L .....	4
205650	Bearing kit - standard O.D. .010 U/S I.D.		2724E-18347A .....	4
205651	Bearing kit - standard O.D. .020 U/S I.D.		2724E-18347C .....	4
205652	Bearing kit - standard O.D. .030 U/S I.D.		2724E-18347E .....	4
205653	Bearing kit - standard O.D. .040 U/S I.D.		2724E-18347G .....	4
205654	Bearing kit - .015 O/S O.D. .010 U/S I.D.		2724E-18347J .....	4
205655	Bearing kit - .015 O/S O.D. .010 U/S I.D.		2724E-18347L .....	4
205656	Bearing kit - .015 O/S O.D. .030 U/S I.D.		2724E-18347N .....	4
205657	Retainer rear oil seal .....	F2/41	2724E-6335A .....	1
50060	Bolt rear oil seal retaining .....	F2/42	112107-ES .....	4
	Lockwasher .....	F2/43	34826-S .....	4
205373	Bearing crankshaft lower standard Red	F2/44	2724E-6A338A .....	4
205659	Bearing crankshaft lower standard Blue		2724E-6A338C .....	4
205660	Bearing crankshaft lower .015 O/S O.D. .010 U/S I.D. Green		2724E-6A338E .....	4
205661	Bearing crankshaft lower .015 O/S O.D. .010 U/S I.D. Yellow		2724E-6A338G .....	4
205662	Bearing crankshaft lower .015 O/S O.D.		2724E-6A338J .....	4
205663	Bearing crankshaft lower .015 O/S O.D.		2724E-6A338L .....	4
205531	Gasket, crankshaft rear oil seal .....	F2/45	2724E-6344A .....	1
205868	Bolt crankshaft bearing cap .....	F2/46	2724E-6345A .....	8
205665	Kit crankshaft main bearing thrust washer standard ...	F2/47	2724E-6A355A/F ..	1
205666	Kit crankshaft main .0025 O/S		2724E-6A355B/G ..	1
205667	Kit crankshaft main bearing thrust washer .005 O/S ...		2724E-6A355C/H ..	1
205668	Kit crankshaft main bearing thrust washer .0075 O/S ..		2724E-6A355D/J ..	1
205669	Kit crankshaft main bearing thrust washer .010 O/S ..		2724E-6A355E/K ..	1
205529	Seal crankshaft front oil .....	F2/48	2724E-6362A .....	1
205671	Flywheel assembly .....	F2/49	2721E-6375A .....	1
205809	Bolt flywheel to crankshaft .....	F2/50	115711-ES .....	6
205672	Gear flywheel ring .....	F2/51	2724E-63848 .....	1
205624	Bearing, camshaft rear - standard .....	F2/52	2724E-6263C .....	1
205716	Bearing, camshaft rear - 020 inch O/S .....		2724E-6263D .....	1
205713	Bolt connecting rod .....	F2/53	2724E-6215B .....	12



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>OIL PUMP</b>				
205673	Pump assembly, vane type .....		2724E-6600A .....	1
205674	Pump assembly, rotor type .....		2724E-6600A .....	1
	Pump body engine oil .....	F3/ 1	Part of 2724E-6600A .....	1
20570	Bolt, pump to cylinder block, rotor type pump .....		111583-ES2 .....	2
20577	Bolt, pump to cylinder block .....		45528-ES2 .....	1
200324	Lockwasher .....		34806-S7/8 .....	1
205783	Bolt, oil pump cover to body .....	F3/ 2	304848-S2 .....	2
205810	Bolt, oil pump cover to body .....	F3/ 3	304794-S2 .....	2
51222C	Washer .....	F3/ 4	34806-S7/8 .....	4
205675	Rotor, vane type pump .....	F3/ 5	2724E-6608A .....	1
205676	Rotor, rotor type pump .....	F3/ 6	2724E-6608B .....	1
205677	Cover, pump rotor type .....	F3/ 7	2724E-6616B .....	1
205678	Tube, oil pump inlet assembly .....	F3/ 8	2724E-6617B .....	1
205557	Bolt, inlet tube to pump .....	F3/ 9	20346-S7/8 .....	2
51222B	Lockwasher .....	F3/10	34826-S7/8 .....	2
205679	Gasket, inlet tube .....	F3/11	2724E-6626A .....	1
205680	Shaft, intermediate .....	F3/12	2724E-6A618A .....	1
205681	Ring shaft retaining .....	F3/13	2724E-6A707A .....	1
205682	Vane, oil pump rotor .....	F3/14	2724E-6K629A .....	4
205683	Spacer, oil pump rotor .....	F3/15	2724E-6K644A .....	1
205684	Seat, relief valve spring .....	F3/16	2724E-6653A .....	1
205685	Pin, relief valve spring seat .....	F3/17	72044-S .....	1
205686	Plug, relief valve rotor pump .....	F3/18	2724E-6666A .....	1
205687	Spring, relief valve rotor pump .....	F3/19	2724E-6670B .....	1
205688	Spring, relief valve vane pump* .....	F3/20	2724E-6670C .....	1
202297	Plunger, relief valve vane pump .....	F3/21	E0TA-6674 .....	1
205690	Plunger, relief valve rotor pump .....	F3/22	2724E-6674B .....	1



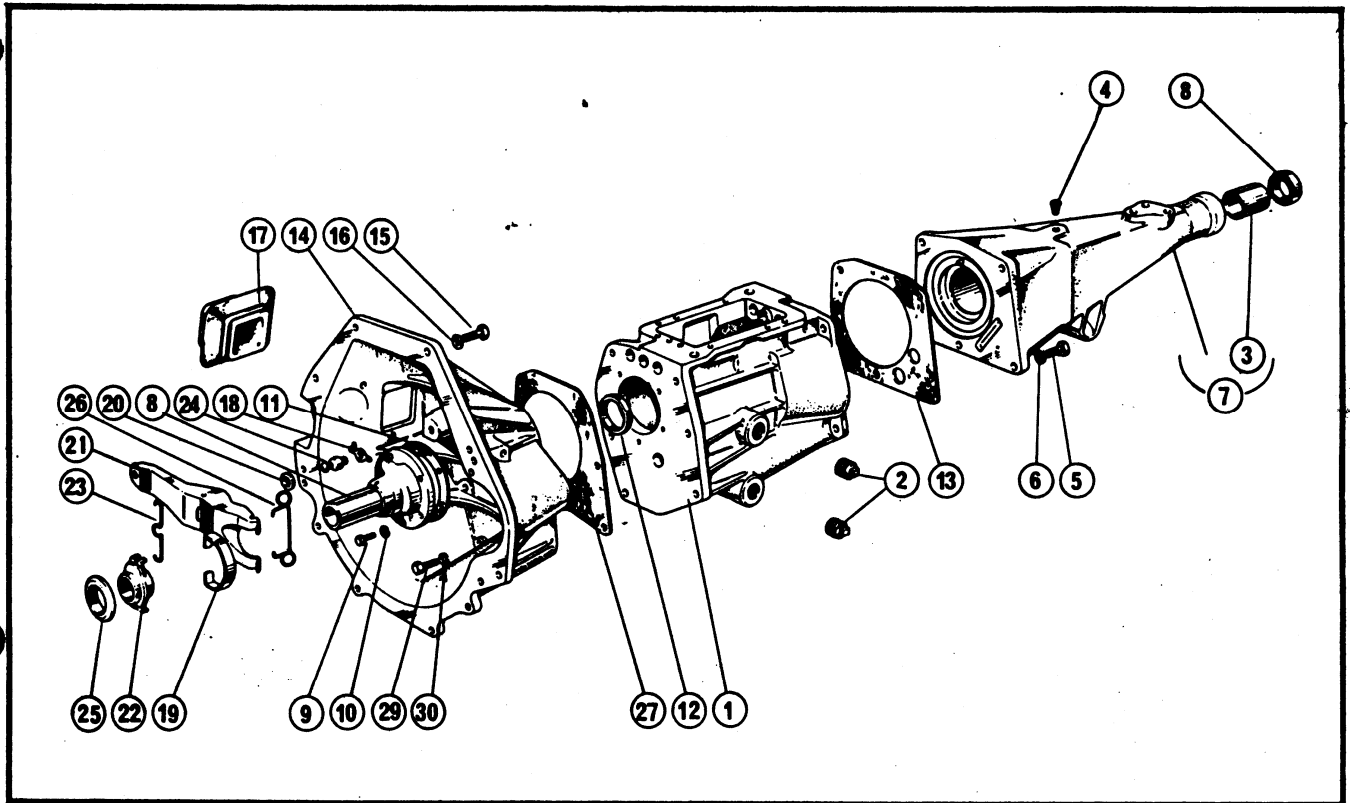
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>MANIFOLD</b>				
205681	Manifold, assembly inlet 3 litre .....	F4/ 1	2725E-9424B .....	1
205682	Manifold, assembly inlet 2.5 litre .....		2721E-9424A .....	1
205693	Stud, manifold to carburettor 3 litre .....	F4/ 2	88428-S .....	2
205694	Stud, manifold to carburettor 2.5 litre .....		88441-S .....	2
205553	Bolt, manifold to cylinder head .....	F4/ 3	20512-S2 .....	4
205760	Bolt, manifold to cylinder head .....	F4/ 4	45512-S2 .....	4
200324	Washer .....	F4/45	34808-S .....	8
205695	Manifold, exhaust R.H. ....	F4/56	2721E-9428A .....	1
205696	Manifold, exhaust L.H. ....	F4/67	2721E-9429A .....	1
500628	Bolt, manifold to cylinder head .....	F4/ 8	304720-S7 .....	12
205697	Washer, manifold to cylinder head .....	F4/ 9	112452-E8 .....	12
205340	Hose, manifold to carburettor 3 litre .....	F4/10	2725E-9K432A ....	1
205698	Hose, manifold to carburettor 2.5 litre .....		2721E-9K432A ....	1
205699	Hose, carburettor to water pump 3 litre .....	F4/11	2725E-6K637A ....	1
205700	Hose, carburettor to water pump 2.5 litre .....		2721E-6K637A ....	1
205701	Clip, carburettor to pump hose to front cover .....		111227-ES .....	1
205702	Clip, carburettor hose to rocker cover bolt .....		112868-ES2 .....	1
205703	Strap, carburettor hoses .....		E68-LD-9 .....	1
205704	Spacer, carburettor to inlet manifold 3 litre .....	F4/12	2725E-9K437A ....	1
205705	Gasket, carburettor to inlet manifold 3 litre .....	F4/13	2725E-9K438A ....	1
205706	Gasket, carburettor to inlet manifold 2.5 litre .....		2721E-9447B .....	2
204714	Gasket, exhaust manifold .....	F4/14	2724E-9448A .....	6
205708	Stud, manifold to exhaust pipe .....	F4/15	2724E-9454A .....	4
205709	Gasket, inlet manifold to cylinder head 3 litre .....	F4/16	2721E-9A454B ....	1
205710	Gasket, manifold to carburettor 3 litre .....	F4/17	2725E-9L553A ....	1
205711	Temperature transmitter .....	F4/18	C4AH-10884A .....	1

**F5****Engine****RELIANT**

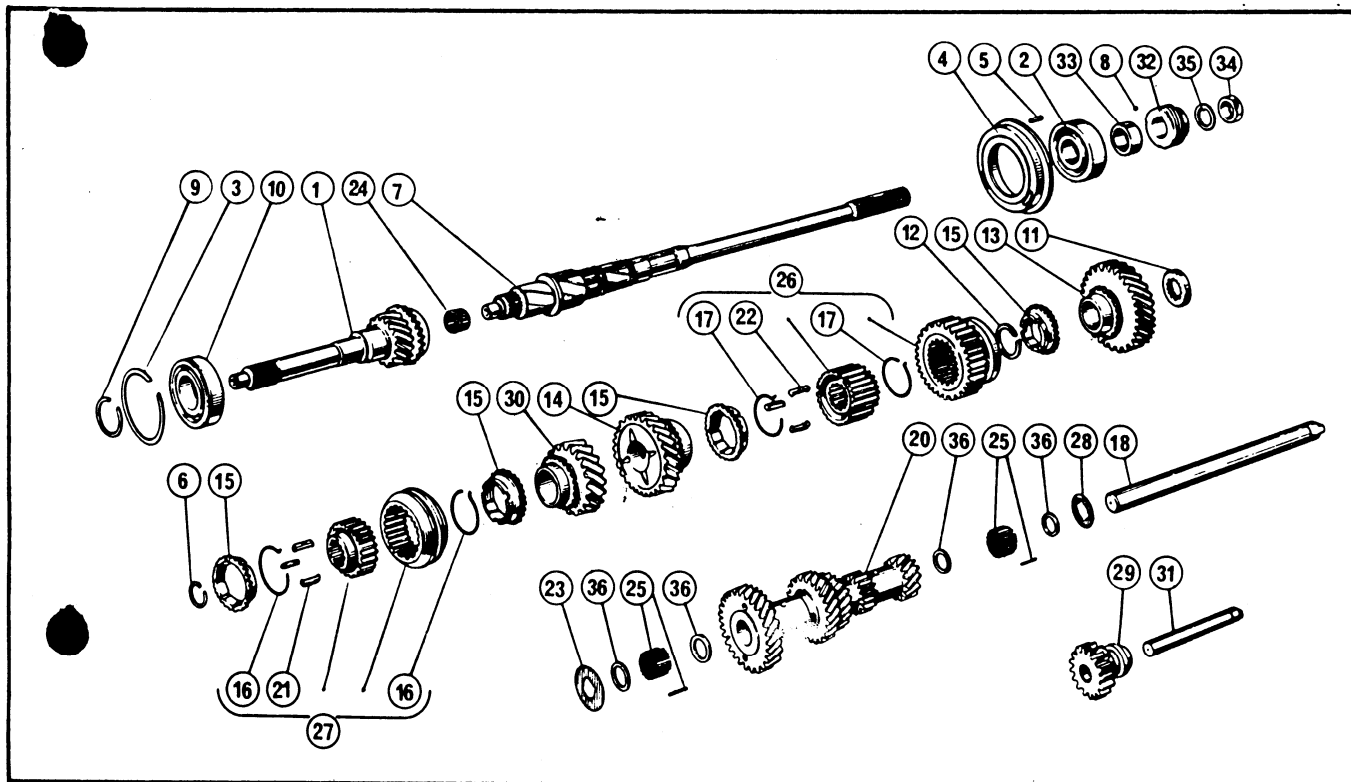
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
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**GEARBOX AND ENGINE MOUNTINGS**

204590	Front support bracket engine .....	F5/ 1	.....	2
500908	Bolt, bracket to frame L.H. ....	F5/ 2	.....	2
500887	Bolt, bracket to frame R.H. ....		.....	2
508421	Nut, bracket to frame .....	F5/ 3	.....	4
204523	Insulator, front engine support .....	F5/ 4	.....	2
514838	Bolt, insulator to support bracket .....	F5/ 5	.....	4
508428	Nut, insulator to support bracket .....	F5/ 6	.....	4
508438	Nut, insulator to engine bracket .....	F5/ 7	.....	2
204596	Engine bracket, front L.H. ....	F5/ 8	.....	1
204597	Engine bracket, front R.H. ....		.....	1
204598	Spacer, engine support, L.H. only .....	F5/ 9	.....	1
515428	Bolt, bracket and spacer to cylinder block L.H. ....	F5/10	.....	2
515408	Bolt, bracket and spacer to cylinder block R.H. ....		.....	2
512038	Lockwasher, bracket and spacer to cylinder block .....	F5/11	.....	4
204422	Mounting channel, gearbox .....	F5/12	.....	1
515208	Bolt, mounting channel to frame .....	F5/13	.....	4
512038	Lockwasher, mounting channel to frame .....	F5/14	.....	4
204524	Insulator, rear, engine support .....	F5/15	.....	1
514838	Bolt, insulator to mounting channel .....	F5/16	.....	2
512028	Lockwasher, insulator to mounting channel .....	F5/17	.....	2
508828	Nut, insulator to mounting channel .....	F5/18	.....	2
515408	Bolt, insulator to gearbox .....	F5/19	.....	1
512038	Lockwasher, insulator to gearbox .....	F5/20	.....	1

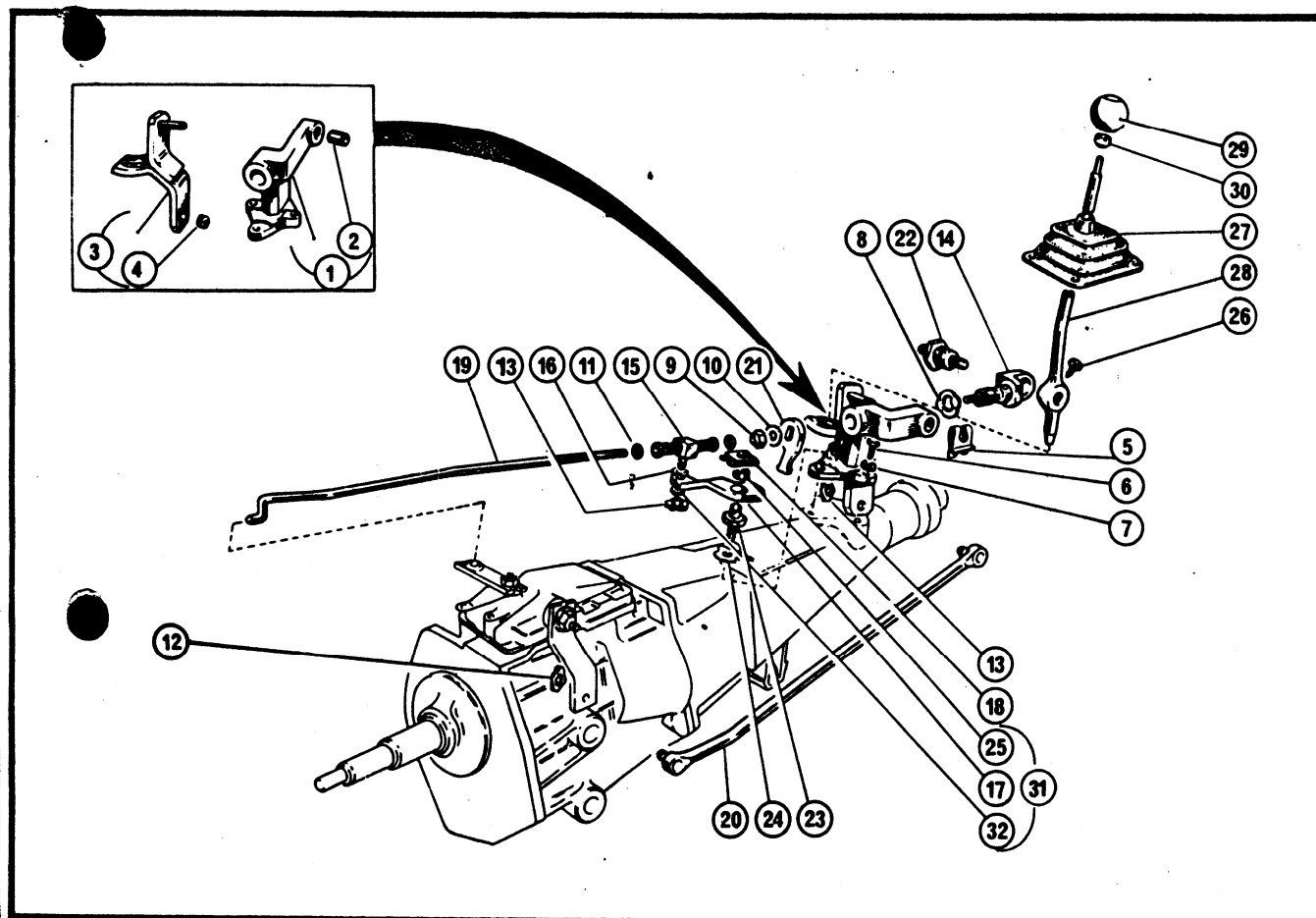


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>GEARBOX EXTERIOR</b>				
205742	Case, gearbox .....	G1/ 1	2802E-7008A .....	1
205743	Plug, filler & drain .....	G1/ 2	353051-ES .....	2
205744	Housing, extension, assembly .....	G1/ 3	2802E-7A039A ....	1
205745	Vent, gearbox .....	G1/ 4	540E-4022B .....	1
515818	Bolt, extension housing to gearbox .....	G1/ 5	20410-57/8 .....	4
512248	Lockwasher .....	G1/ 6	34848-S7/8 .....	4
205746	Bearing, extension .....	G1/ 7	211E-7041B .....	1
205747	Retainer, main drive gear bearing .....	G1/ 8	2802E-7050A .....	1
515038	Bolt, retainer to gearbox .....	G1/ 9	20368-S8 .....	4
512228	Lockwasher .....	G1/10	304808-S8 .....	4
205748	Gasket, main drive bearing retainer .....	G1/11	2802E-7051A .....	1
205749	Seal, main drive gear .....	G1/12	211E-7052B .....	1
205750	Gasket, gearbox to extension .....	G1/13	2802E-7086A .....	1
205751	Housing, clutch .....	G1/14	3008E-7500A .....	1
501028	Bolt, housing to cylinder block .....	G1/15	20448-S7/8 .....	6
205472	Lockwasher .....	G1/16	34847-ES2 .....	6
205752	Shield, clutch release lever .....	G1/17	3008E-7513A .....	1
205753	Pivot, clutch release lever .....	G1/18	3004E-7K532A ....	1
205754	Link, clutch release lever .....	G1/19	3004E-7K533A ....	1
205755	Bearing, clutch release pin .....	G1/20	3004E-7K534A ....	1
205756	Lever, clutch release .....	G1/21	3004E-7541A .....	1
205757	Hub, clutch release bearing .....	G1/22	3008E-7561A .....	1
205758	Spring, clutch release fork retaining .....	G1/23	109E-7562 .....	1
205759	Pin, clutch release lever .....	G1/24	3004E-7565A .....	1
205342	Bearing, clutch release .....	G1/25	2400E-7580B .....	4
205761	Spring, clutch release bearing hub .....	G1/26	3004E-7605A .....	4
205762	Gasket, gearbox to clutch housing .....	G1/27	3008E-7A619A ....	1
205763	Seal, gearbox mainshaft .....	G1/28	211E-7657A .....	1
205817	Bolt, clutch housing to gearbox .....	G1/29	20430ES .....	6
51224	Lockwasher .....	G1/30	34848-S .....	6
205764	Gearbox & extension assembly .....		2802E-7003C .....	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
GEARBOX INTERIOR				
205712	Gear, main drive .....	G2/ 1	2802E-7017D .....	1
205215	Bearing, main drive gear .....	G2/ 2	211E-7025A .....	1
205714	Ring, outer main drive gear .....	G2/ 3	211E-7026 .....	1
205715	Housing, main shaft bearing .....	G2/ 4	211E-7049B .....	1
10477	Pin, extension housing to mainshaft bearing retainer ..	G2/ 5	306305-S .....	1
205717	Ring, third & fourth speed synchro hub .....	G2/ 6	211E-7059A .....	1
205718	Shaft, gearbox main .....	G2/ 7	2802E-7061A .....	1
202178	Ball, mainshaft to speedo gear .....	G2/ 8	353080-S .....	1
205720	Ring inner, main drive gear .....	G2/ 9	211E-7064 .....	1
205714	Bearing, main shaft .....	G2/10	211E-7065A .....	1
205638	Washer, thrust, gearbox mainshaft, 1st gear .....	G2/11	2802E-7071A .....	1
205722	Ring, 1st & 2nd synchro hub retainer .....	G2/12	2802E-7K080A .....	1
205723	Gear, 1st speed .....	G2/13	2802E-7100A .....	1
205724	Gear, 2nd speed .....	G2/14	2802E-7102B .....	1
205725	Ring, synchroniser blocking .....	G2/15	2802E-7107A .....	4
205726	Spring, 3rd & 4th synchroniser .....	G2/16	2802E-7109A .....	2
205727	Spring, 1st & 2nd synchroniser .....	G2/17	2802E-7109B .....	2
205728	Countershaft .....	G2/18	2802E-7111A .....	1
205658	Washer, countershaft .....	G2/19	113255-ES .....	4
205729	Gear, countershaft .....	G2/20	2802E-7113A .....	1
205730	Insert, 3rd & 4th speed synchro hub .....	G2/21	211E-7116 .....	3
205731	Insert, 1st & 2nd speed synchro hub .....	G2/22	E407-GA-2 .....	3
205664	Washer, front countershaft .....	G2/23	2802E-7119A .....	1
205732	Bearing, input shaft pilot .....	G2/24	211E-7120A .....	1
205733	Roller, countershaft gear bearing .....	G2/25	211E-7121 .....	44
205734	Synchroniser, 1st & 2nd gear .....	G2/26	2802E-7124A .....	1
205735	Synchroniser, 3rd & 4th gear .....	G2/27	2802E-7124B .....	1
205670	Washer, rear, countershaft .....	G2/28	211E-7128D .....	1
205736	Gear, reverse idler .....	G2/29	2802E-7141A .....	1
205737	Gear, 3rd speed .....	G2/30	2802E-70340D .....	1
205738	Shaft, reverse gear .....	G2/31	211E-7140B .....	1

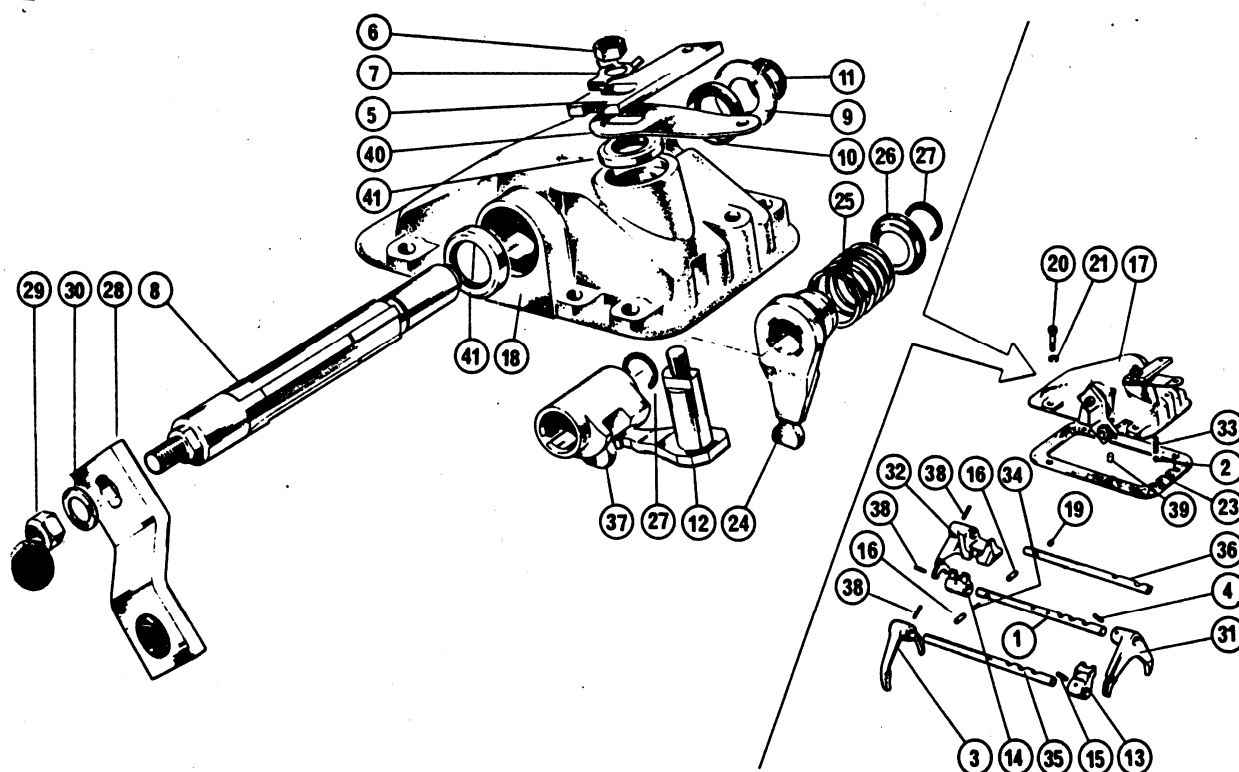
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
GEARBOX - continued				
205739	Gear, speedo driving .....	G2/32	211E-17285B .....	1
205740	Spacer, speedo driving gear .....	G2/33	211E-17288B .....	1
205689	Nut, speedo driving gear retaining .....	G2/34	114061-ES .....	1
203689	Tabwasher, speedo driving gear .....	G2/35	116251-ES .....	1
205658	Washer, countershaft .....	G2/36	113255-ES .....	4



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
FLOOR GEARCHANGE MECHANISM				
205785	Pedestal, gearchange .....	G3/ 1	3008E-7K137B ....	1
205786	Bush, pedestal .....	G3/ 2	3008E-7K142B ....	1
205787	Lever, gearchange relay .....	G3/ 3	3008E-7K138C ....	1
205788	Insulator, gearchange relay .....	G3/ 4	3008E-7K094 ....	1
205789	Clip, rod, end retaining .....	G3/ 5	11289-ES2 .....	1
515028	Bolt, pedestal to extension .....	G3/ 6	20346-S7/8 .....	2
512228	Lockwasher .....	G3/ 7	34806-S7/8 .....	2
205813	Washer, shaft to pedestal .....	G3/ 8	112410-ES8 .....	1
510028	Nut, shaft to pivot shaft finger .....	G3/ 9	34443-ES7/8 .....	1
511338	Washer .....	G3/10	44724-S7/8 .....	1
205911	Nut, adjuster to gate selector rod .....	G3/11	33923-S7/8 .....	2
205770	Clip, adjuster to selector crank .....	G3/12	113864-ES32 .....	1
205770	Clip, rod to relay lever & selector lever .....	G3/13	113864-ES32 .....	2
205771	Shaft, lever pivot .....	G3/14	3008E-7K141B ....	1
205772	Adjuster, gate selector rod .....	G3/15	3008E-7K143B ....	1
205912	Washer, adjuster to crank .....	G3/16	356303-S8 .....	1
205773	Crank selector .....	G3/17	3008E-7K144C ....	1
205769	Clip, rod, end retaining .....	G3/18	112589-ES2 .....	1
205775	Rod, gate selector .....	G3/19	3008E-7K145B ....	1
205776	Rod, gear selector .....	G3/20	3008E-7K146B ....	1
205777	Finger, pivot shaft .....	G3/21	3008E-7K147B ....	1
205778	Pivot lever .....	G3/22	3008E-7K179A ....	1
205779	Fulcrum, selector crank .....	G3/23	3008E-7K180B ....	1
205811	Washer, fulcrum .....	G3/24	112412-ES8 .....	1
205789	Bush, selector crank .....	G3/25	3008E-7K190A ....	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
FLOOR CHANGE MECHANISM - continued				
205814	Bolt, lever to pivot .....	G3/26	112142-ES8 .....	1
205815	Boot, gear lever .....	G3/27	3008E-7277A .....	1
205781	Lever, gear change R.H.D. ....	G3/28	3008E-7210E .....	1
205782	Lever, gear change L.H.D. ....		3008E-7210E .....	1
204832	Knob, gear lever .....	G3/29	3008E-7217A .....	1
204833	Nut, gear lever knob .....	G3/30	3008E-70404A ....	1
205784	Crank assembly, selector .....	G3/31	3008E-7302B .....	1
205785	Insulator, crank .....	G3/32	E508-GB-4 .....	1

**G4****Gearbox****RELIANT**

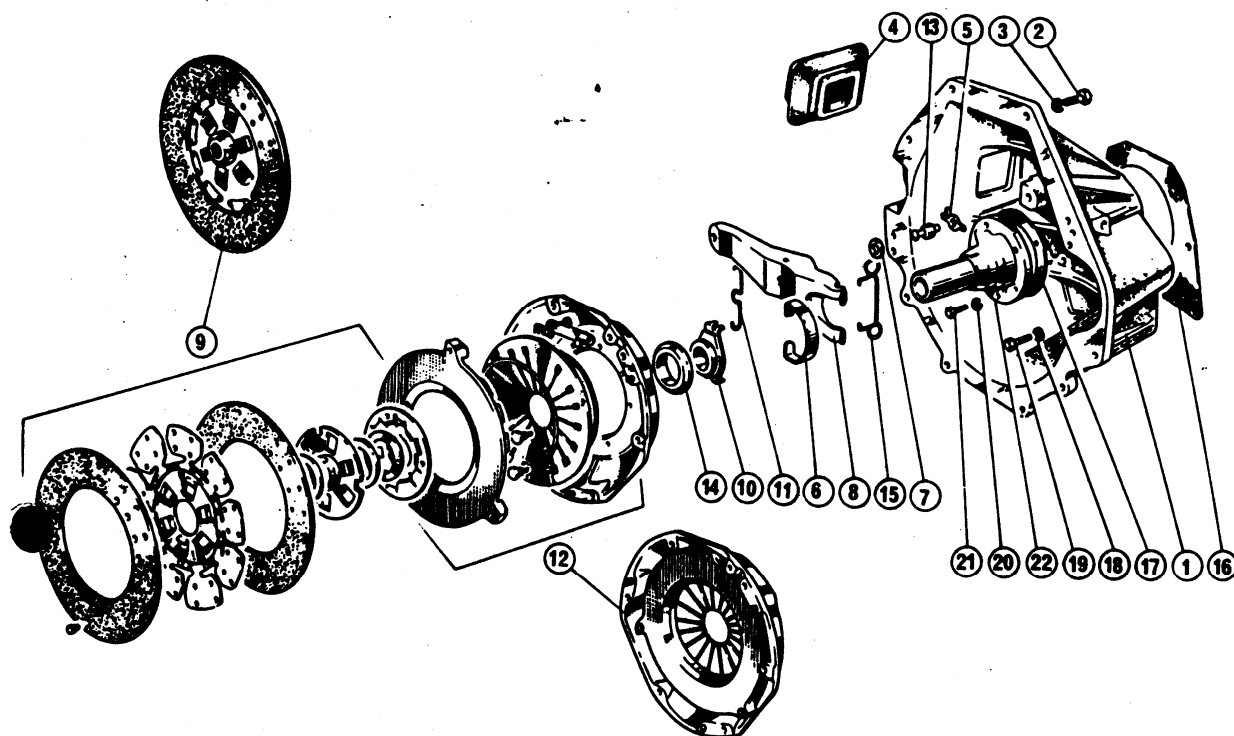
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>GEARCHANGE MECHANISM - SELECTORS</b>				
205786	Rail, 3rd & 4th gearchange .....	G4/ 1	2802E-7C113A .....	1
205787	Ball, rail to gearbox .....	G4/ 2	353081-S .....	1
205788	Fork, 1st & 2nd change .....	G4/ 3	2802E-7C114A .....	1
205789	Pin, fork to rail .....	G4/ 4	305060-S .....	1
205790	Lever, gate to selector .....	G4/ 5	2802E-7K114A .....	1
5068	Nut, lever to selector arm .....	G4/ 6	33798-S7/8 .....	J
205798	Washer tab.....	G4/ 7	E519-GB-7 .....	1
205791	Shaft, gearchange .....	G4/ 8	2802E-7K122B .....	1
205848	Washer, shaft to housing .....	G4/ 9	118229-ES .....	1
205792	Seal, shaft .....	G4/10	E169-GB-7 .....	1
205793	Washer, seal .....		E244-GB-7 .....	1
205794	Ring, shaft .....	G4/11	E229-GB-7 .....	1
205795	Arm & Shaft assembly .....	G4/12	2802E-7K125A .....	1
205796	Gate, 1st & 2nd .....	G4/13	2802E-7K130A .....	1
205797	Gate, 3rd & 4th .....	G4/14	2802E-7K131A .....	1
205789	Pin, gate to rail .....	G4/15	305060-S .....	2
205799	Plunger, rail interlock .....	G4/16	2802E-7K132A .....	2
205800	Housing selector assembly .....	G4/17	2802E-7201 .....	1
205801	Housing .....	G4/18	2802E-7222B .....	1
202166	Plug, housing .....	G4/19	115419-ES .....	1
205802	Bolt, selector housing to gearbox .....	G4/20	20346-S2 .....	3
205825	Bolt, selector housing to gearbox .....	G4/21	20406-S2 .....	1
205827	Lockwasher .....	G4/22	34806-S2 .....	4
205803	Gasket .....	G4/23	2802E-7223A .....	1
205804	Lever, reverse .....	G4/24	2802E-7C312A .....	1
205805	Spring, reverse, stop .....	G4/25	E224-GB-7 .....	1
205806	Seat outer, reverse stop spring .....	G4/26	E171-GB-7 .....	1
205807	Ring, reverse, stop .....	G4/27	E178-GB-7 .....	2

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
SELECTORS - continued				
205818	Lever, gearchange .....	G4/28	2802E-7439B .....	1
205846	Nut .....	G4/29	34445-ES2B .....	1
205847	Washer .....	G4/30	44727-S2 .....	1
205819	Fork, 3rd & 4th .....	G4/31	2802E-7230A .....	1
205820	Fork, reverse .....	G4/32	2802E-7231A .....	1
205821	Spring, mesh lock .....	G4/33	204E-7234 .....	3
205822	Pin, rail interlock .....	G4/34	105E-7235 .....	1
205823	Rail, 1st & 2nd .....	G4/35	2802E-7240A .....	1
205824	Rail, reverse .....	G4/36	2802E-7242A .....	1
205787	Ball, rail to gearbox .....		353081-S .....	2
205826	Arm, gearchange .....	G4/37	2802E-7243A .....	1
205789	Pin, fork .....	G4/38	305080-S .....	2
205832	Pin, housing to gearbox .....	G4/39	73229-S2 .....	2
205828	Lever, overdrive control .....	G4/40	2802E-6839-A .....	1
205829	Seal, shaft .....	G4/41	109E-7288 .....	2

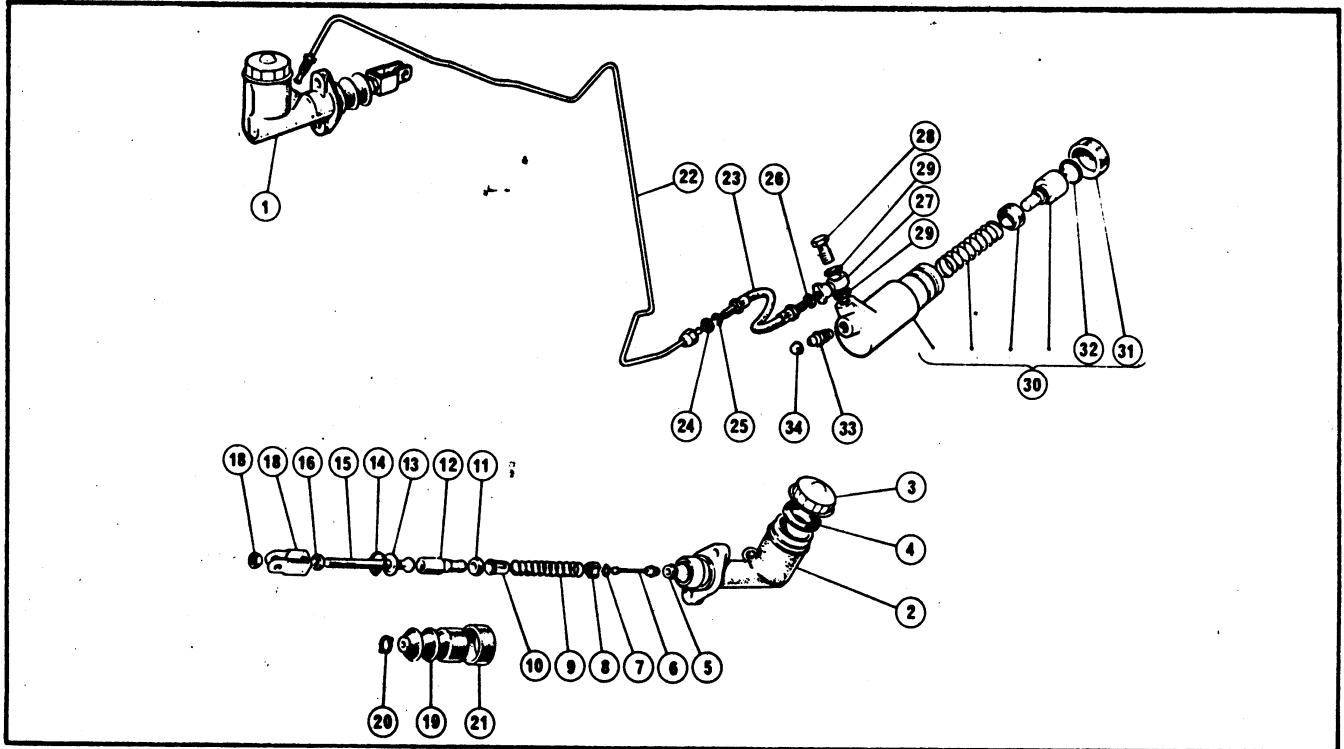
H1

## Clutch

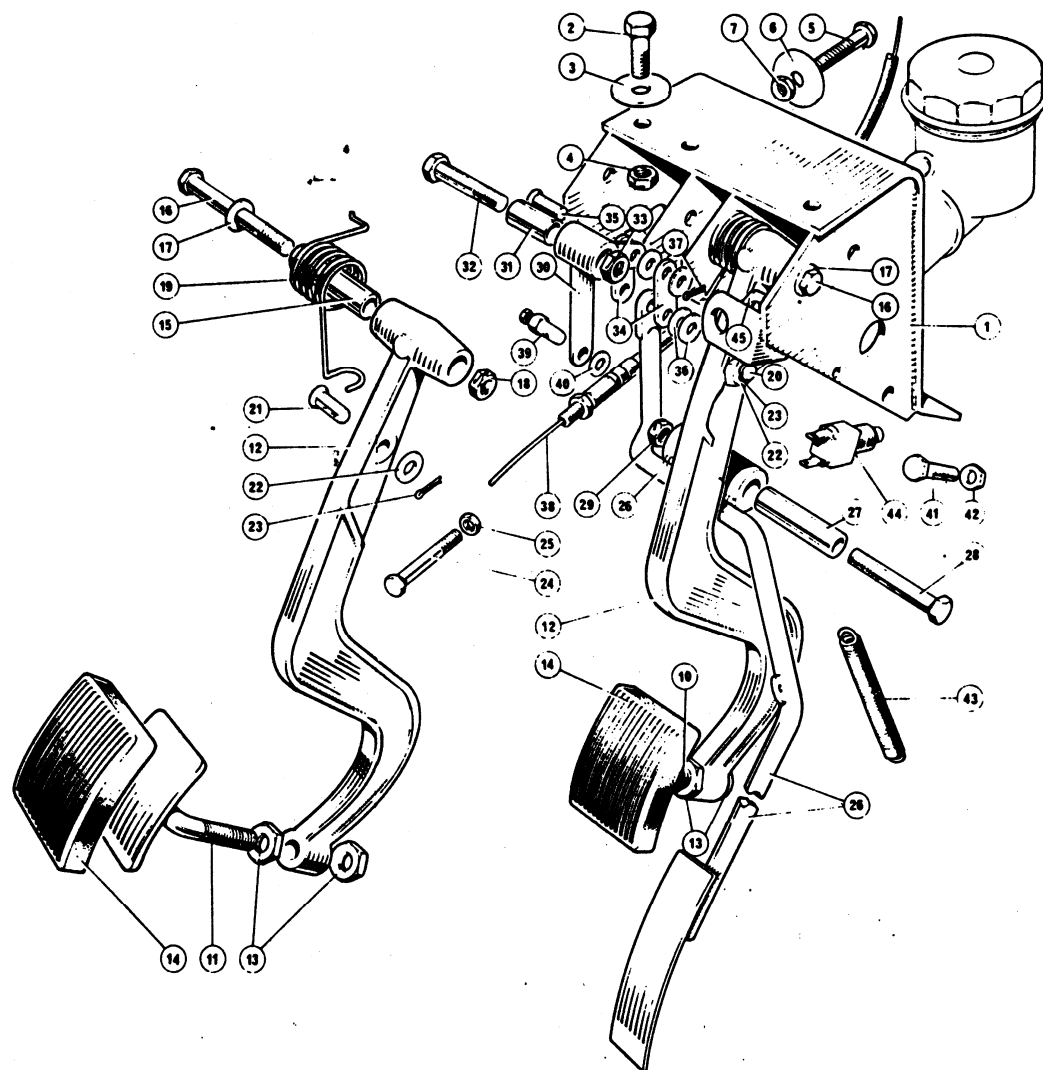
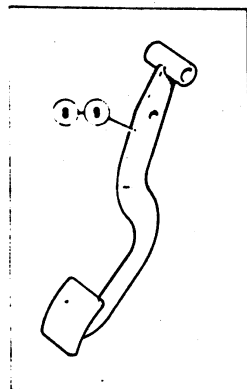
RELIANT



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
CLUTCH				
205751	Housing, clutch .....	H1/ 1	3008E-7500A .....	1
501028	Bolt, housing to block .....	H1/ 2	20448-S7/8 .....	6
205472	Lockwasher .....	H1/ 3	34847-ES2 .....	6
205831	Shield, clutch release lever .....	H1/ 4	3008E-7513 .....	1
205753	Pivot .....	H1/ 5	3004E-7K532A .....	1
205754	Link .....	H1/ 6	3004E-7K533A .....	1
205755	Bearing .....	H1/ 7	3004E-7K534A .....	1
205756	Lever, release .....	H1/ 8	3004E-7541A .....	1
205836	Disc assembly .....	H1/ 9	2721E-7550B .....	1
205757	Hub, release bearing .....	H1/10	3008E-7561A .....	1
205758	Spring, release fork retaining .....	H1/11	109E-7562 .....	1
205839	Plate, pressure .....	H1/12	2721E-7563B .....	1
205759	Pin, release lever .....	H1/13	3004E-7565A .....	1
205841	Bearing, clutch release .....	H1/14	2400E-7580A .....	1
205842	Bearing assembly .....		2720E-7600B .....	1
205761	Spring .....	H1/15	3004E-7605A .....	1
205762	Gasket, housing to gearbox .....	H1/16	3008E-7A619A .....	1
205845	Gasket, main drive bearing retaining .....	H1/17	2802E-7051 .....	1
512248	Washer, housing to gearbox .....	H1/18	34848-S7/8 .....	4
205830	Bolt, housing to gearbox .....	H1/19	20390-ES .....	4
200324	Washer, hub to housing .....	H1/20	34806-S8 .....	4
51503	Bolt, hub to housing .....	H1/21	20366-S .....	4
205747	Retainer, main drive gear bearing .....	H1/22	2802E-7050A .....	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>HYDRAULICS AND MASTER CYLINDER</b>				
200981	Master cylinder .....	H2/ 1	.....	1
	Body .....	H2/ 2	Not available ...	1
17809	Filler cap .....	H2/ 3	.....	1
17808	Gasket, filler cap .....	H2/ 4	.....	1
201342	Seal, valve .....	H2/ 5	.....	1
201343	Stem, valve .....	H2/ 6	.....	1
201345	Spring, washer .....	H2/ 7	.....	1
201344	Spacer, valve .....	H2/ 8	.....	1
201305	Spring, push rod return .....	H2/ 9	.....	1
201348	Retainer, spring .....	H2/10	.....	1
201341	Seal, plunger .....	H2/11	.....	1
201431	Plunger .....	H2/12	.....	1
7877	Retaining washer .....	H2/13	.....	1
7873	Circlip .....	H2/14	.....	1
17807	Push rod .....	H2/15	.....	1
4215	Locknut .....	H2/16	.....	1
4180	Clevis .....	H2/17	.....	1
4181	Nut .....	H2/18	.....	1
201335	Dust cover .....	H2/19	.....	1
205158	Crimping sleeve, dust cover .....	H2/20	.....	1
201336	Retaining band, dust cover .....	H2/21	.....	1
17908	Service Kit .....		.....	1
200570	Bundy tube, master cylinder to flexible hose .....	H2/22	.....	1
8896	Flexible hose .....	H2/23	.....	1
3934	Nut, bundy tube to flexible hose .....	H2/24	.....	1
3932	Gasket, bundy tube to flexible hose .....	H2/25	.....	1
3933	Lockwasher .....	H2/26	.....	1
200554	Banjo .....	H2/27	.....	1
200555	Bolt, banjo .....	H2/28	.....	1
200556	Gasket, banjo .....	H2/29	.....	2
205952	Slave cylinder assembly .....	H2/30	3004E-7A508-A ...	1
10563	Dust cover .....	H2/31	E91-GD-2 .....	1
205954	Retaining ring .....	H2/32	E115-GD-2 .....	1
205955	Bleed screw, slave cylinder .....	H2/33	100E-2208 .....	1
205956	Dust cap, bleed screw .....	H2/34	EOA-2200 .....	1



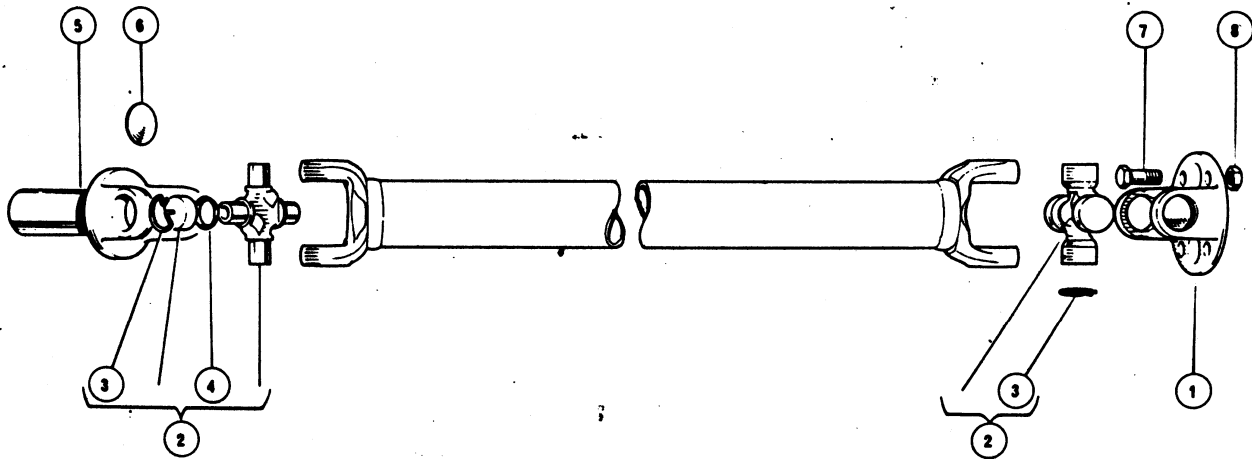
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>ACCELERATOR, BRAKE AND CLUTCH PEDALS</b>				
204628	Mounting bracket, pedals .....	H3/ 1	.....	1
514938	Bolt, mounting bracket to body .....	H3/ 2	.....	4
511328	Washer, mounting bracket to body .....	H3/ 3	.....	4
510028	Nut, mounting bracket to body .....	H3/ 4	.....	4
500428	Bolt, master cylinder to bracket .....	H3/ 5	.....	4
CW300	Washer, master cylinder to bracket .....	H3/ 6	.....	4
510028	Nut, master cylinder to bracket .....	H3/ 7	.....	8
205296	Pedal and lever assembly, clutch .....	H3/ 8	.....	1
205297	Pedal and lever assembly, brake .....	H3/ 9	.....	1
200279	Pedal, brake .....	H3/10	.....	1
204742	Pedal, clutch .....	H3/11	.....	1
200273	Lever, brake and clutch .....	H3/12	Early R.H.D.	2
507058	Locknut, pedal to lever .....	H3/13	3 litre only	4
3151	Cover, pedal pad .....	H3/14	.....	2
200276	Bush, pedal lever pivot .....	H3/15	.....	2
500498	Bolt, pedal lever pivot .....	H3/16	.....	2
511228	Washer, pivot bolt .....	H3/17	.....	2
510	Nut, pivot bolt .....	H3/18	.....	2
2052	Spring, lever return .....	H3/19	.....	2

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
PEDAL ASSEMBLY - continued				
200704	Clevis pin, brake lever to master cylinder .....	H3/20	.....	1
3150	Clevis pin, clutch lever to master cylinder .....	H3/21	.....	1
51122B	Washer, clevis pin .....	H3/22	.....	2
53846B	Split pin, clevis pin .....	H3/23	.....	2
50007B	Bolt, clutch lever stop .....	H3/24	.....	1
50703B	Locknut, clutch lever stop .....	H3/25	.....	1
204675	Accelerator pedal assembly .....	H3/26	.....	1
200276	Bush, pedal pivot .....	H3/27	.....	1
50049B	Bolt, pedal pivot .....	H3/28	.....	1
51002B	Nut, pedal pivot .....	H3/29	.....	1
204707	Bell crank .....	H3/30	.....	1
204741	Bush, bell crank .....	H3/31	.....	1
50045B	Bolt, bell crank .....	H3/32	.....	1
51002B	Nut, bell crank .....	H3/33	.....	1
204698	Link, throttle .....	H3/34	.....	2
54817B	Clevis pin, throttle link .....	H3/35	.....	2
51121B	Washer, throttle link .....	H3/36	.....	4
53810B	Split pin, throttle link .....	H3/37	.....	2
204704	Cable, accelerator .....	H3/38	.....	1
204699	Cable pin c.w. bolt .....	H3/39	.....	2
204747	Washer .....	H3/40	.....	2
51448B	Screw, accelerator stop .....	H3/41	.....	1
53703B	Locknut, accelerator stop .....	H3/42	.....	1
17814	Spring, accelerator pedal return .....	H3/43	.....	1
17302	Switch, brake light .....	H3/44	.....	1
17381	Locknut, brake light switch .....	H3/45	.....	2

J 1

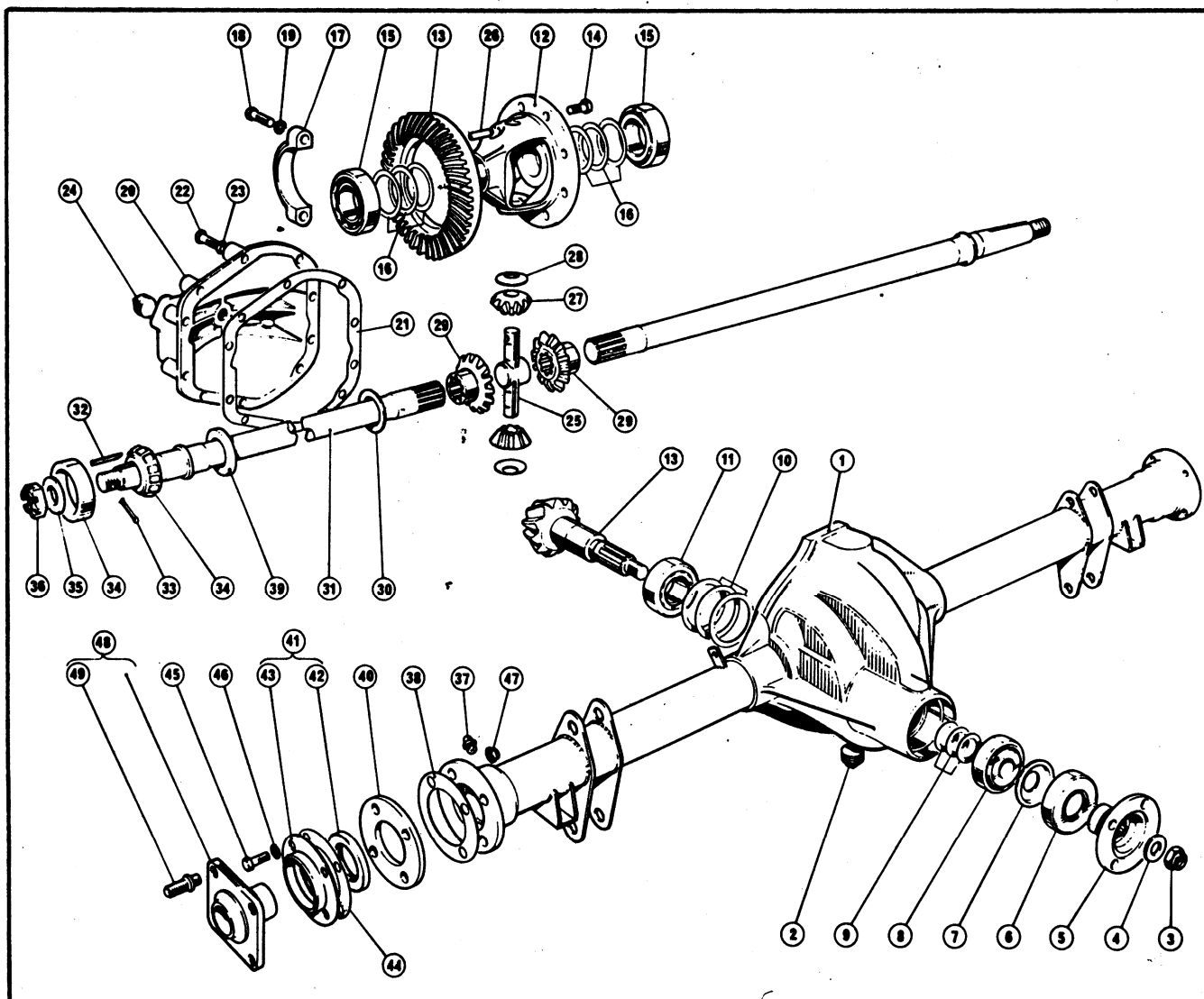
## Propeller Shaft

RELIANT



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
PROPSHAFT				
204405	Propshaft assembly .....		.....	1
205468	Flange yoke .....	J1/ 1	.....	1
205468	Unit package (Journal Kit) .....	J1/ 2	.....	2
205470	Circlip .....	J1/ 3	.....	8
205469	Lip seal .....	J1/ 4	.....	8
205467	Sleeve yoke .....	J1/ 5	.....	1
205471	End plug .....	J1/ 6	.....	1
500818	Bolt, propshaft fixing .....	J1/ 7	.....	4
508438	Nut, propshaft fixing .....	J1/ 8	.....	4



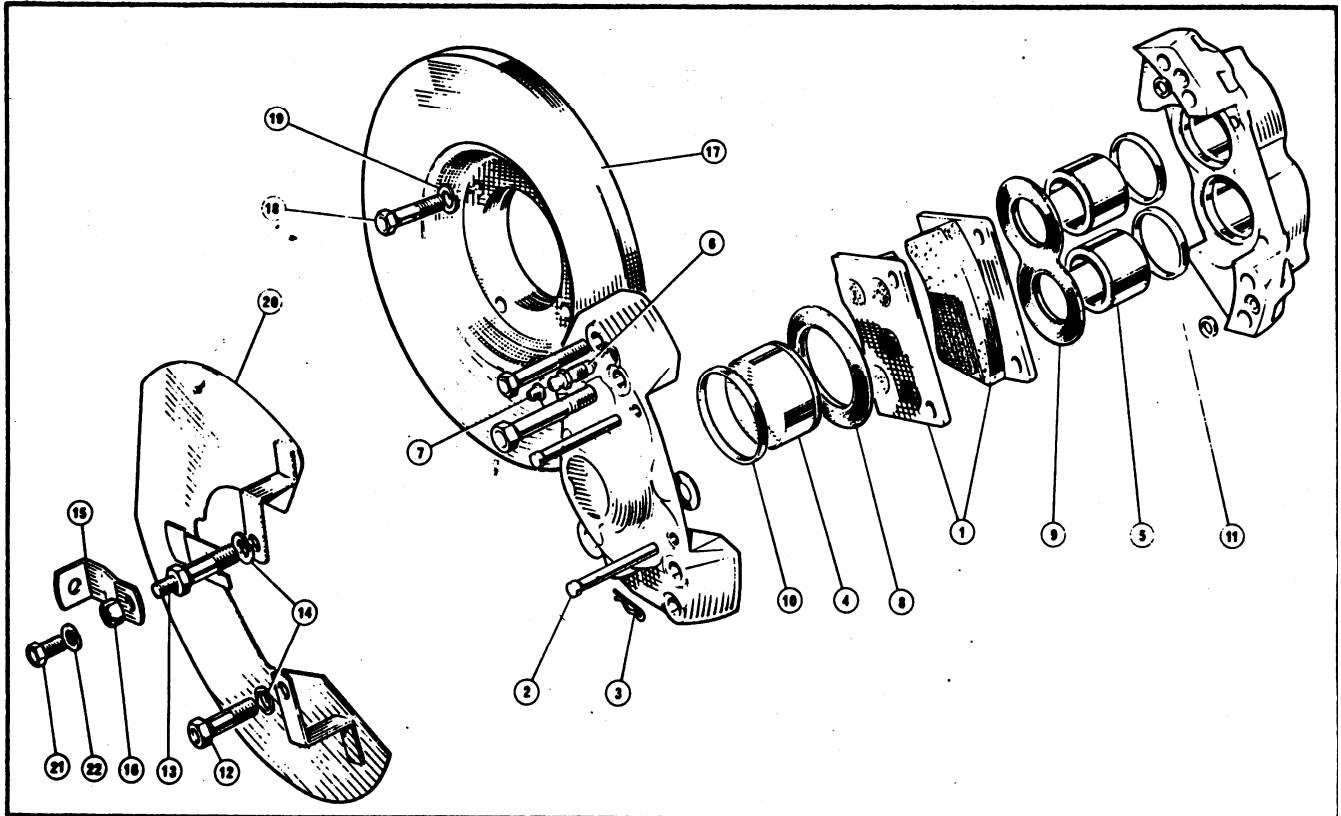


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>REAR AXLE</b>				
204417	Axle assembly c.w. brakes, hubs and drums, 3.58:1 ....		Standard .....	1
204418	Axle assembly less brakes, hubs and drums, 3.58:1 ....		Standard .....	1
204618	Axle assembly c.w. brakes, hubs and drums, 3.73:1 ....		Optional .....	1
205087	Axle assembly less brakes, hubs and drums, 3.73:1 ....		Optional .....	1
204619	Axle assembly c.w. brakes, hubs and drums, 3.91:1 ....		Optional .....	1
205088	Axle assembly less brakes, hubs and drums, 3.91:1 ....		Optional .....	1
204613	Axle assembly c.w. brakes, hubs and drums, 4.10:1 ....		Optional .....	1
205089	Axle assembly less brakes, hubs and drums, 4.10:1 ....		Optional .....	1
204612	Axle assembly c.w. brakes, hubs and drums, 4.56:1 ....		Optional .....	1
205090	Axle assembly less brakes, hubs and drums, 4.56:1 ....		Optional .....	1
205092	Axle case and tube assembly .....	K1/ 1	.....	1
202434	Drain plug .....	K1/ 2	.....	1
202465	Nut, pinion .....	K1/ 3	.....	1
202466	Washer, pinion .....	K1/ 4	.....	1
202464	Flange, pinion .....	K1/ 5	.....	1
202463	Seal, pinion .....	K1/ 6	.....	1
202462	Oil slinger, pinion .....	K1/ 7	.....	1
202454	Pinion bearing, tail .....	K1/ 8	.....	1

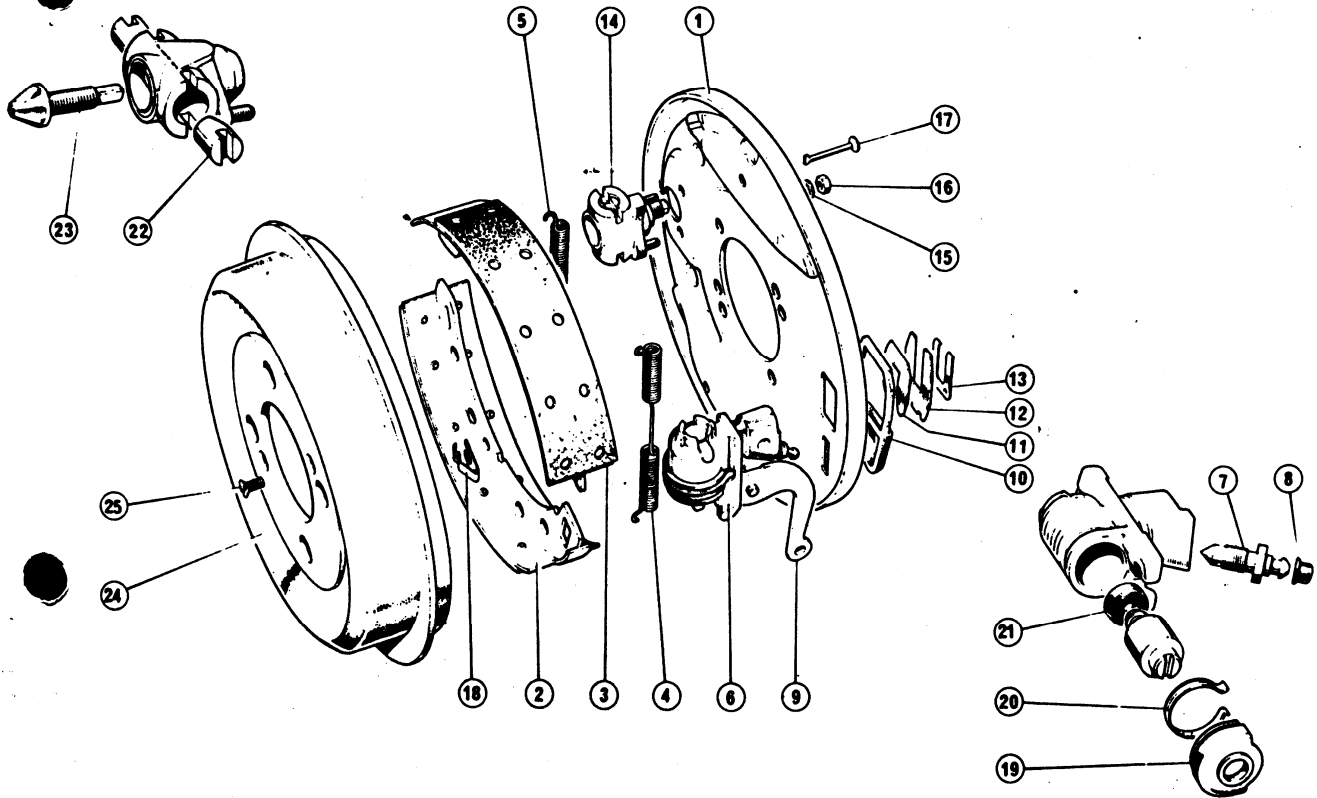
## Rear Axle

RELIANT

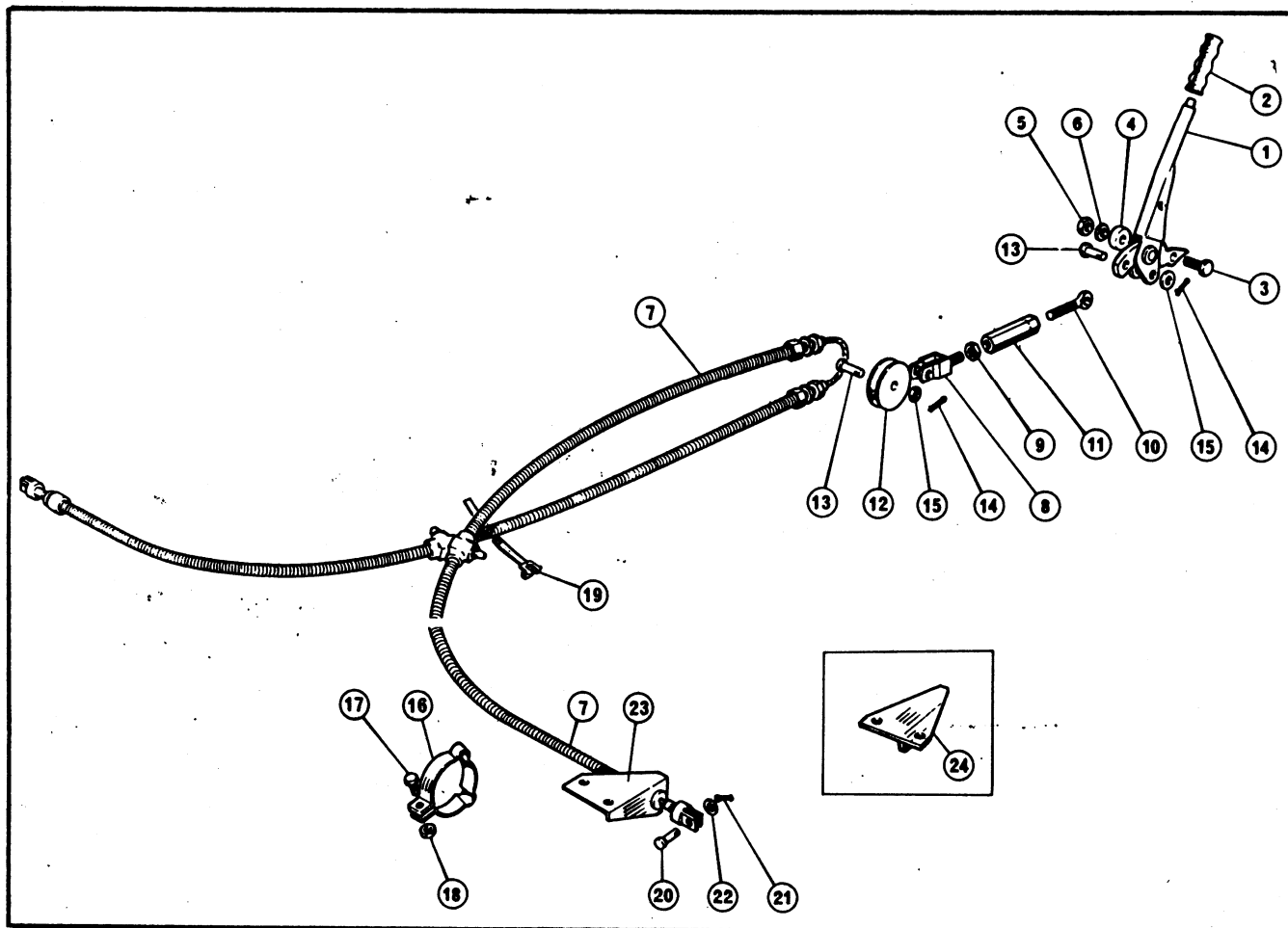
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
REAR AXLE - continued				
202455	Shim, pinion bearing, inner - .003 .....	K1/ 9	.....	As req'd.
202456	Shim, pinion bearing, inner - .005 .....		.....	As req'd.
202457	Shim, pinion bearing, inner - .010 .....		.....	As req'd.
202458	Shim, pinion bearing, outer - .003 .....	K1/10	.....	As req'd.
202459	Shim, pinion bearing, outer - .005 .....		.....	As req'd.
202460	Shim, pinion bearing, outer - .010 .....		.....	As req'd.
202461	Shim, pinion bearing, outer - .030 .....		.....	As req'd.
202453	Pinion bearing, head .....	K1/11	.....	1
202439	Differential case assembly (for all ratios except 4.56:1) .....		.....	1
205093	Differential case assembly (for ratio 4.56:1 only) .....		.....	1
202440	Differential case (for all ratios except 4.56:1) .....	K1/12	.....	1
205094	Differential case (for ratio 4.56:1 only) .....		.....	1
202427	Crown wheel and pinion 3.58:1 .....	K1/13	Standard .....	1
202486	Crown wheel and pinion 3.73:1 .....		Optional .....	1
202487	Crown wheel and pinion 3.91:1 .....		Optional .....	1
202488	Crown wheel and pinion 4.10:1 .....		Optional .....	1
202489	Crown wheel and pinion 4.56:1 .....		Optional .....	1
2024	Bolt, crown wheel to differential case .....	K1/14	.....	8
202446	Differential bearing .....	K1/15	.....	2
202449	Shim, bearing - .003 .....	K1/16	.....	As req'd.
202435	Cap, bearing .....	K1/17	.....	2
202436	Screw, cap .....	K1/18	.....	4
202437	Lockwasher, cap .....	K1/19	.....	4
204042	Cover, gear carrier .....	K1/20	.....	1
202431	Gasket, cover .....	K1/21	.....	1
500788	Bolt, cover to gear carrier .....	K1/22	.....	10
512028	Lockwasher, cover to gear carrier .....	K1/23	.....	10
204119	Filler plug, cover .....	K1/24	.....	1
202445	Differential pin .....	K1/25	.....	1
202446	Locking pin, differential pin .....	K1/26	.....	1
202443	Differential pinion .....	K1/27	.....	2
202444	Thrust washer, differential pinion .....	K1/28	.....	2
202441	Differential side gear .....	K1/29	.....	2
202442	Thrust washer, side gear .....	K1/30	.....	2
205091	Axle shaft, 27.00 inches long .....	K1/31	.....	2
202479	Key, axle shaft .....	K1/32	.....	2
202478	Cotter pin, axle shaft .....	K1/33	.....	2
202468	Bearing, axle shaft .....	K1/34	.....	2
202477	Washer, axle shaft .....	K1/35	.....	2
202476	Nut, axle shaft .....	K1/36	.....	2
202475	Grease nipple .....	K1/37	.....	2
202469	Shim, axle shaft bearing - .003 .....	K1/38	.....	As req'd.
202470	Shim, axle shaft bearing - .005 .....		.....	As req'd.
202471	Shim, axle shaft bearing - .010 .....		.....	As req'd.
202472	Shim, axle shaft bearing - .030 .....		.....	As req'd.
202474	Oil seal, inner .....	K1/39	.....	2
202473	Plate, axle shaft bearing retaining .....	K1/40	.....	2
202480	Oil seal assembly, hub .....	K1/41	.....	2
202481	Oil seal .....	K1/42	.....	2
	Container, oil seal .....	K1/43	.....	2
202482	Gasket, oil seal container to backplate .....	K1/44	.....	2
202483	Bolt, brake back plate to axle .....	K1/45	.....	8
202485	Washer, brake back plate to axle .....	K1/46	.....	8
202484	Nut, brake back plate to axle .....	K1/47	.....	8
201213	Rear hub assembly c.w. studs .....	K1/48	.....	2
200255	Stud, rear hub .....	K1/49	.....	8



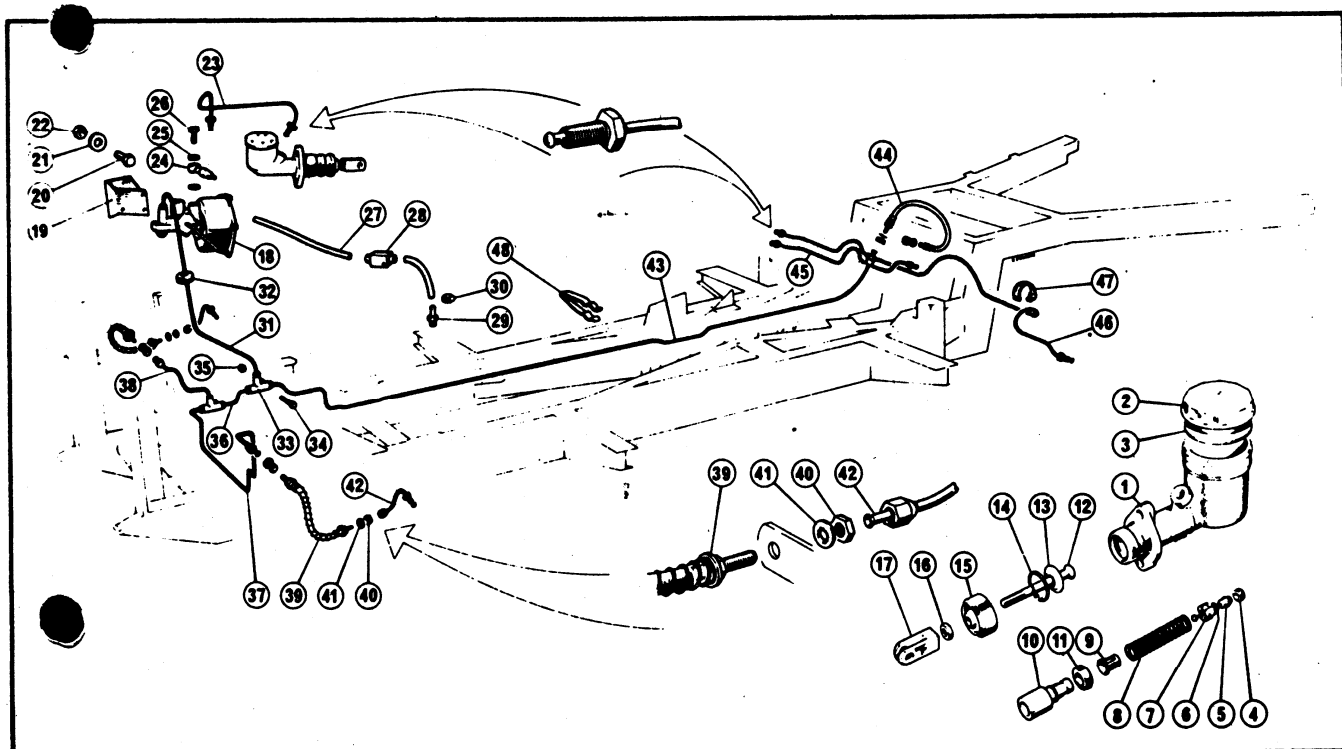
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
FRONT CALIPER AND DISC Type 17/3				
205137	Front caliper assembly L.H. ....			1
205138	Front caliper assembly R.H. ....			1
205228	Pad assembly .....	L1/ 1		4
201134	Pin, pad retaining .....	L1/ 2		4
201135	Clip, pad retaining .....	L1/ 3		4
205088	Piston, inner .....	L1/ 4		2
205233	Piston, outer .....	L1/ 5		4
17804	Bleed screw .....	L1/ 6		2
17799	Dust cap .....	L1/ 7		2
205235	Service Kit, caliper .....			
205230	Rubber boot (inner) .....	L1/ 8		2
205231	Rubber boot (outer) .....	L1/ 9		2
205229	Sealing ring (inner) .....	L1/10		2
205232	Sealing ring (outer) .....	L1/11		4
203487	Bolt, caliper mounting .....	L1/12		2
204204	Bolt, caliper and brake pipe mounting .....	L1/13		2
512038	Lockwasher, caliper mounting .....	L1/14		4
204205	Anchor bracket, brake pipe .....	L1/15		2
508825	Locknut .....	L1/16		2
203361	Disc assembly .....	L1/17		2
500838	Bolt, disc to hub .....	L1/18		8
512038	Washer, disc to hub .....	L1/19		8
203391	Dust cover assembly L.H. ....			1
203390	Dust cover assembly R.H. ....	L1/20		1
515208	Set screw, cover to vertical link .....	L1/21		2
51203	Lockwasher, cover to vertical link .....	L1/22		2



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>REAR BRAKE DRUM AND BACKPLATE</b>				
204112	Rear brake assembly L.H. ....			1
204113	Rear brake assembly R.H. ....			1
201104	Backplate L.H. ....			1
201105	Backplate R.H. ....			1
201107	Lined shoe, leading ....	L2/ 1		1
201108	Lined shoe, trailing ....	L2/ 2		2
201112	Spring, cylinder end ....	L2/ 3		2
201113	Spring, adjuster end ....	L2/ 4		2
201113	Spring, adjuster end ....	L2/ 5		2
201113	Spring, adjuster end ....	L2/ 6		2
201113	Spring, adjuster end ....	L2/ 7		2
17900	Bleed screw ....	L2/ 8		2
17799	Dust cap ....	L2/ 9		2
201117	Lever ....	L2/ 10		2
201118	Dust cover ....	L2/ 11		2
201114	Retaining plate ....	L2/ 12		2
201115	Spring plate ....	L2/ 13		2
201116	Distance washer ....	L2/ 14		2
201300	Adjuster ....	L2/ 15		2
7722	Washer, adjuster fixing ....	L2/ 16		4
7723	Nut, adjuster fixing ....			4
201298	Service Kit, steady post ....			2
	Steady post ....	L2/ 17		2
	Clip ....	L2/ 18		2
201850	Service Kit, wheel cylinder ....			2
	Dust cover ....	L2/ 19		2
	Clip, dust cover ....	L2/ 20		2
	Seal ....	L2/ 21		2
	Dust cap ....	L2/ 8		2
201301	Service Kit, adjuster ....			2
	Link ....	L2/ 22		4
	Wedge ....	L2/ 23		2
2001	Drum, rear brake ....	L2/ 24		2
517208	Screw, drum to hub ....	L2/ 25		4

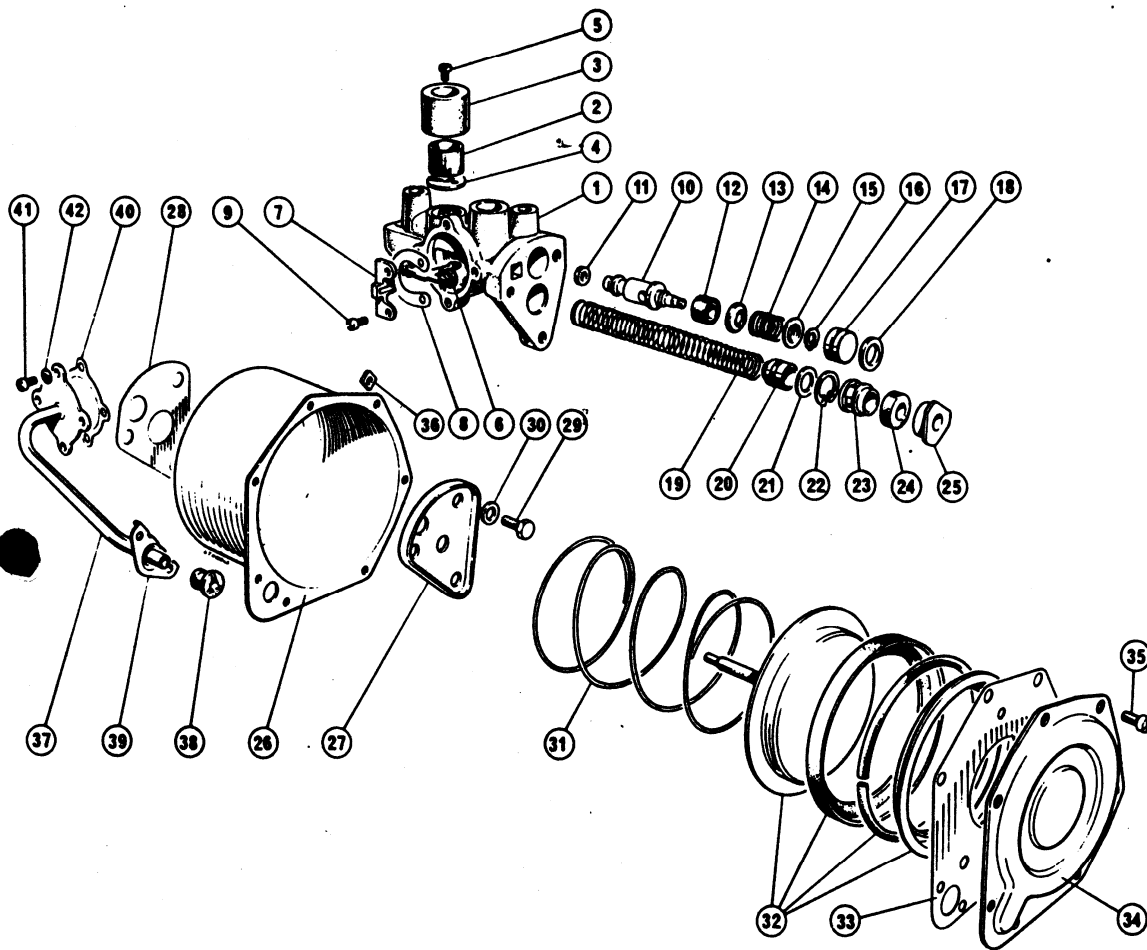


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>HANDBRAKE</b>				
201624	Handbrake lever .....	L3/ 1	.....	1
201820	Handgrip .....	L3/ 2	.....	1
50442B	Bolt, handbrake lever to chassis .....	L3/ 3	.....	2
200252	Spacer, handbrake lever to chassis .....	L3/ 4	.....	2
50882B	Nut, handbrake lever to chassis .....	L3/ 5	.....	2
51122B	Washer, handbrake lever to chassis .....	L3/ 6	.....	2
204086	Cable handbrake .....	L3/ 7	.....	1
204087	Clevis and screw assembly .....	L3/ 8	.....	1
50704B	Locknut .....	L3/ 9	.....	1
204082	Eye bolt .....	L3/10	.....	1
204083	Adjusting nut .....	L3/11	.....	1
204085	Compensating pulley .....	L3/12	.....	1
54843	Clevis pin, handbrake lever and pulley .....	L3/13	.....	2
53846B	Split pin .....	L3/14	.....	2
51122B	Plain washer .....	L3/15	.....	2
204120	Clip, cable to axle .....	L3/16	.....	2
51141B	Set screw, clip securing .....	L3/17	.....	2
50961B	Nut, clip securing .....	L3/18	.....	2
200413	Clip, L.H. to R.H. cable .....	L3/19	.....	2
3150	Clevis pin, clevis to lever .....	L3/20	.....	2
53846B	Split pin, clevis to lever .....	L3/21	.....	2
51122B	Washer, clevis to lever .....	L3/22	.....	2
204605	Abutment bracket R.H. ....	L3/23	.....	1
204606	Abutment bracket L.H. ....	.....	.....	1
204115	Abutment bracket R.H. ....	L3/24	Early vehicles	1
204114	Abutment bracket L.H. ....	.....	only	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>HYDRAULICS</b>				
203956	Master cylinder .....			1
205145	Body .....	L4/ 1		1
201310	Filler cap .....	L4/ 2		1
17793	Gasket .....	L4/ 3		1
201342	Seal, valve .....	L4/ 4		1
201343	Stem, valve .....	L4/ 5		1
201345	Spring washer .....	L4/ 6		1
201344	Spacer .....	L4/ 7		1
201305	Spring, push rod return .....	L4/ 8		1
201346	Retainer, spring .....	L4/ 9		1
205146	Plunger .....	L4/10		1
205147	Seal, plunger .....	L4/11		1
7669	Push rod .....	L4/12		1
205149	Retaining washer .....	L4/13		1
205148	Circlip .....	L4/14		1
205150	Dust cover .....	L4/15		1
4215	Locknut .....	L4/16		1
205151	Clevis .....	L4/17		1
17812	Service Kit for master cylinder .....			
	Seal, valve .....	L4/ 4		1
	Spring washer .....	L4/ 6		1
	Seal, plunger .....	L4/11		1
	Circlip .....	L4/14		1
	Dust cover .....	L4/15		1
203830	Vacuum servo .....	L4/18		1
204657	Mounting bracket, servo .....	L4/19	R.H.D. only .....	1
204936	Mounting bracket, servo .....		L.H.D. only .....	1
515228	Set screw, servo mounting bracket .....	L4/20		7
511238	Washer, servo mounting bracket .....	L4/21		7
510038	Nut, servo mounting bracket .....	L4/22		4
7443	Bundy tube, servo to master cylinder .....	L4/23	R.H.D. only .....	1
8551	Bundy tube, servo to master cylinder .....		L.H.D. only .....	1
205152	Banjo complete with non-return valve .....	L4/24		1

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
HYDRAULICS AND MASTER CYLINDER - continued				
203834	Gasket, banjo .....	L4/25	.....	2
203833	Bolt, banjo fixing .....	L4/26	.....	1
205157	Vacuum hose .....	L4/27	R.H.D. only .....	1
205178	Vacuum hose .....		L.H.D. only .....	1
204688	Adaptor, vacuum hose to windscreen washer .....	L4/28	.....	1
204687	Adaptor, vacuum hose to cylinder block .....	L4/29	.....	1
547618	Clip, vacuum hose .....	L4/30	.....	2
8798	Bundy tube, servo to 3-way .....	L4/31	R.H.D. only .....	1
200488	Grommet, servo to 3-way bundy tube .....	L4/32	R.H.D. only .....	1
204653	Bundy tube, servo to union .....		L.H.D. only .....	1
7438	Union .....		L.H.D. only .....	1
200570	Bundy tube, union to 3-way .....		L.H.D. only .....	1
7439	3-way .....	L4/33	.....	2
202597	Restrictor valve .....		Early vehicles only	1
500038	Bolt, 3-way to frame .....	L4/34	.....	2
510018	Nut, 3-way to frame .....	L4/35	.....	2
204650	Bundy tube, 3-way to 3-way .....	L4/36	.....	1
204653	Bundy tube, 3-way to L.H. hose .....	L4/37	.....	1
200588	Bundy tube, 3-way to R.H. hose .....	L4/38	.....	1
204654	Hose, front, L.H. and R.H. ....	L4/39	.....	2
3934	Bulkhead nut brake hose .....	L4/40	.....	6
3933	Lockwasher, brake hose .....	L4/41	.....	6
201814	Bundy tube, front brake hose to caliper .....	L4/42	.....	2
8799	Bundy tube, 3-way to rear brake hose .....	L4/43	.....	1
17843	Rear brake hose .....	L4/44	.....	1
204652	Bundy tube, rear hose to R.H. brake .....	L4/45	.....	1
6609	Bundy tube, R.H. brake to L.H. brake .....	L4/46	.....	1
5498	Clip, rear brake pipe .....	L4/47	.....	2
3545	Clip, brake pipes .....	L4/48	.....	9



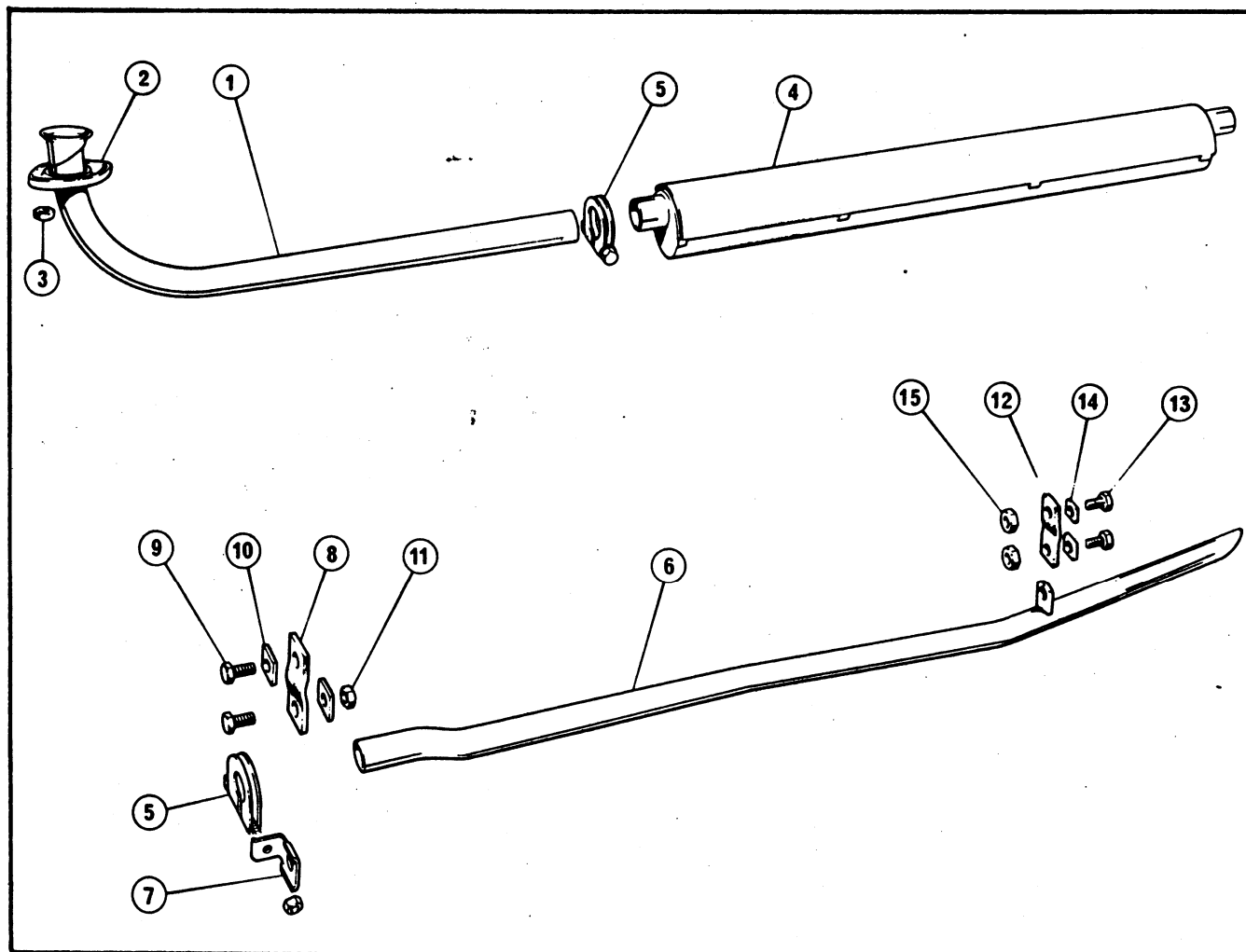
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>SERVO</b>				
203830	Servo assembly .....			1
206251	Body, valve .....	L5/ 1		1
206252	Element .....	L5/ 2		1
206253	Cover, element .....	L5/ 3		1
206254	Gasket .....	L5/ 4		1
206255	Screw .....	L5/ 5		1
206256	Valve assembly .....	L5/ 6		1
206257	Retainer, valve .....	L5/ 7		1
206258	Spring, valve retainer .....	L5/ 8		1
206259	Screw, valve retainer to body .....	L5/ 9		1
206260	Control piston .....	L5/10		1
206261	Seal, secondary .....	L5/11		1
206262	Seal, primary .....	L5/12		1
206263	Abutment .....	L5/13		1
206264	Spring .....	L5/14		1
206265	Retainer, spring .....	L5/15		1
206266	Circlip .....	L5/16		1
206267	Plug .....	L5/17		1
206268	Taper seal .....	L5/18		1
206269	Spring, piston .....	L5/19		1
206270	Output piston assembly .....	L5/20		1
206271	Seal, piston .....			1



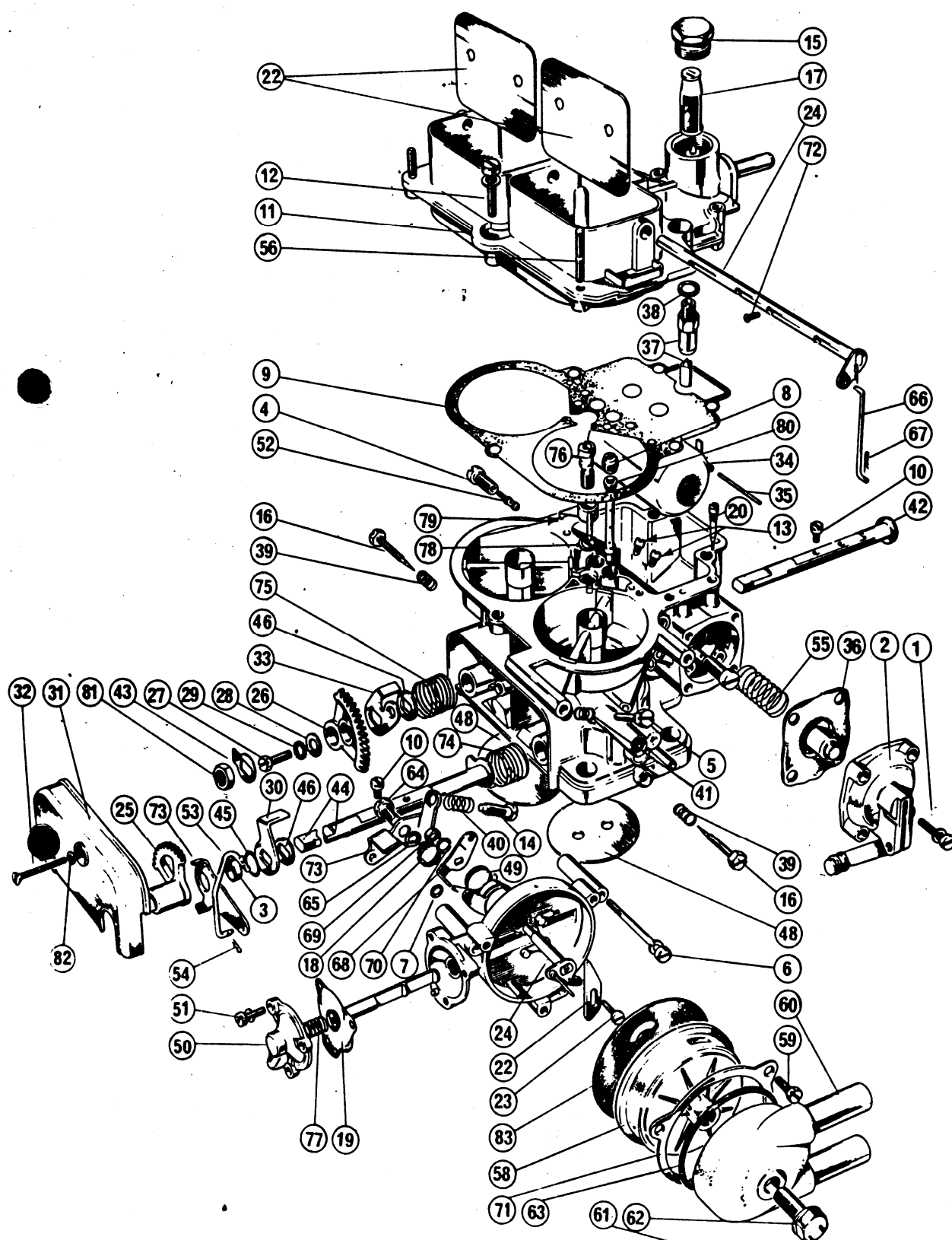
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY REQ
SERVO UNIT - continued				
206272	Washer .....	L5/21	.....	1
206273	Circlip .....	L5/22	.....	1
206274	Spacer .....	L5/23	.....	1
206275	Seal .....	L5/24	.....	1
206276	Bush .....	L5/25	.....	1
206277	Vacuum cylinder .....	L5/26	.....	1
206278	Clamping plate .....	L5/27	.....	1
206279	Gasket, clamping plate .....	L5/28	.....	1
206280	Screw, clamping plate .....	L5/29	.....	3
206281	Washer, clamping plate .....	L5/30	.....	1
206282	Spring, vacuum piston .....	L5/31	.....	1
206283	Vacuum piston assembly .....	L5/32	.....	1
206284	Gasket, piston assembly .....	L5/33	.....	1
206285	Cover .....	L5/34	.....	1
206286	Set screw, cover to cylinder .....	L5/35	.....	7
206287	Nut, cover to cylinder .....	L5/36	.....	7
206288	Vacuum pipe assembly .....	L5/37	.....	1
206289	Rubber grommet, pipe .....	L5/38	.....	1
206290	Retaining plate, pipe .....	L5/39	.....	1
206291	Gasket, pipe mounting .....	L5/40	.....	1
206292	Set screw, pipe mounting .....	L5/41	.....	3
206293	Washer, pipe mounting .....	L5/42	.....	3
206294	Service kit, servo .....		.....	1
206261	Seal, secondary, control piston .....	L5/11	.....	1
206262	Seal, primary, control piston .....	L5/12	.....	1
206268	Taper seal, control piston .....	L5/18	.....	1
206270	Output piston assembly .....	L5/20	.....	1
206273	Circlip .....	L5/22	.....	1
206275	Seal .....	L5/24	.....	1
206279	Gasket, clamping plate .....	L5/28	.....	1
206280	Gasket, cover .....	L5/29	.....	1
206289	Rubber grommet, vacuum pipe .....	L5/38	.....	1
206290	Gasket, pipe mounting .....	L5/39	.....	1

**M 1****Road Wheels****RELIANT**

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
ROAD WHEELS				
204560	Wheel .....	Not illustrated	.....	5
201189	Inner tube .....		.....	5
213035	Tyre .....		.....	5
200254	Nut, wheel fixing .....		.....	16
204807	Nave plate .....		.....	4
204806	Trim, wheel .....		.....	4
9787	Retainer, spare wheel .....		.....	1
6391	Nut, spare wheel retaining .....		.....	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
EXHAUST SYSTEM				
204611	Down pipe, exhaust .....	N1/ 1	.....	2
204627	Clamp, down pipe to manifold .....	N1/ 2	.....	2
50751L	Nut, clamp to manifold .....	N1/ 3	.....	4
204425	Silencer R.H. ....		.....	1
204934	Silencer L.H. ....	N1/ 4	.....	1
204498	Clamp, silencer to downpipe and tail pipe .....	N1/ 5	.....	4
205193	Tail pipe R.H. ....		.....	1
205192	Tail pipe L.H. ....	N1/ 6	.....	1
204352	Angle bracket, tail pipe front to support strap .....	N1/ 7	.....	
204540	Strap, exhaust support, front .....	N1/ 8	.....	2
51483B	Set screw, front support fixing .....	N1/ 9	.....	4
7917	Rectangular washer for set screw .....	N1/10	.....	4
51002B	Nut for set screw .....	N1/11	.....	2
204540	Strap, exhaust support, rear .....	N1/12	.....	2
51483B	Set screw, rear support strap fixing .....	N1/13	.....	4
7917	Rectangular washer for set screw .....	N1/14	.....	4
51002B	Nut for set screw .....	N1/15	.....	4

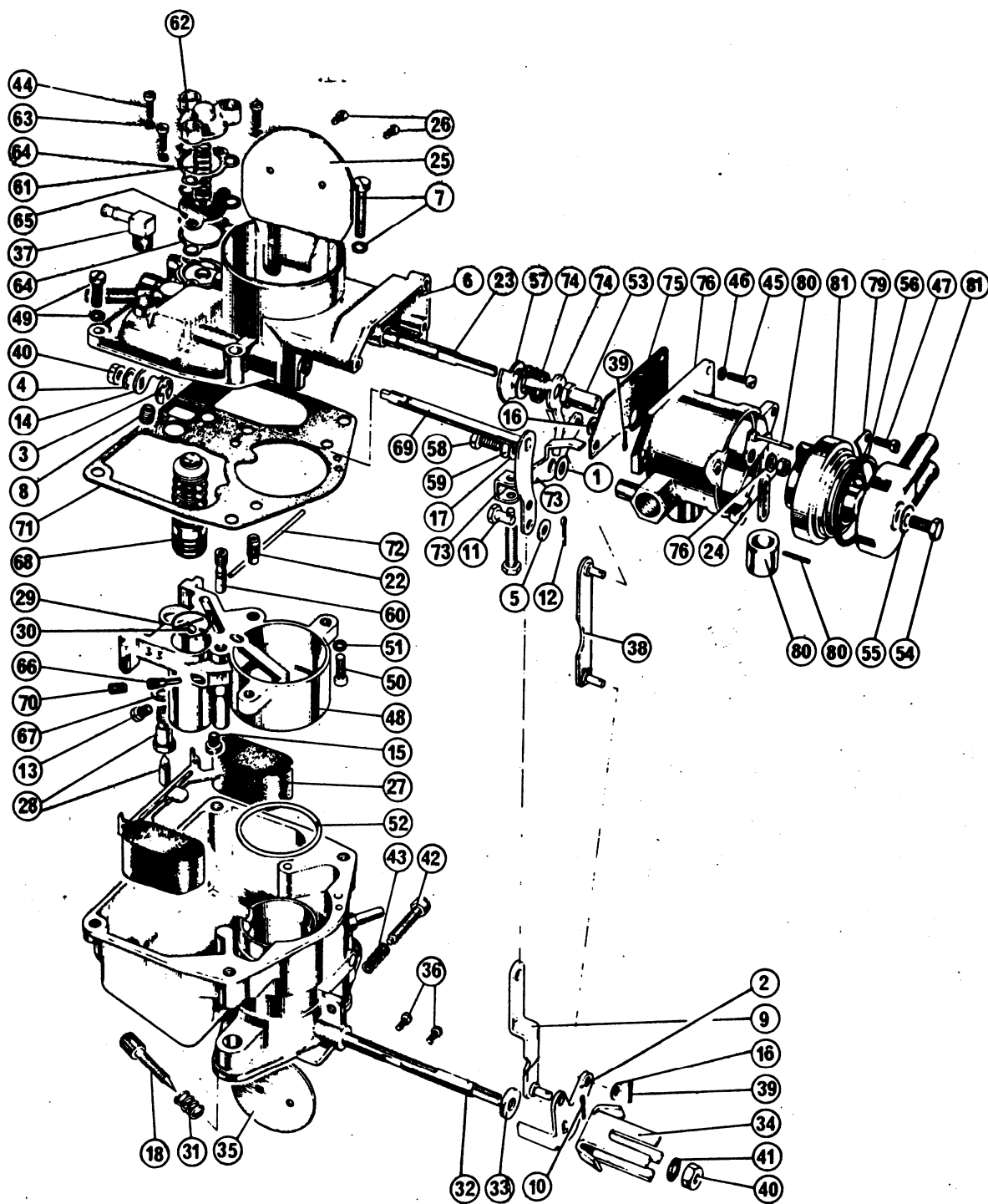


CARBURETTOR - 3 litre

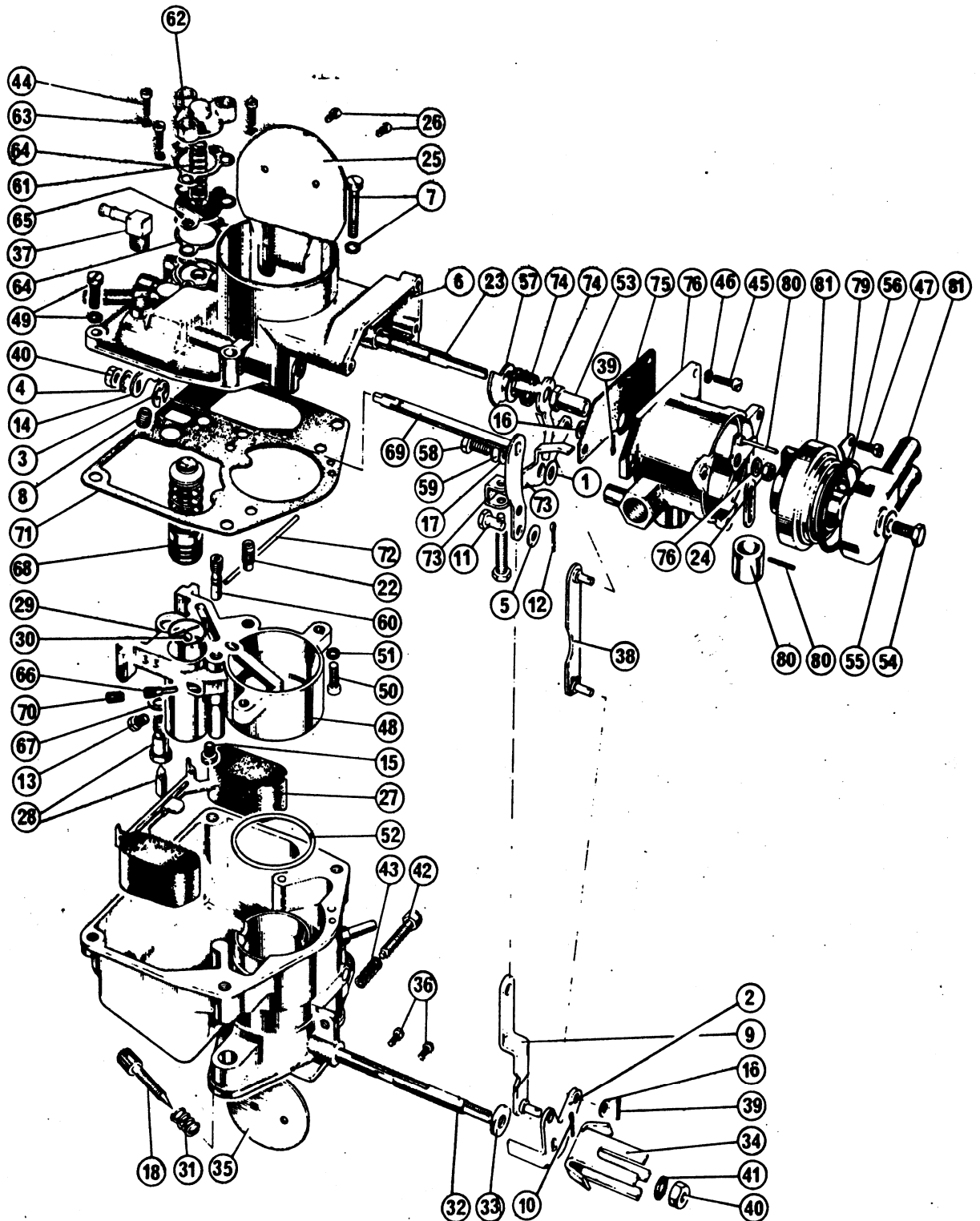
## Fuel System

RELIANT

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
CARBURETTOR 3 litre - continued				
205907	Chamber assembly .....	P1/60	2725E-9K732A ....	1
205908	Bolt, chamber .....	P1/61	111846-ES7 .....	1
205909	Washer .....	P1/62	112515-ES .....	1
205910	Gasket, chamber to thermostat .....	P1/63	2725E-9K733A ....	1
205911	Screw, fast idler lever pivot .....	P1/64	2725E-9K735A ....	1
205912	Washer, fast idler lever pivot .....	P1/65	112516-ES .....	1
205913	Rod, choke operating .....	P1/66	2725E-9K736A ....	1
205914	Pin, split, rod .....	P1/67	119724-ES2 .....	2
205915	Lever assembly, choke .....	P1/68	2725E-9K737A ....	1
205916	Nut, choke lever .....	P1/69	114477-ES7 .....	1
205917	Washer .....	P1/70	112511-ES7 .....	1
205918	Ring, locking .....	P1/71	2725E-9K738A ....	1
205919	Screw, choke plate .....	P1/72	2725E-9A767A ....	4
205920	Lever, fast idling adjusting .....	P1/73	2725E-9B792A ....	1
205921	Spring, throttle control return R.H. ....	P1/74	2725E-9B848A ....	1
205922	Spring, throttle control return L.H. ....	P1/75	2725E-9B848B ....	1
205923	Valve, accelerator pump discharge .....	P1/76	2725E-9B902A ....	1
205924	Spring, economy valve diaphragm .....	P1/77	2725E-9B907A ....	1
205925	Gasket, nozzle bar .....	P1/78	2725E-9B926A ....	1
205926	Nozzle, No.50 .....	P1/79	2725E-9B940A ....	1
205927	Jet, starting .....	P1/80	2725E-9B971A ....	2
205928	Nut .....	P1/81	114212-ES .....	1
205929	Washer, screw, cover fixing .....	P1/82	112511-ES .....	1
205930	Gasket, choke body .....	P1/83	2725E-9K729A ....	1



CARBURETTOR - 2.5 litre



CARBURETTOR - 2.5 litre

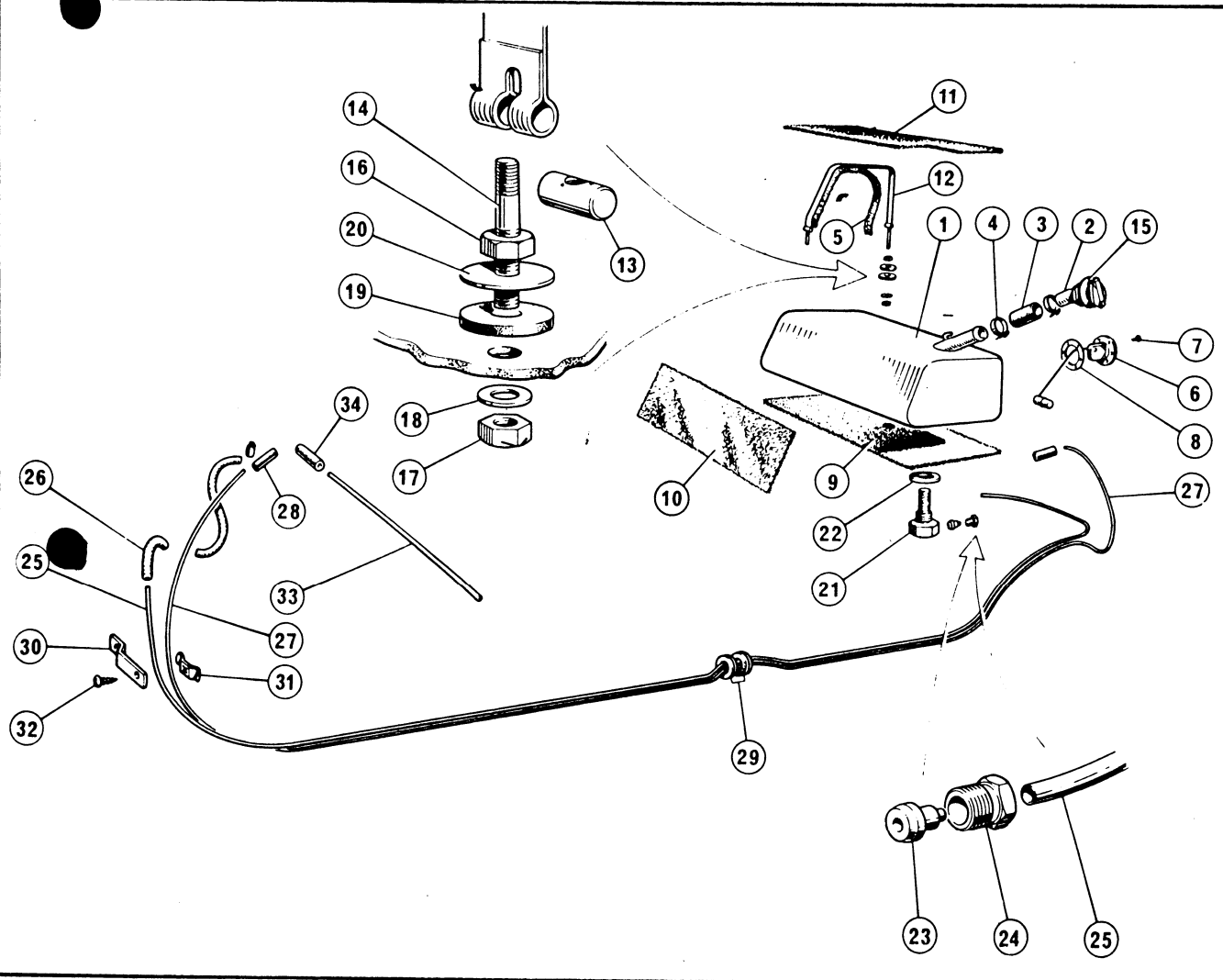
## Fuel System

RELIANT

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
CARBURETTOR 2.5 litre				
206009	Carburettor assembly .....		2721E-9510B .....	1
206041	Washer, choke body seal .....	P2/ 1	112504-ES .....	1
206042	Plate, throttle stop .....	P2/ 2	2724E-9L520B .....	1
206043	Clip, accelerator shaft retaining .....	P2/ 3	372999-S2 .....	1
206044	Lockwasher, accelerator to pump operating .....	P2/ 4	118086-ES .....	1
206045	Washer, pump link pin .....	P2/ 5	112443-ES7 .....	2
206046	Horn and plug assembly .....	P2/ 6	2724E-9524B .....	1
206047	Screw, horn to main body .....	P2/ 7	111549-ES7 .....	2
206048	Jet, compensating well .....	P2/ 8	E810-CL-7 .....	1
206049	Link, accelerator pump .....	P2/ 9	2724E-9L525B .....	1
206050	Pin, link to throttle stop lever .....	P2/10	986456-ES6 .....	1
206051	Pin, pump link .....	P2/11	E301-CL-2 .....	1
206052	Pin, cotter, link pin .....	P2/12	72000-S .....	1
206053	Jet, main metering No.102 .....	P2/13	2724E-9533A .....	1
206054	Lever, pump piston operating .....	P2/14	2724E-9534A .....	1
206055	Jet, fuel compensating No.120 .....	P2/15	2724E-9E536B .....	1
206056	Washer, fast idle link to fast idle lever .....	P2/16	118130-ES .....	1
206057	Washer, fast idle lever pivot post .....	P2/17	112509-ES .....	1
206058	Needle, idle adjusting .....	P2/18	2724E-9541A .....	1
206059	Washer, choke shaft .....	P2/19	113204-ES .....	1
206060	Lever, choke .....	P2/20	2724E-9D542B .....	1
206061	Piston assembly .....	P2/21	2724E-9B544A .....	1
206062	Jet, idling No.55 .....	P2/22	400E-9545 .....	1
206063	Shaft, choke assembly .....	P2/23	2724E-9546B .....	1
206064	Nut, shaft to piston and lever .....	P2/24	986302-ES7 .....	1
206065	Plate, choke .....	P2/25	2724E-9549A .....	1
206066	Screw, plate to spindle .....	P2/26	111551-ES7 .....	2
206067	Float and lever assembly .....	P2/27	2724E-9550A .....	1
206068	Valve, assembly .....	P2/28	2724E-9564A .....	1
206069	Retainer, valve .....	P2/29	2724E-9575A .....	1
206070	Ball, pump check ..	P2/30	2724E-9576A .....	1
206071	Spring, idle adjusting needle .....	P2/31	N-9578 .....	1
206072	Shaft, throttle .....	P2/32	2721E-9582A .....	1
206073	Washer .....	P2/33	112503-ES7 .....	1
206074	Lever, throttle .....	P2/34	2724E-9583A .....	1
206075	Plate, throttle .....	P2/35	2721E-9585A .....	1
206076	Screw, plate fixing .....	P2/36	2721E-98684A .....	2
206077	Tube, horn ventilation .....	P2/37	2724E-9A597A .....	1
206078	Rod, fast idle .....	P2/38	2724E-9598 .....	1
206079	Pin, cotter, fast idle rod .....	P2/39	118703-ES .....	2
206080	Nut, pump lever shaft .....	P2/40	400E-9678 .....	1
206081	Lockwasher, throttle lever to shaft .....	P2/41	118086-ES .....	1
206082	Screw, throttle adjusting .....	P2/42	YE-9681 .....	1
206083	Spring throttle adjusting screw .....	P2/43	YE-9682 .....	1
206084	Screw, economiser to bowl horn .....	P2/44	YE-9687A .....	3
206086	Lockwasher, choke body to horn screw .....	P2/46	34843-S .....	3
206087	Screw, thermostat to choke body .....	P2/47	N-9690 .....	3
206088	Block, assembly .....	P2/48	2721E-9693A .....	1
206089	Screw, horn to body .....	P2/49	996019-ES7 .....	2
206090	Screw, block to horn .....	P2/50	111550-ES7 .....	2
206087	Lockwasher .....	P2/51	34843-S .....	2
206091	Ring, emulsion block to main body venturi .....	P2/52	116603-ES .....	1
206092	Nut, choke lever .....	P2/53	2724E-9K726A .....	1
206093	Bolt, choke water chamber retaining .....	P2/54	111616-ES .....	1
206094	Washer, water chamber, bolt .....	P2/55	112505-ES .....	1
206095	Gasket, water chamber to thermostat .....	P2/56	2724E-9K733A .....	1
206096	Spring, choke ..	P2/57	2724E-9K734A .....	1
206097	Screw, fast idler lever pivot .....	P2/58	2724E-9K735A .....	1
206098	Washer .....	P2/59	118134-ES7 .....	1
206099	Valve, pump discharge .....	P2/60	211E-9902 .....	1
206100	Spring, valve, diaphragm .....	P2/61	109E-9907 .....	1
206101	Cover .....	P2/62	400E-9908 .....	1

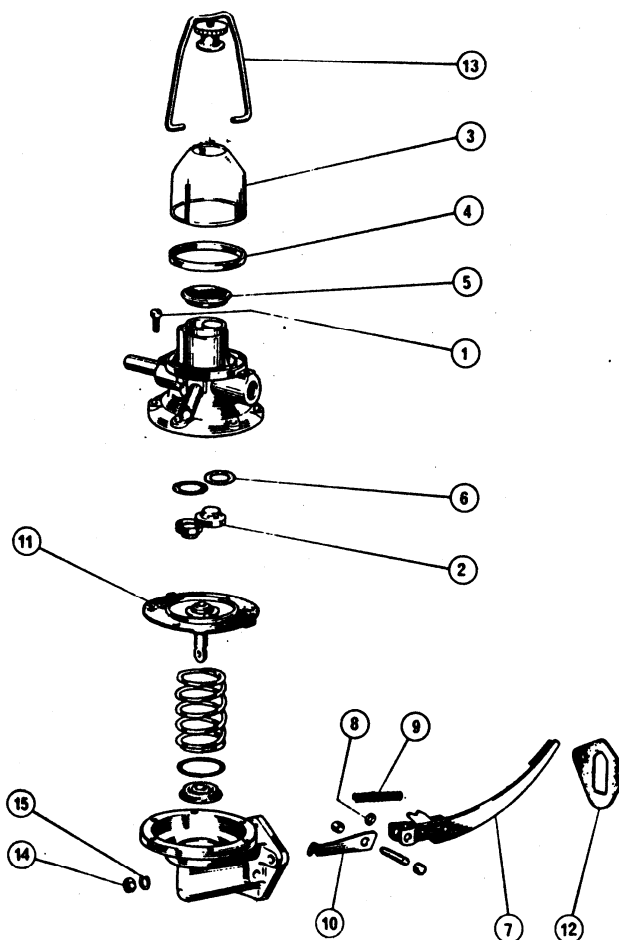


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
CARBURETTOR 2.5 litre - continued				
206102	Lockwasher .....	P2/63	118113-ES .....	3
206103	Gasket, valve .....	P2/64	N-9912 .....	2
206104	Diaphragm, valve .....	P2/65	N-9933 .....	1
206105	Nozzle, No.55 .....	P2/66	2724E-9940A .....	1
206106	Washer .....	P2/67	116E-98539 .....	1
206107	Piston assembly .....	P2/68	2724E-9594A .....	1
206108	Lever assembly .....	P2/69	2724E-9L523B ....	1
206109	Plug, nozzle .....	P2/70	2724E-9L521A ....	1
206110	Gasket, float bowl .....	P2/71	2721E-9564A .....	1
206111	Shaft, float lever .....	P2/72	2724E-9558A .....	1
206112	Lever, fast idle .....	P2/73	2724E-9538A .....	1
206080	Lever, choke .....	P2/74	2724E-9D542B ....	1
206114	Gasket, choke body .....	P2/75	2724E-9K729A ....	1
206115	Body .....	P2/76	2724E-9K728A ....	1
206116	Washer, choke spindle .....	P2/78	2724E-9K727A ....	1
206117	Clip, thermostat retaining .....	P2/79	111212-ES .....	3
206118	Piston assembly .....	P2/80	2724E-9K730A ....	1
206119	Thermostat assembly .....	P2/81	2724E-9K731A ....	1
205844	Chamber, choke assembly .....	P2/82	2724E-9K732A ....	1

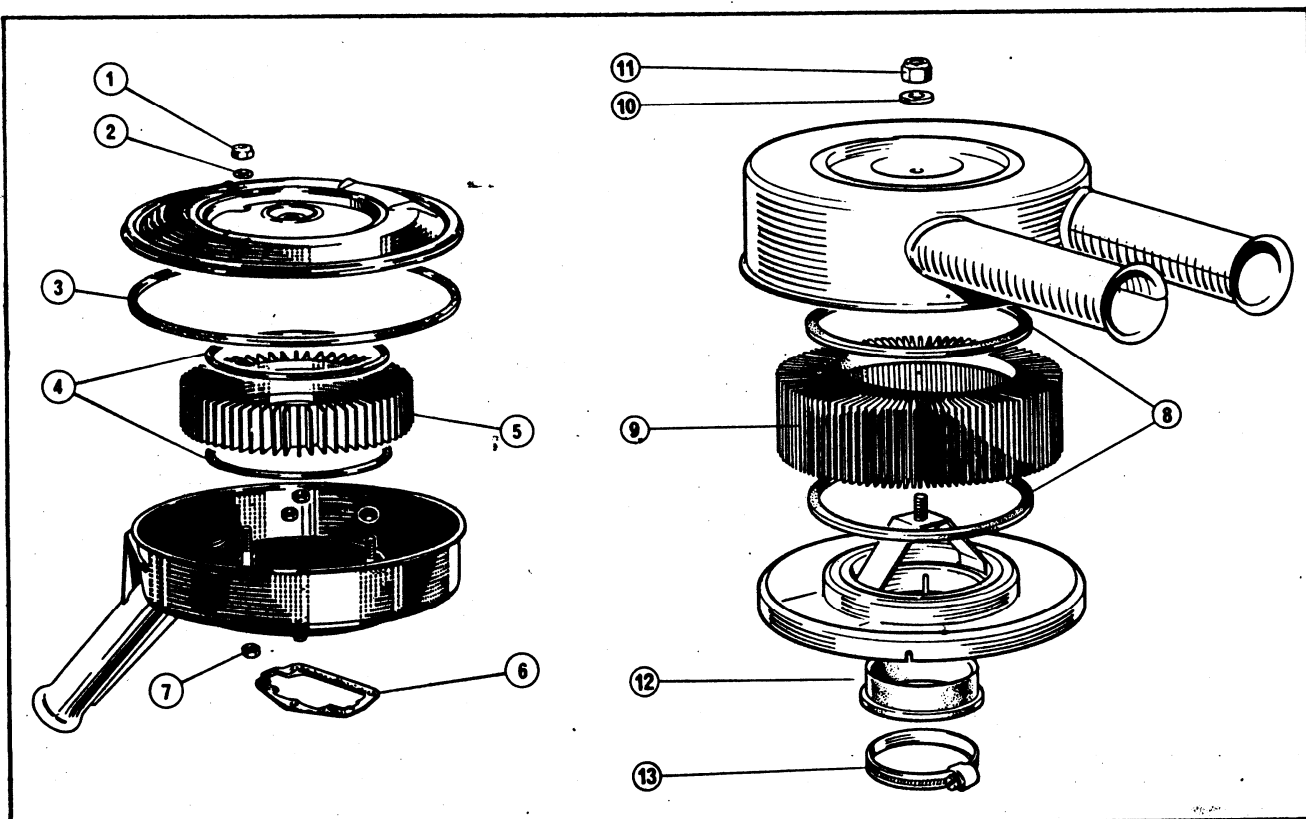


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>PIPES AND TANK</b>				
204665	Petrol tank .....	P3/ 1	.....	1
203036	Filler cap and tube .....	P3/ 2	.....	1
203043	Hose, petrol filler tube .....	P3/ 3	.....	1
4437	Clip, hose .....	P3/ 4	.....	2
205060	Gasket, filler tube .....	P3/ 5	.....	1
203030	Tank unit .....	P3/ 6	.....	1
52001	Screw, tank unit to tank .....	P3/ 7	.....	6
3331	Gasket, tank unit .....	P3/ 8	.....	1
203324	Insulation, petrol tank base .....	P3/ 9	.....	1
203325	Insulation, petrol tank back .....	P3/10	.....	1
204215	Insulation, petrol tank top .....	P3/11	.....	1
203262	Strap assembly, petrol tank securing .....	.....	.....	2
203263	Strap, tank securing .....	P3/12	.....	2
200008	Trunnion, tank strap to stud .....	P3/13	.....	4
200025	Stud, strap to body, rear .....	P3/14	.....	2
203264	Stud, strap to body, front .....	P3/14	.....	2
203326	Insulation, strap .....	P3/15	.....	2
506625	Nut for strap stud .....	P3/16	.....	4
510028	Nut for strap stud .....	P3/17	.....	4
51122	Plain washer for strap stud .....	P3/18	.....	4

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
FUEL PIPES AND TANK - continued				
200523	Rubber washer for strap stud .....	P3/19	.....	4
CW300	Coach washer for strap stud .....	P3/20	.....	4
204666	Filter and feed connection .....	P3/21	.....	1
51328	Washer, filter and feed connection .....	P3/22	.....	1
204672	Fuel feed pipe assembly, tank to pump .....		.....	1
204668	Ferrule, feed pipe .....	P3/23	.....	1
204667	Tube nut, feed pipe .....	P3/24	.....	1
204661	Feed pipe .....	P3/25	.....	1
204670	Sleeve, feed pipe .....	P3/26	.....	1
204673	Fuel return pipe, carburettor to tank .....		.....	1
204662	Return pipe .....	P3/27	.....	1
8023	Sleeve .....	P3/28	.....	2
200469	Grommet, rear crossmember .....	P3/29	.....	2
204642	Steady bracket, petrol pipes .....	P3/30	.....	1
8359	Spire clip, steady bracket .....	P3/31	.....	1
531718	Screw, steady bracket .....	P3/32	.....	1
205328	Pipe, vent to carburettor .....	P3/33	2.5 litre .....	1
8023	Sleeve connection .....	P3/34	only .....	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>FUEL PUMP</b>				
205968	Pump assembly .....		2724E-9350A .....	1
205969	Kit, pump diaphragm and valve .....		2724E-9K340A .....	1
205970	Kit, pump repair .....		2724E-9349A .....	1
205971	Screw, pump upper to lower body .....	P4/ 1	31612-S7/8 .....	6
205972	Valve assembly .....	P4/ 2	105E-9352 .....	2
205973	Bowl filter .....	P4/ 3	E1ADKN-9355 .....	1
205974	Gasket .....	P4/ 4	E1ADKN-9364A .....	1
205975	Screen .....	P4/ 5	109E-9365 .....	1
205976	Gasket, valve to pump upper body .....	P4/ 6	E1ADKN-9367 .....	2
205977	Arm assembly .....	P4/ 7	2724E-9376A .....	1
205978	Washer, rocker arm spacer .....	P4/ 8	112432-ES8 .....	2
205979	Spring, rocker arm .....	P4/ 9	2724E-9380A .....	1
205980	Link, rocker arm .....	P4/10	2724E-9381A .....	1
205981	Diaphragm .....	P4/11	2724E-9398A .....	1
205982	Gasket, pump mounting .....	P4/12	2724E-9417A .....	1
205983	Strap, bowl securing .....	P4/13	E1ADKN-9387B .....	1
205984	Nut, pump securing .....	P4/14	33798-S .....	2
205985	Washer pump securing .....	P4/15	34826-S .....	2

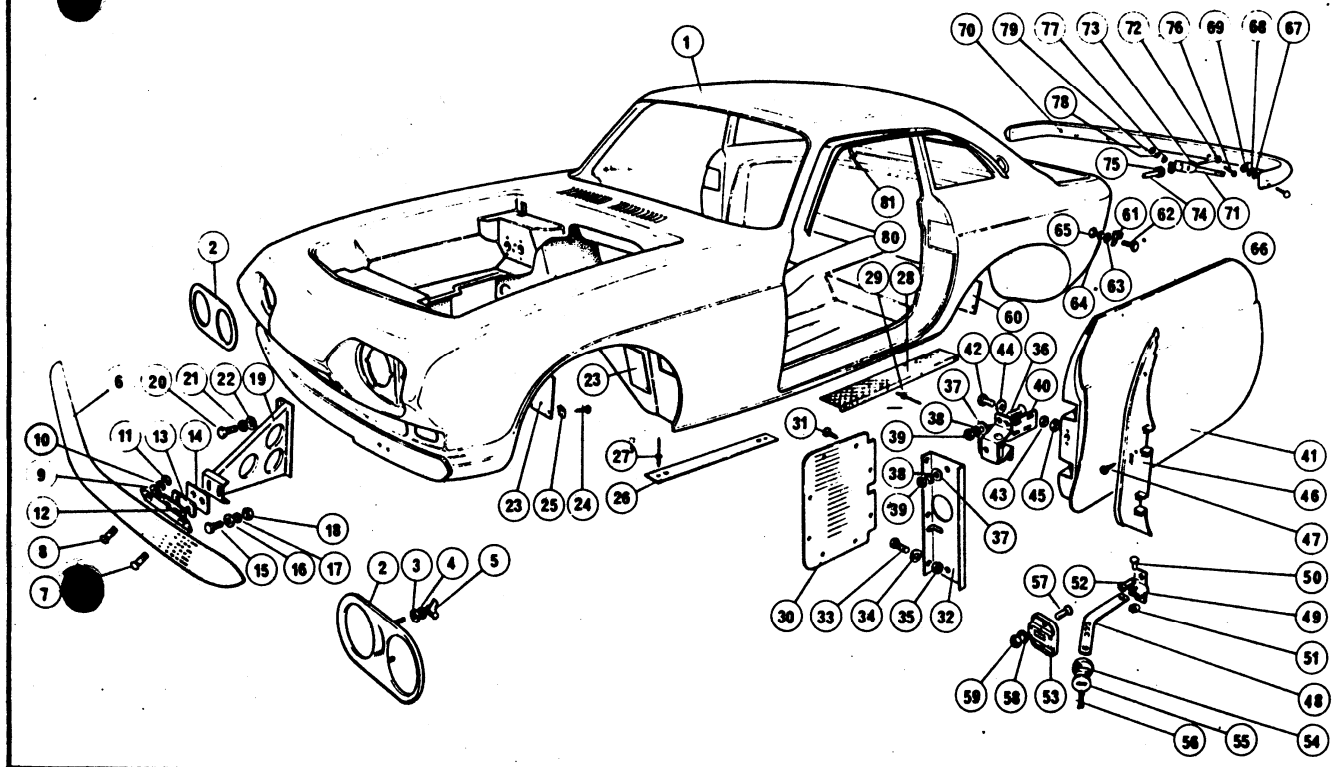


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>AIR CLEANER</b>				
<b>3 litre and 2.5 litre</b>				
204528	Air cleaner - 3 litre .....			1
205947	Nut, cover to body .....	P5/ 1		2
205948	Washer .....	P5/ 2		2
205949	Gasket, cover .....	P5/ 3		1
205950	Gasket, element .....	P5/ 4		2
205951	Element, air cleaner .....	P5/ 5		1
511308	Washer, cleaner to carburettor .....	P5/ 6		3
204820	Nut, cleaner to carburettor .....	P5/ 7		3
205320	Air cleaner - 2.5 litre .....			1
10440	Gasket, filter element .....	P5/ 8		2
205944	Element, air cleaner .....	P5/ 9		1
205945	Washer .....	P5/10		1
508418	Nut .....	P5/11		1
205946	Sleeve, rubber, cleaner to carburettor .....	P5/12		1
54771	Clip, sleeve .....	P5/13		1

Q1

## Body

RELIANT



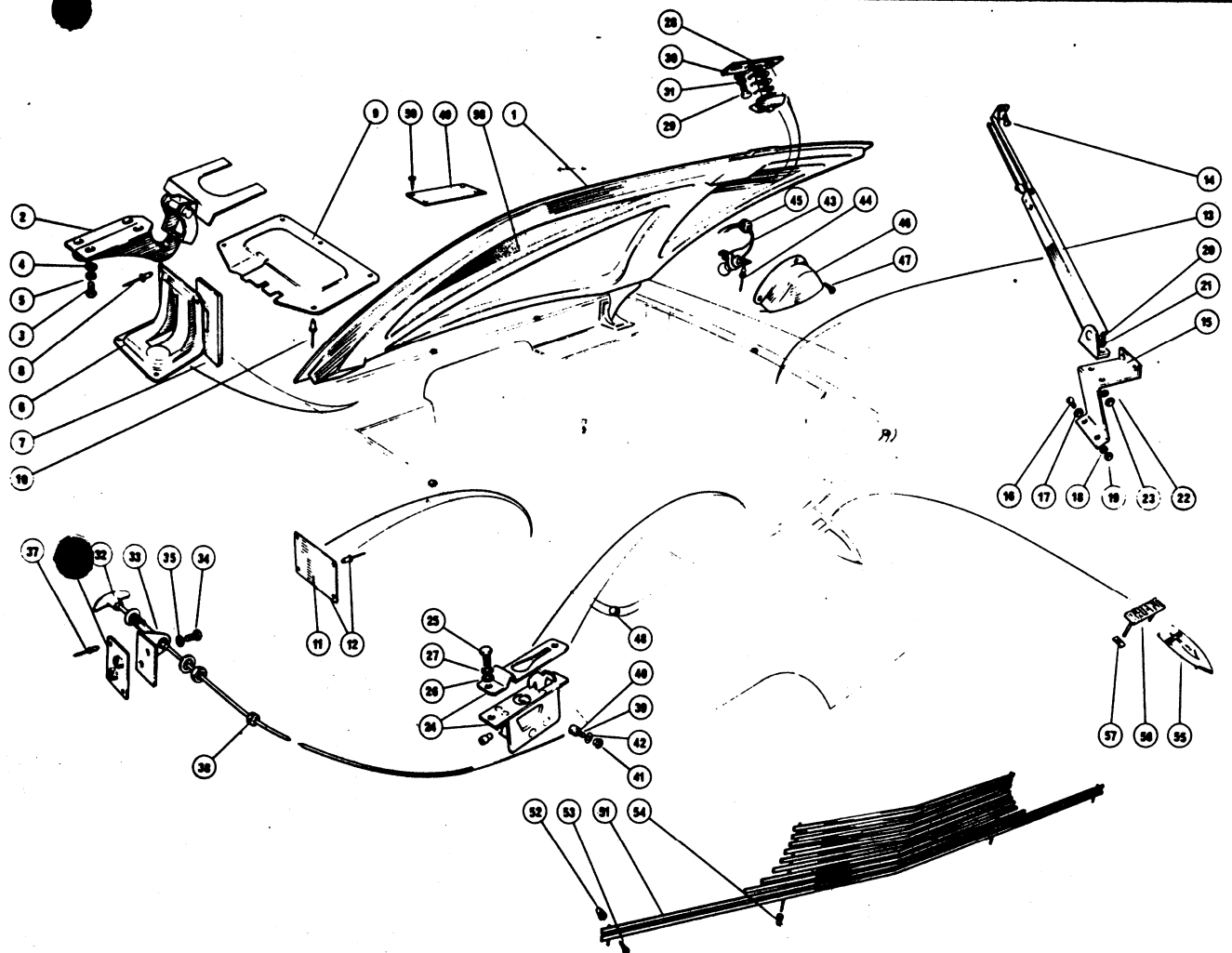
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>MAIN BODY AND FITTINGS</b>				
204789	Body shell .....	Q1/ 1	.....	1
F6346	Headlamp bezel .....	Q1/ 2	.....	2
511208	Washer, headlamp bezel to body .....	Q1/ 3	.....	4
51200	Lockwasher, headlamp bezel to body .....	Q1/ 4	.....	4
507208	Wing nut, headlamp bezel to body .....	Q1/ 5	.....	4
202932	Bumper, front .....	Q1/ 6	.....	1
8746	Bolt, front bumper to mounting bracket .....	Q1/ 7	.....	3
204071	Bolt, front bumper to mounting bracket .....	Q1/ 8	.....	1
511228	Washer, front bumper to mounting bracket .....	Q1/ 9	.....	4
51200	Lockwasher, front bumper to mounting bracket .....	Q1/10	.....	4
50682	Nut, front bumper to mounting bracket .....	Q1/11	.....	4
204004	Mounting bracket, front bumper .....	Q1/12	.....	2
204129	Shim, mounting bracket .....	Q1/13	.....	As Req'd.
203247	Spacer, mounting bracket .....	Q1/14	.....	As Req'd.
514908	Set screw, mounting bracket to nose support bracket ..	Q1/15	.....	4
511328	Washer, mounting bracket to nose support bracket .....	Q1/16	.....	4
512028	Lockwasher, mounting bracket to nose support bracket ..	Q1/17	.....	4
506828	Nut, mounting bracket to nose support bracket .....	Q1/18	.....	4
203960	Bracket, nose support .....	Q1/19	.....	2
514848	Set screw, bracket to frame .....	Q1/20	.....	4
512028	Lockwasher, bracket to frame .....	Q1/21	.....	4
511228	Washer, bracket to frame .....	Q1/22	.....	4
F6632	Inspection panel, front wheel arch .....	Q1/23	.....	4
537438	Screw, inspection panels .....	Q1/24	.....	40
3611	Captive nut, inspection panels .....	Q1/25	.....	40
14854	Backing plate, front seat runner .....	Q1/26	.....	4
54169K	Rivet, backing plate to body .....	Q1/27	.....	8
203515	Door step plate L.H. ....	Q1/28	.....	1
203514	Door step plate R.H. ....	.....	.....	1
54170K	Rivet, door step plate to body .....	Q1/29	.....	16
FG717	Access cover, toe box L.H. ....	Q1/30	R.H.D. only .....	1
FG717	Access cover, toe box L.H. ....	.....	L.H.D. only .....	1
FG717	Access cover, toe box R.H. ....	.....	.....	1

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
BODY SHELL AND FITTINGS - continued				
53173B	Screw, access cover fixing .....	Q1/31	.....	16
204831	Tie bracket, door hinge to body L.H. ....	Q1/32	.....	1
204830	Tie bracket, door hinge to body R.H. ....		.....	1
50001B	Bolt, tie bracket to body .....	Q1/33	.....	6
51131B	Washer, tie bracket to body .....	Q1/34	.....	6
51001B	Nut, tie bracket to body .....	Q1/35	.....	6
51928B	Screw, tie bracket to hinge and hinge to body .....	Q1/36	.....	20
51132B	Washer, tie bracket to hinge and hinge to body .....	Q1/37	.....	20
51202B	Lockwasher, tie bracket to hinge and hinge to body ...	Q1/38	.....	20
50682B	Nut, tie bracket to hinge and hinge to body .....	Q1/39	.....	20
202971	Hinge, door L.H. ....	Q1/40	.....	2
202970	Hinge, door R.H. ....		.....	2
204754	Door shell assembly L.H. ....	Q1/41	.....	1
204753	Door shell assembly R.H. ....		.....	1
51488B	Set screw, hinge to door .....	Q1/42	.....	16
51202B	Lockwasher, hinge to door .....	Q1/43	.....	16
51132B	Washer, hinge to door .....	Q1/44	.....	16
50682B	Nut, hinge to door .....	Q1/45	.....	16
FG628	Panel, hinge sealing L.H. ....	Q1/46	.....	1
FG627	Panel, hinge sealing R.H. ....		.....	1
53244B	Screw, hinge sealing panel to door .....	Q1/47	.....	14
205084	Link, door check .....	Q1/48	.....	2
204950	Lug, link to door .....	Q1/49	.....	2
200593	Rivet, link to lug .....	Q1/50	.....	2
200594	Retainer, rivet .....	Q1/51	.....	2
52764D	Screw, lug to door .....	Q1/52	.....	4
200865	Side plate, link to body .....	Q1/53	.....	2
200523	Rubber washer, link to side plate .....	Q1/54	.....	As Req'd
200529	Washer, link to side plate .....	Q1/55	.....	2
53882B	Split pin, link to side plate .....	Q1/56	.....	2
51848B	Screw, side plate to door .....	Q1/57	.....	4
51200B	Lockwasher, side plate to door .....	Q1/58	.....	4
50680B	Nut, side plate to door .....	Q1/59	.....	4
203520	Inspection panel, rear wheel arch .....	Q1/60	.....	2
203714	Mounting bracket, side, rear bumper .....	Q1/61	.....	2
51442B	Set screw, side mounting bracket to body .....	Q1/62	.....	2
51121B	Washer, side mounting bracket to body .....	Q1/63	.....	2
51201B	Lockwasher, side mounting bracket to body .....	Q1/64	.....	2
50681B	Nut, side mounting bracket to body .....	Q1/65	.....	2
204071	Bolt, side mounting bracket to bumper and bumper fixing centre .....	Q1/66	.....	3
51122B	Washer, side mounting bracket to bumper and bumper fixing centre .....	Q1/67	.....	3
51202B	Lockwasher, side mounting bracket to bumper and bumper fixing centre .....	Q1/68	.....	3
50682B	Nut, side mounting bracket to bumper and bumper fixing centre .....	Q1/69	.....	3
203220	Rear bumper .....	Q1/70	.....	1
203643	Mounting bracket, R.H. rear bumper .....		.....	1
203644	Mounting bracket, L.H. rear bumper .....	Q1/71	.....	1
50170B	Bolt, rear mounting bracket to frame .....	Q1/72	.....	2
51205B	Lockwasher, rear mounting bracket to frame .....	Q1/73	.....	2
203641	Spacer, rear mounting bracket to frame .....	Q1/74	.....	2
203642	Grommet, rear mounting bracket to frame .....	Q1/75	.....	2
8746	Bolt, bumper to rear bracket .....	Q1/76	.....	4
51122B	Washer, bumper fixing bolts .....	Q1/77	.....	4
51202B	Lockwasher, bumper fixing bolts .....	Q1/78	.....	4
50682B	Nut, bumper fixing bolts .....	Q1/79	.....	4
203475	Drip channel .....	Q1/80	.....	2
54176K	Rivet, drip channel .....	Q1/81	.....	2
17421	Waterproof sealant, 32'6" long .....			
17422	Waterproof sealant, 36'9" long .....			

Q2

## Body

RELIANT



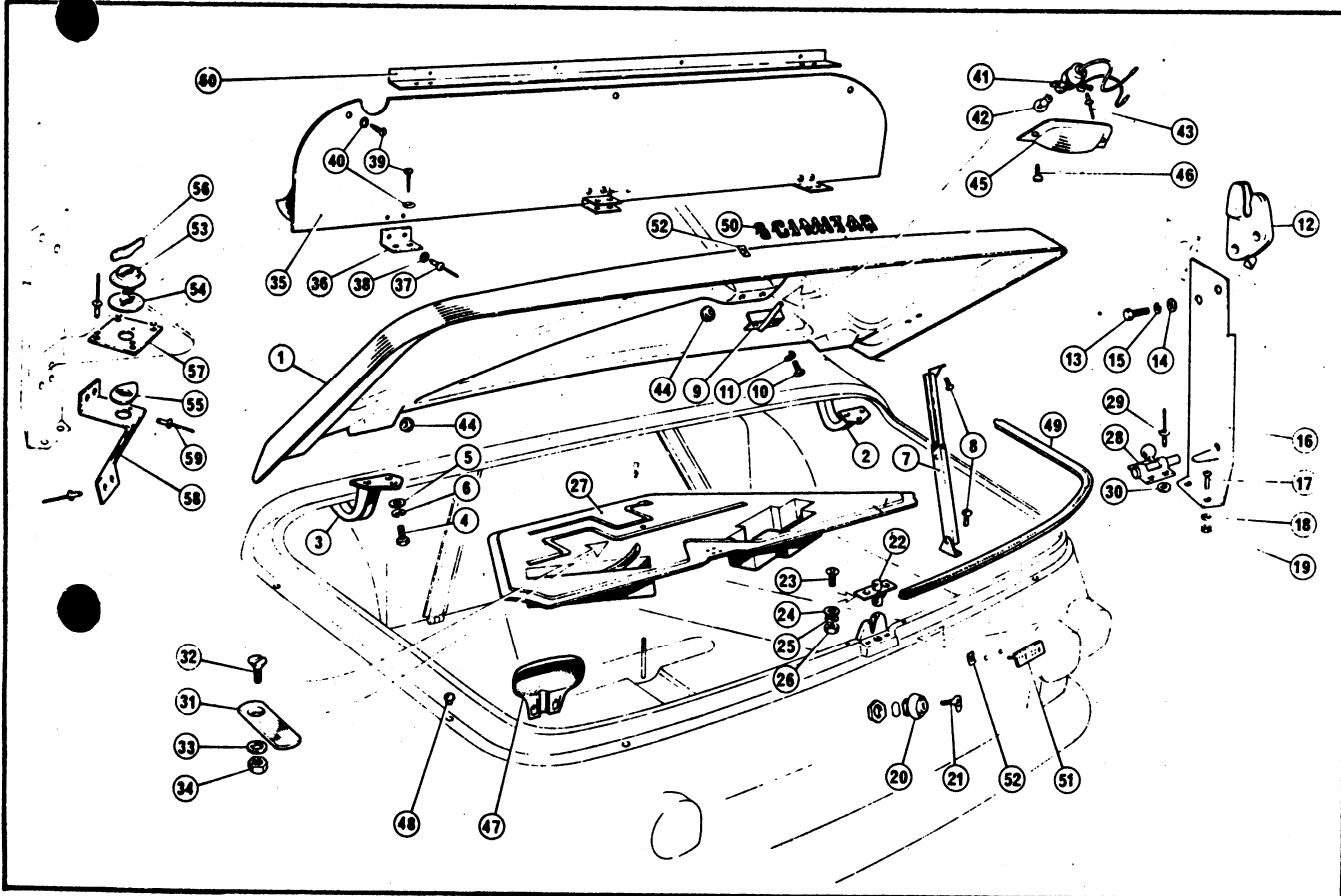
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>BONNET</b>				
FG427	Bonnet lid shell .....	Q2/ 1	.....	1
203156	Hinge, bonnet, R.H. ....	Q2/ 2	.....	1
203614	Hinge, bonnet, L.H. ....		.....	1
514428	Set screw, hinge to lid .....	Q2/ 3	.....	8
511318	Washer, hinge to lid .....	Q2/ 4	.....	8
512018	Lockwasher, hinge to lid .....	Q2/ 5	.....	8
FG724	Hinge cover L.H. ....	Q2/ 6	.....	1
FG725	Hinge cover R.H. ....		.....	1
205166	Seal, hinge cover .....	Q2/ 7	.....	2
54170K	Rivet, hinge cover to body .....	Q2/ 8	.....	16
FG715	Cover plate, hinge access .....	Q2/ 9	.....	2
54170K	Rivet, cover plate fixing .....	Q2/10	.....	8
205078	Identification plate .....	Q2/11	.....	1
54169K	Rivet, identification plate fixing .....	Q2/12	.....	4
203011	Support stay, bonnet lid .....	Q2/13	.....	1
537328	Screw, support stay to bonnet .....	Q2/14	.....	4
204849	Bracket, support stay .....	Q2/15	.....	1
520408	Screw, bracket to body .....	Q2/16	.....	4
511318	Washer, bracket to body .....	Q2/17	.....	4
512018	Lockwasher, bracket to body .....	Q2/18	.....	4
50681	Nut, bracket to body .....	Q2/19	.....	4



Q3

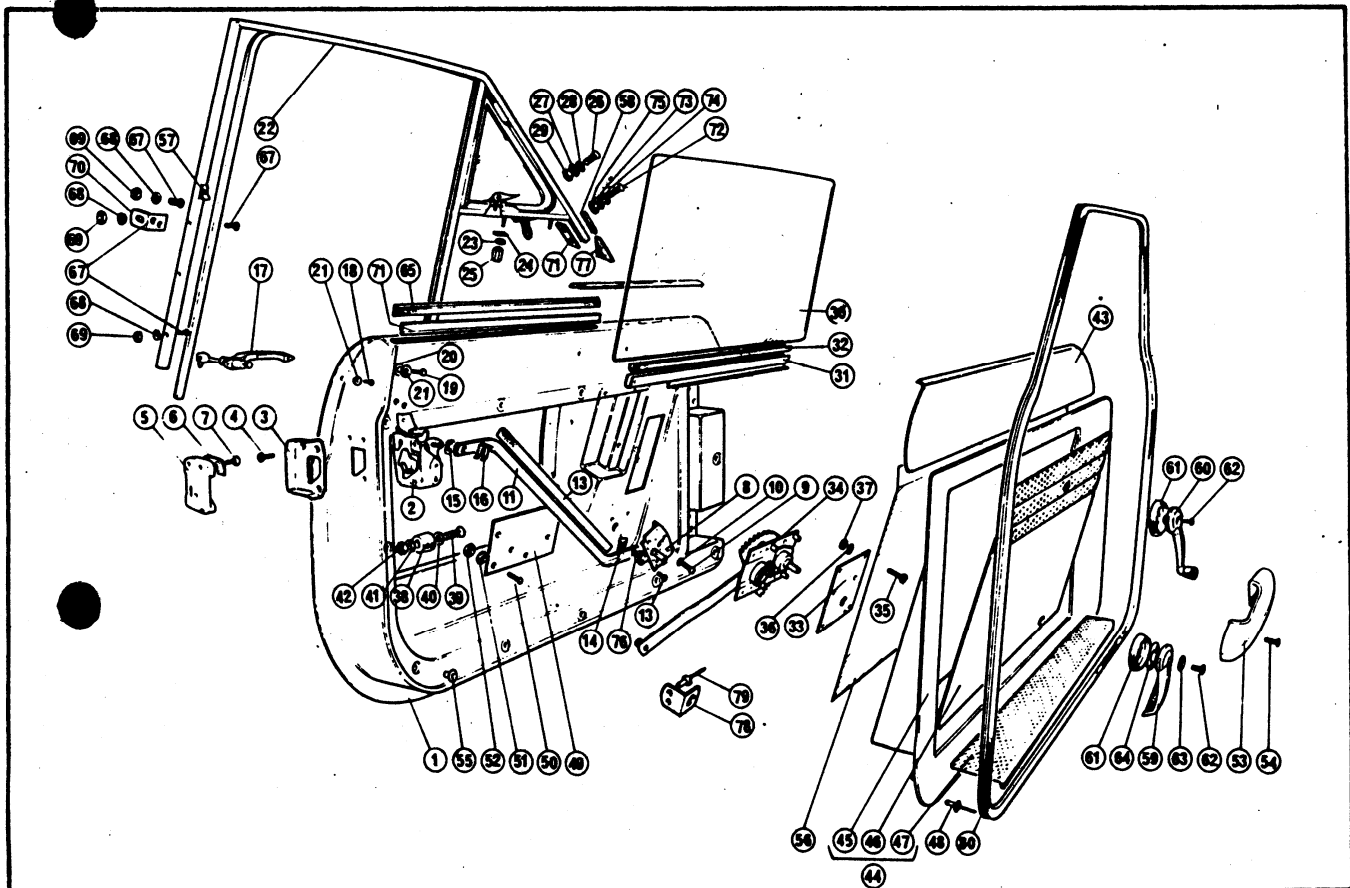
## Body

RELIANT



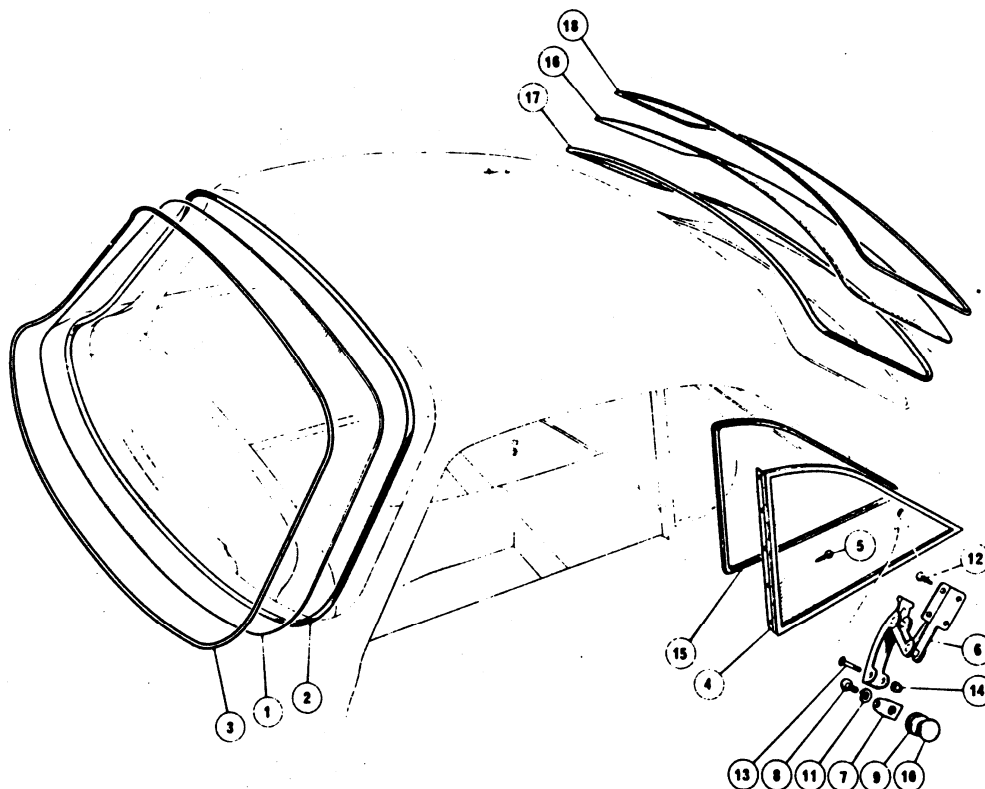
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>BOOT</b>				
FG424	Boot lid shell .....	Q3/ 1	.....	1
8617	Hinge, R.H. boot lid .....	Q3/ 2	.....	1
8618	Hinge, L.H. boot lid .....	Q3/ 3	.....	1
51441	Set screw hinge to boot lid .....	Q3/ 4	.....	6
51131	Washer, hinge to boot lid .....	Q3/ 5	.....	6
512018	Lockwasher, hinge to boot lid .....	Q3/ 6	.....	6
203480	Support stay, boot lid .....	Q3/ 7	.....	1
537328	Screw support stay .....	Q3/ 8	.....	4
203394	Striker boot lid .....	Q3/ 9	.....	1
599238	Set screw, striker to lid .....	Q3/10	.....	2
512008	Lockwasher, striker to lid .....	Q3/11	.....	2
203446	Lock boot .....	Q3/12	.....	1
514628	Set screw, lock fixing .....	Q3/13	.....	2
511318	Washer, lock fixing .....	Q3/14	.....	2
512018	Lockwasher, lock fixing .....	Q3/15	.....	2
203481	Support bracket, boot lock .....	Q3/16	.....	1
529238	Screw, bracket fixing .....	Q3/17	.....	2
512008	Lockwasher, bracket fixing .....	Q3/18	.....	2
505808	Nut, bracket fixing .....	Q3/19	.....	2
202956	Push button, boot lock .....	Q3/20	.....	1
204850	Key .....	Q3/21	.....	2
203455	Plunger, boot lid release .....	Q3/22	.....	1
518430	Screw, plunger fixing .....	Q3/23	.....	2
511308	Washer, plunger fixing .....	Q3/24	.....	2
512008	Lockwasher, plunger fixing .....	Q3/25	.....	2
505808	Nut, plunger fixing .....	Q3/26	.....	2
FG424	Cover panel, spare wheel .....	Q3/27	.....	1

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
BOOT - continued				
201376	Sliding bolt, cover panel .....	Q3/28	.....	1
54176K	Rivet, sliding bolt .....	Q3/29	Early vehicles only	4
51146B	Washer, sliding bolt rivet .....	Q3/30	.....	4
205281	Rotor, spare wheel cover catch .....	Q3/53	.....	1
205282	Grommet, spare wheel cover catch .....	Q3/54	.....	1
205283	Cam, spare wheel cover catch .....	Q3/55	.....	1
205284	Thumb key, spare wheel cover catch .....	Q3/56	Later vehicles only	1
205285	Plate, spare wheel cover catch .....	Q3/57	.....	1
205279	Plate, catch mounting .....	Q3/58	.....	1
54170K	Rivet, plates to body .....	Q3/59	.....	8
204249	Foam lining, spare wheel cover tools recess			
204274	Clip, jack handle retaining .....	Q3/31	.....	1
51844B	Screw, clip to spare wheel cover .....	Q3/32	.....	1
51130B	Washer, clip to spare wheel cover .....	Q3/33	.....	2
51000B	Nut, clip to spare wheel cover .....	Q3/34	.....	1
203538	Lining panel .....	Q3/35	.....	1
203507	Mounting plate, lining panel .....	Q3/36	.....	4
54170K	Rivet, panel to mounting plate .....	Q3/37	.....	6
54560H	Cup washer, rivet .....	Q3/38	Early vehicles only	6
53256D	Screw, lining panel fixing .....	Q3/39	.....	7
54562H	Cup washer, screw .....	Q3/40	.....	7
205280	Stiffener, lining panel .....	Q3/60	.....	1
54170K	Rivet, stiffener to panel .....		Later vehicles only	4
51145B	Washer, stiffener to panel .....		only	4
53736B	Screw, .....		.....	4
203401	Inspection lamp complete with mercury switch .....	Q3/41	.....	1
17353	Bulb inspection lamp .....	Q3/42	.....	1
54168K	Rivet, lamp fixing .....	Q3/43	.....	2
200468	Grommet, inspection lamp cable .....	Q3/44	.....	2
FG537	Cover, inspection lamp .....	Q3/45	.....	1
53171B	Screw, inspection lamp cover fixing .....	Q3/46	.....	2
FG533	Cover, rear lights, L.H. ....	Q3/47	.....	1
FG532	Cover, rear lights R.H. ....		.....	1
203650	Rubber buffer, boot lid seating .....	Q3/48	.....	6
	Weatherstrip .....	Q3/49	.....	
203981	'SCIMITAR' set of letters .....	Q3/50	.....	1
203977	Letter 'S' .....		.....	1
203978	Letter 'C' .....		.....	1
203973	Letter 'I' .....		.....	2
203979	Letter 'M' .....		.....	1
203976	Letter 'T' .....		.....	1
203974	Letter 'A' .....		.....	1
203970	Letter 'R' .....		.....	1
204749	Motif '3 litre' .....	5	.....	1
4213	Clip, motif fixing .....	Q3/52	.....	23

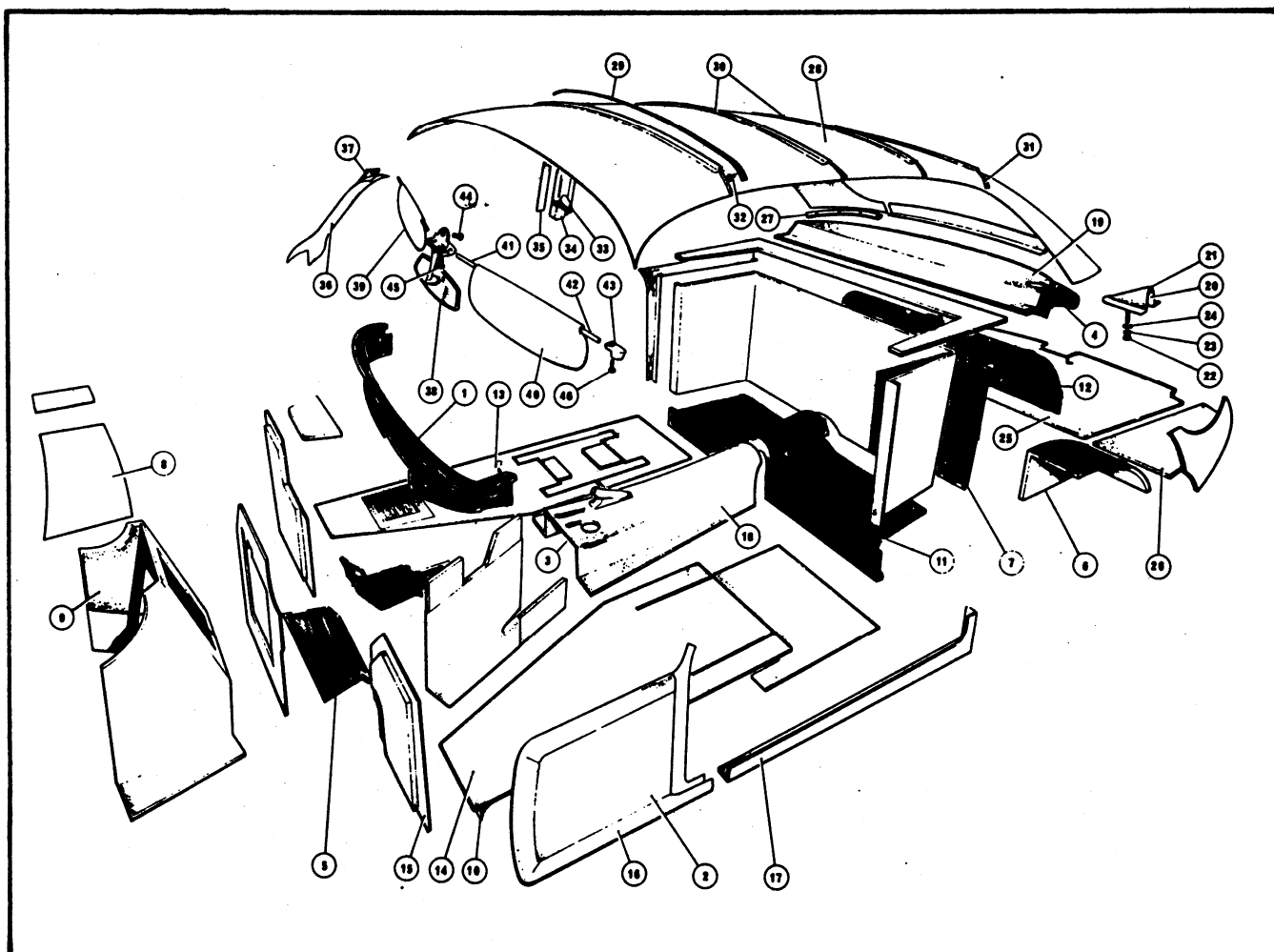
**Q4****Body****RELIANT**

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>SIDE DOOR</b>				
204754	Shell, door, L.H. ....	Q4/ 1	.....	1
204753	Shell, door, R.H. ....	.....	.....	1
202936	Lock, door, L.H. ....	Q4/ 2	.....	1
202935	Lock, door, R.H. ....	.....	.....	1
202933	Dovetail, lock, L.H. ....	Q4/ 3	.....	1
202933	Dovetail, lock, R.H. ....	.....	.....	1
518808	Screw, lock and dovetail ....	Q4/ 4	.....	6
202936	Striker, L.H. ....	Q4/ 5	.....	1
202937	Striker, R.H. ....	.....	.....	1
202941	Anti-burst plate, L.H. ....	Q4/ 6	.....	1
202940	Anti-burst plate, R.H. ....	.....	.....	1
518868	Screw, striker and anti-burst plate to door ....	Q4/ 7	.....	6
6798	Remote control, L.H. ....	Q4/ 8	.....	1
6797	Remote control, R.H. ....	.....	.....	1
18778	Screw, remote control anti-lock ....	.....	Driver's side only	1
529228	Screw, remote control to door ....	Q4/ 9	.....	6
512508	Lockwasher, remote control to door ....	Q4/10	.....	6
204319	Link, remote control to lock ....	Q4/11	.....	2
6892	Insulation, link ....	Q4/12	.....	2
200593	Rivet, link to remote control ....	Q4/13	.....	2
200594	Retainer, rivet ....	Q4/14	.....	2
200647	Waved washer, link to lock ....	Q4/15	.....	2
7823	Retainer, link to lock ....	Q4/16	.....	2
202952	Exterior handle ....	Q4/17	.....	2
532628	Screw, door handle fixing ....	Q4/18	.....	2
514028	Set screw, door handle fixing ....	Q4/19	.....	2
511111	Washer, door handle fixing ....	Q4/20	.....	2
512111	Lockwasher, door handle fixing ....	Q4/21	.....	4

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
	DOOR - continued			
204757	Pivot vent and frame, L.H. ....	Q4/22	.....	1
204756	Pivot vent and frame, R.H. ....		.....	1
512018	Lockwasher, vent base to door .....	Q4/23	.....	4
7623	Washer, vent base to door .....	Q4/24	.....	4
200749	Nut, vent base to door .....	Q4/25	.....	4
518480	Set screw, vent to door .....	Q4/26	.....	4
511308	Washer, vent to door .....	Q4/27	.....	4
512008	Lockwasher, vent to door .....	Q4/28	.....	4
506808	Nut, vent to door .....	Q4/29	.....	4
202980	Drop glass assembly, L.H. ....		.....	1
202979	Drop glass assembly, R.H. ....		.....	1
202961	Drop glass .....	Q4/30	.....	2
6787	Regulator channel L.H. ....	Q4/31	.....	1
6793	Regulator channel R.H. ....		.....	1
5489	Glazing strip .....	Q4/32	.....	1
204852	Plate, window regulator mounting .....	Q4/33	.....	2
202944	Window regulator, L.H. ....	Q4/34	.....	1
202943	Window regulator, R.H. ....		.....	1
529418	Screw, plate and regulator to door .....	Q4/35	.....	14
512018	Lockwasher, plate and regulator to door .....	Q4/36	.....	14
506818	Nut, plate and regulator to door .....	Q4/37	.....	14
4702	Drop glass stop .....	Q4/38	.....	2
516908	Screw, stop to door .....	Q4/39	.....	2
511318	Washer, stop to door .....	Q4/40	.....	2
511308	Washer, stop to door .....	Q4/41	.....	2
510008	Nut, stop to door .....	Q4/42	.....	2
204794	Door casing, R.H. upper .....		.....	1
204795	Door casing, L.H. upper .....	Q4/43	.....	1
204913	Door casing assembly, L.H. centre .....	Q4/44	.....	1
204915	Outer casing, L.H. ....	Q4/45	.....	1
204917	Inner casing, L.H. ....	Q4/46	.....	1
204918	Lower casing, L.H. ....	Q4/47	.....	1
204912	Door casing assembly, R.H. centre .....		.....	1
204914	Outer casing, R.H. ....		.....	1
204916	Inner casing, R.H. ....		.....	1
204918	Lower casing, R.H. ....		.....	1
54168K	Rivet, lower casing to outer casing .....	Q4/48	.....	8
54168K	Rivet, centre casing to outer casing .....		.....	8
204927	Mounting plate, arm rest, L.H. ....	Q4/49	.....	1
204926	Mounting plate, arm rest, R.H. ....		.....	1
521238	Screw, mounting plate to door .....	Q4/50	.....	4
511318	Washer, mounting plate to door .....	Q4/51	.....	8
510008	Nut, mounting plate to door .....	Q4/52	.....	4
204294	Arm rest .....	Q4/53	.....	2
529248	Screw, arm rest to door .....	Q4/54	.....	4
203184	Retainer, door trim panel .....	Q4/55	.....	32
204231	Waterproofing, door .....	Q4/56	.....	2
8942	Wedge, door seal .....	Q4/57	.....	2
205226	Secondary door seal .....	Q4/58	.....	4
204295	Handle, remote control .....	Q4/59	.....	2
202958	Handle, regulator .....	Q4/60	.....	2
204256	Escutcheon, handles .....	Q4/61	.....	4
529240	Screw, handles .....	Q4/62	.....	4
9343	Lockwasher, handles .....	Q4/63	.....	4
8126	Washer, handles insulating .....	Q4/64	.....	4
203197	Weatherstrip .....	Q4/65	.....	2
201842	Weatherstrip .....	Q4/66	.....	2
518448	Screw, window frame .....	Q4/67	.....	12
511308	Washer, window frame .....	Q4/68	.....	12
510008	Nut, window frame .....	Q4/69	.....	12
203733	Bracket, window frame .....	Q4/70	.....	2
204940	Backing plate, vent .....	Q4/71	.....	2
518480	Set screw, vent to door .....	Q4/72	.....	4

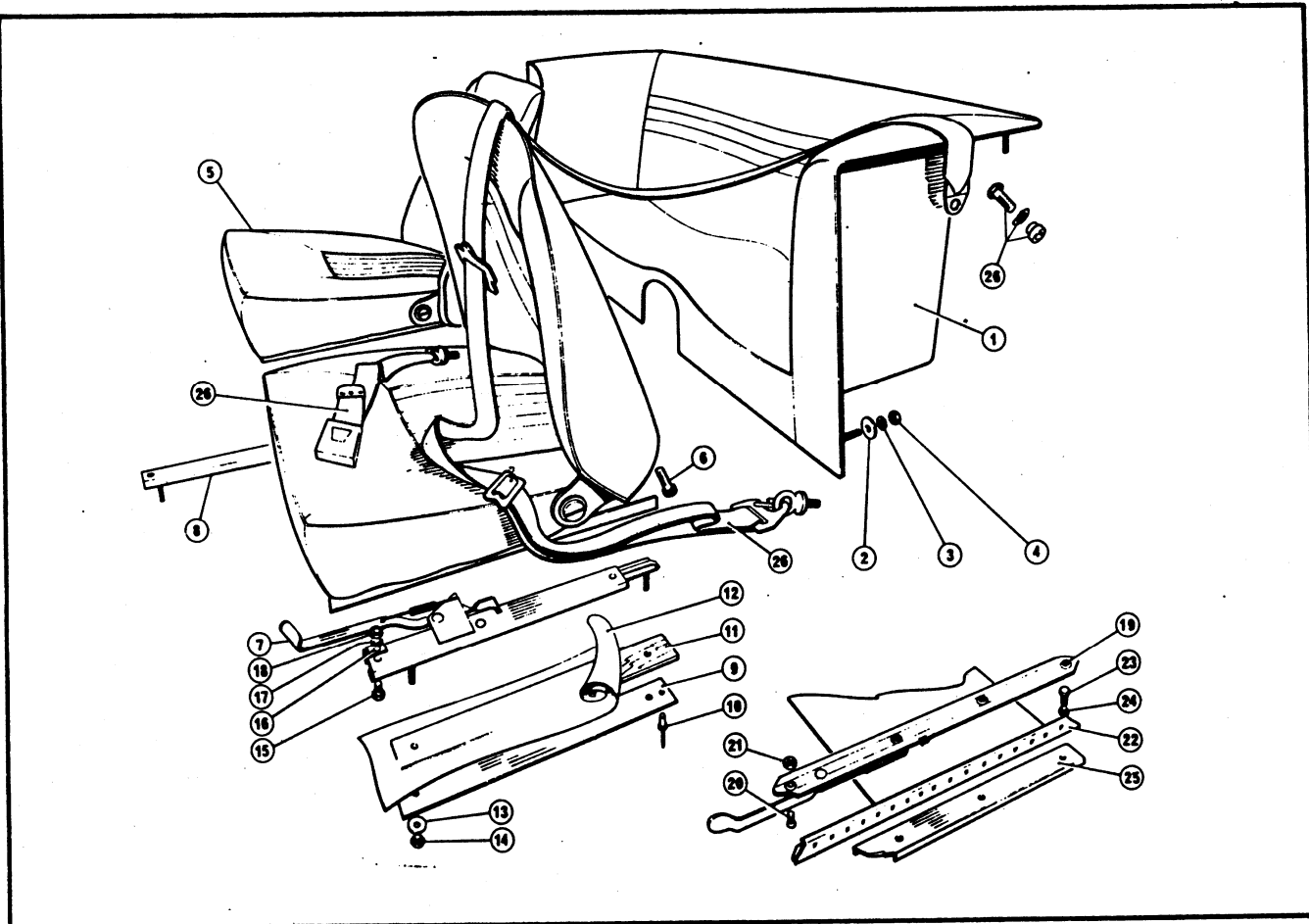
**Q5****Body****RELIANT**

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>GLASSES AND SEALS</b>				
202959	Windscreen glass .....	Q5/ 1	R.H.D. only .....	1
205104	Windscreen glass .....		L.H.D. only .....	1
203957	Weatherstrip, windscreen .....	Q5/ 2	R.H.D. only .....	1
204935	Weatherstrip, windscreen .....		L.H.D. only .....	1
203499	Filler strip, windscreen .....	Q5/ 3	.....	1
203166	Rear quarterlight, L.H. ....	Q5/ 4	.....	1
203163	Rear quarterlight, R.H. ....		.....	1
530840	Screw, rear quarterlight to body .....	Q5/ 5	.....	10
203725	Toggle, rear quarterlight to body .....	Q5/ 6	.....	2
205102	Bracket, toggle .....	Q5/ 7	.....	2
205458	Screw, bracket to glass .....	Q5/ 8	.....	2
205460	Grommet, bracket to glass .....	Q5/ 9	.....	2
205459	Nut, bracket to glass .....	Q5/10	.....	2
205461	Lockwasher, bracket to glass .....	Q5/11	.....	2
537220	Screw, toggle to body .....	Q5/12	.....	8
203723	Screw, toggle pivot .....	Q5/13	.....	2
203724	Nut, toggle pivot .....	Q5/14	.....	2
205102	Seal, rear quarterlight, L.H. ....	Q5/15	.....	1
205101	Seal, rear quarterlight, R.H. ....		.....	1
202960	Backlight glass .....		.....	1
203958	Weatherstrip, backlight .....	Q5/17	.....	1
9714	Filler strip, backlight .....	Q5/18	.....	1
<b>DOOR - continued from overleaf</b>				
511308	Washer, vent to door .....	Q4/73	.....	4
512008	Lockwasher, vent to door .....	Q4/74	.....	4
505808	Nut, vent to door .....	Q4/75	.....	4
203730	Washer, insulating, link to remote control .....	Q4/76	.....	2
205419	Pad, finisher .....	Q4/77	.....	2
204828	Bracket, casing .....	Q4/78	.....	2
5416	Rivet, bracket .....	Q4/79	.....	4
205100	Seal, draught excluding, R.H. ....	Q4/80	.....	1
	Seal, draught excluding, L.H. ....		.....	1



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>CARPETS AND TRIM</b>				
204853	Set, insulation pads .....			1
204243	Insulation, bulkhead .....	R1/ 1		2
204855	Insulation, side walls .....	R1/ 2		2
204856	Insulation, propshaft tunnel .....	R1/ 3		1
204857	Insulation, parcel shelf .....	R1/ 4		2
204858	Insulation, gearbox cover .....	R1/ 5		1
204859	Insulation, boot floor and wheel arches .....	R1/ 6		1
204860	Insulation, boot (behind seat) .....	R1/ 7		1
204861	Insulation, console, inner .....	R1/ 8		1
204862	Insulation, console, outer .....	R1/ 9		1
205107	Insulation, floor .....	R1/10		2
204864	Insulation, rear seat pan .....	R1/11		1
205108	Insulation, boot millboard .....	R1/12		1
205310	Floor cover, R.H. ....	R1/13	R.H.D. only .....	1
205316	Floor cover, R.H. ....		L.H.D. only .....	1
205311	Floor cover, L.H. ....	R1/14	R.H.D. only .....	1
205317	Floor cover, L.H. ....		L.H.D. only .....	1
204767	Carpet, bulkhead .....	R1/15		1
204769	Carpet, side wall, L.H. ....	R1/16		1
204768	Carpet, side wall, R.H. ....			1
204770	Carpet, side door step .....	R1/17		2
205139	Carpet, propshaft tunnel .....	R1/18		1
203589	Carpet, parcel shelf .....	R1/19		1

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
CARPETS AND TRIM - continued				
204214	Cover assembly, petrol filler tube .....	R1/20	.....	1
203570	Carpet, cover .....	R1/21	.....	1
506808	Nut, cover fixing .....	R1/22	.....	2
512008	Lockwasher, cover fixing .....	R1/23	.....	2
511208	Washer, cover fixing .....	R1/24	.....	2
203563	Carpet, boot floor, centre .....	R1/25	.....	1
204099	Carpet, boot side, L.H. ....	R1/26	.....	1
204098	Carpet, boot side, R.H. ....		.....	1
203860	Retaining fillet, rear headlining, R.H. ....	R1/27	.....	1
203861	Retaining fillet, rear headlining, L.H. ....		.....	1
203020	Headlining .....	R1/28	.....	1
205436	Listing rod, 44½ inch .....	R1/29	.....	1
205437	Listing rod, 45 inch .....	R1/30	.....	2
205438	Listing rod, 47 inch .....	R1/31	.....	1
537328	Screw, listing rods .....	R1/32	.....	8
203572	Trim cloth, centre pillar .....	R1/33	.....	2
203608	Padding, centre pillar .....	R1/34	.....	2
203573	Fillet, centre pillar trim .....	R1/35	.....	2
203574	Trim cloth, screen pillar .....	R1/36	.....	2
203607	Padding, screen pillar .....	R1/37	.....	2
203224	Mirror and sun visor assembly .....		.....	1
203187	Mirror .....	R1/38	.....	1
203189	Sun visor, plain .....	R1/39	.....	1
203188	Sun visor, with vanity mirror .....	R1/40	.....	1
203790	Rod, visor support, long .....	R1/41	.....	2
203808	Rod, visor support, short .....	R1/42	.....	2
203791	Retainer, rods .....	R1/43	.....	2
529440	Screw, mirror to mounting bracket .....	R1/44	.....	1
522460	Screw, mirror to mounting bracket .....	R1/45	.....	2
530928	Screw, visor retainer .....	R1/46	.....	2



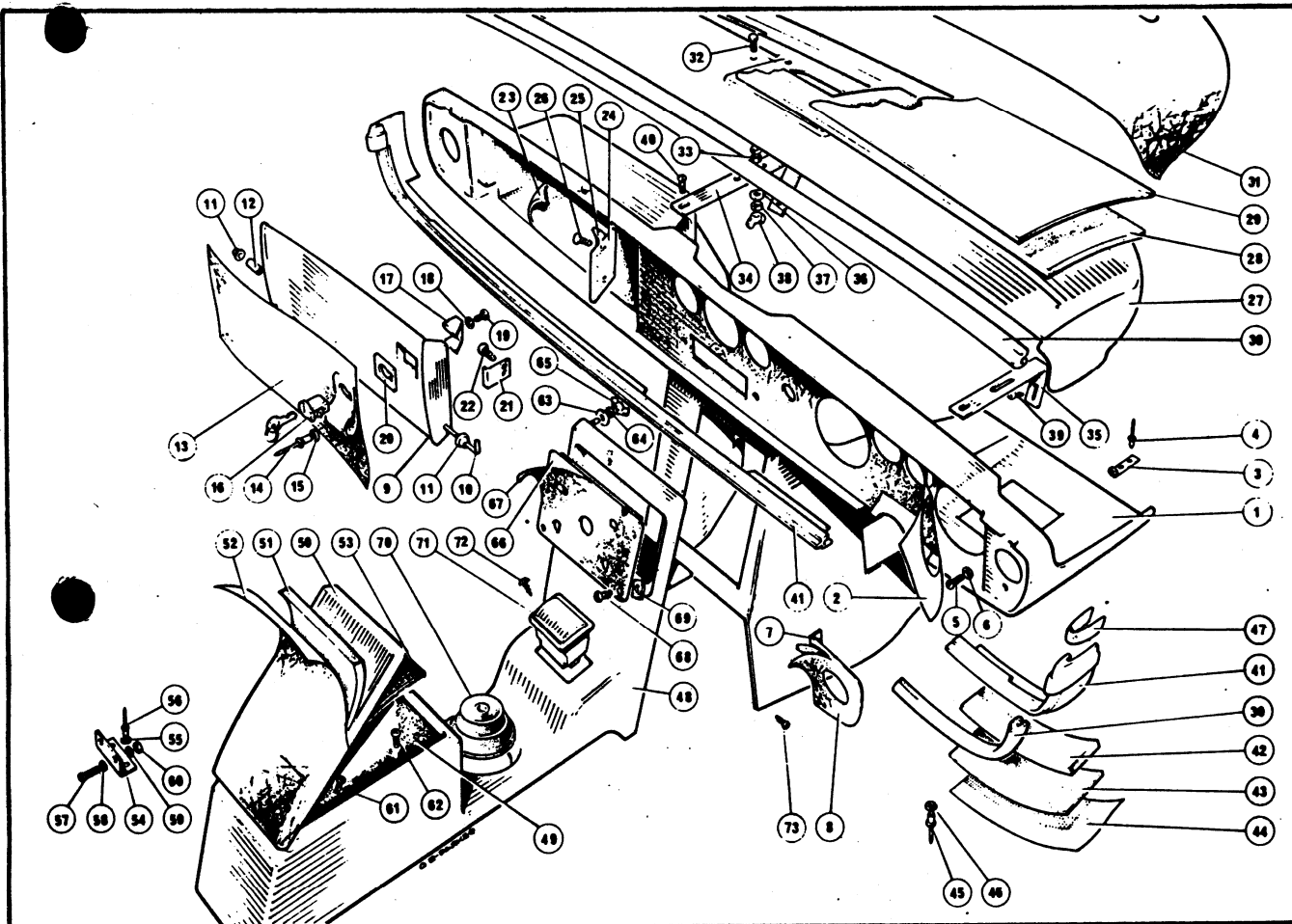
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>SEATS</b>				
204866	Rear seat .....	R2/ 1	.....	1
CW300	Coachwasher, rear seat securing .....	R2/ 2	.....	4
51121B	Washer, rear seat securing .....	R2/ 3	.....	4
50681B	Nut, rear seat securing .....	R2/ 4	.....	4
204220	Front seat .....	R2/ 5	.....	2
203726	Adjusting screw, seat backrest .....	R2/ 6	.....	4
205298	Sliderail, seat, c.w. catch .....	R2/ 7	Later vehicles only	2
205299	Sliderail, seat plain .....	R2/ 8	Later vehicles only	2
14854	Backing plate, sliderails to body .....	R2/ 9	Later vehicles only	4
54169K	Rivet backing plate to body .....	R2/10	Later vehicles only	8
W538	Spacer, sliderail .....	R2/11	Later vehicles only	4
205315	Trim, spacer .....	R2/12	Later vehicles only	4
CW200	Coachwasher, sliderail to body .....	R2/13	Later vehicles only	8
51001B	Nut, sliderail to body .....	R2/14	Later vehicles only	8
51442B	Set screw, seat to sliderail .....	R2/15	Later vehicles only	8
5124	Spacer, seat to sliderail .....	R2/16	Later vehicles only	8
51131B	Washer, seat to sliderail .....	R2/17	Later vehicles only	8
51001B	Nut, seat to sliderail .....	R2/18	Later vehicles only	8
200871	Sliderail, seat, c.w. catch .....	R2/19	Early vehicles only	2
200870	Sliderail, seat, plain .....	R2/19	Early vehicles only	2
51881B	Screw, seat to sliderail .....	R2/20	Early vehicles only	16
51001B	Nut, seat to sliderail .....	R2/21	Early vehicles only	16
204847	Seat runner .....	R2/22	Early vehicles only	2
50003B	Bolt, seat runner to floor .....	R2/23	Early vehicles only	8
51131B	Washer, seat runner to floor .....	R2/24	Early vehicles only	8
203509	Backing plate, seat runner .....	R2/25	Early vehicles only	4
54169K	Rivet, backing plate to floor .....	R2/10	Early vehicles only	8
205353	Safety harness c.w. fixings .....	R2/26	Early vehicles only	2



R 3

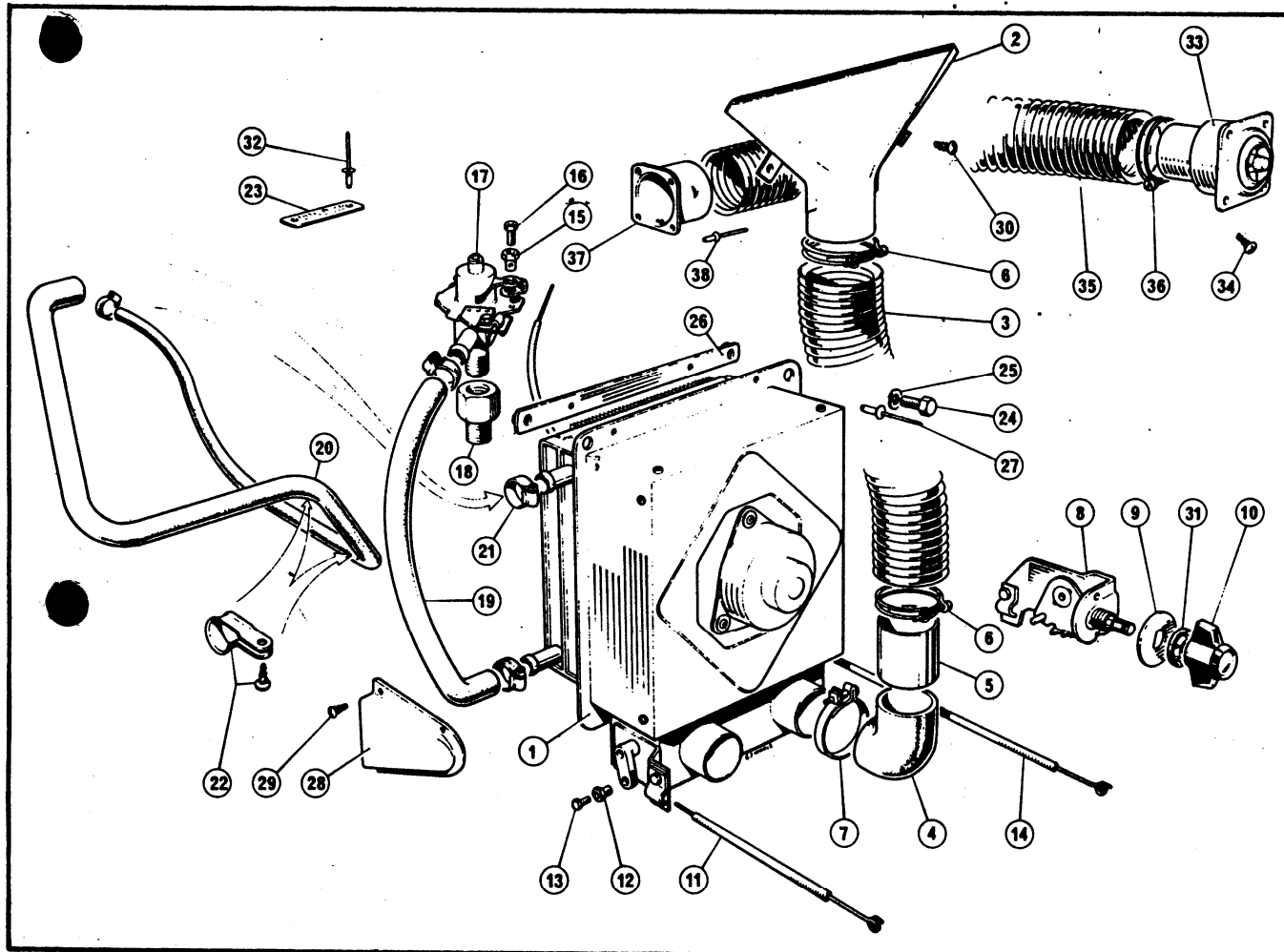
## Interior

RELIANT



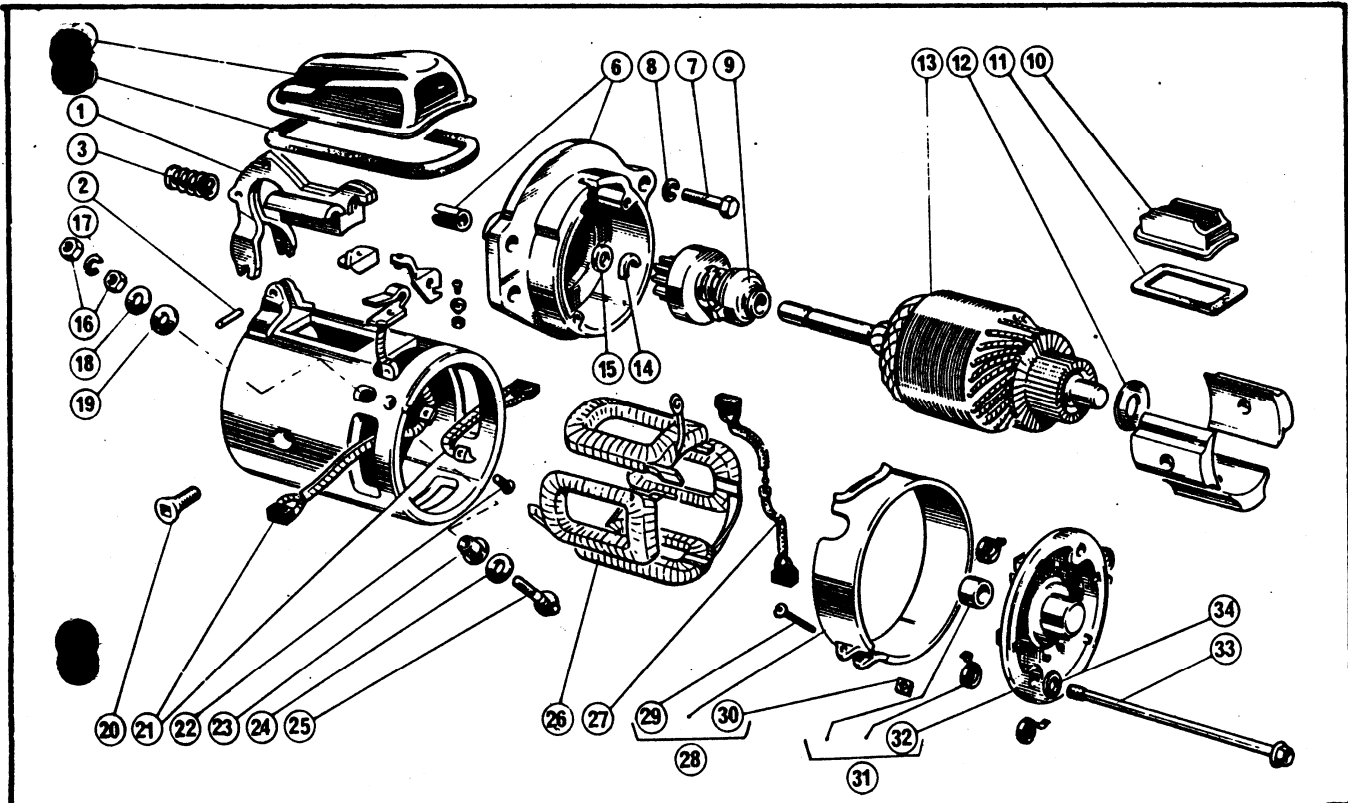
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>FASCIA AND CONSOLE</b>				
204875	Fascia assembly .....		R.H.D. only .....	1
204876	Fascia .....	R3/ 1	.....	1
204877	Cover, fascia .....	R3/ 2	.....	1
205181	Fascia assembly .....		L.H.D. only .....	1
205181	Fascia .....		.....	1
204877	Cover, fascia .....		.....	1
204878	Bracket, fascia to body .....	R3/ 3	.....	4
54160K	Rivet, bracket to body .....	R3/ 4	.....	8
52764B	Screw, bracket to fascia .....	R3/ 5	.....	4
51131B	Washer, bracket to fascia .....	R3/ 6	.....	4
204885	Fascia end, assembly, R.H. ....		.....	1
204887	Fascia end, R.H. ....	R3/ 7	.....	1
204889	Cover, fascia end .....	R3/ 8	.....	1
204886	Fascia end assembly, L.H. ....		.....	1
204888	Fascia end, L.H. ....		.....	1
204889	Cover, fascia end .....		.....	1
204881	Lid, glove compartment .....	R3/ 9	R.H.D. only .....	1
205182	Lid .....		L.H.D. only .....	1
204844	Hinge rod, lid .....	R3/10	.....	1
19788	Spacer, hinge .....	R3/11	.....	2
204949	Spacer, glove compartment lid .....	R3/12	.....	1
204883	Cover, glove compartment lid, complete with pull tag ..	R3/13	.....	1
54169K	Rivet, pull tag to lid .....	R3/14	.....	2
51145B	Washer, pull tag to lid .....	R3/15	.....	2
2031	Lock, set, glove compartment .....		.....	1
	Lock .....	R3/16	.....	1
	Bracket, lock securing .....	R3/17	.....	1

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
FASCIA - continued				
	Screw, bracket to lock .....	R3/18	.....	1
	Washer, bracket to lock .....	R3/19	.....	1
204840	Plate, lock mounting .....	R3/20	.....	1
204839	Striker, glove compartment lock .....	R3/21	.....	1
531710	Screw, striker to compartment .....	R3/22	.....	2
204989	Lining, glove compartment .....	R3/23	.....	1
FG665	Inspection cover, glove compartment .....	R3/24	.....	1
204900	Lining, inspection cover .....	R3/25	.....	1
531710	Screw, inspection cover to compartment .....	R3/26	.....	2
204901	Crash pad assembly, upper .....		.....	1
FG666	Crash pad, upper .....	R3/27	.....	1
204902	Padding, crash pad .....	R3/28	.....	1
204903	Padding, crash pad .....	R3/29	.....	1
204904	Resilient nosing, crash pad .....	R3/30	.....	1
204905	Cover, crash pad .....	R3/31	.....	1
54371	Weld bolt, crash pad fixing .....	R3/32	.....	2
50681B	Nut, weld bolt to crash pad .....	R3/33	.....	2
204825	Support bracket, crash pad .....	R3/34	.....	1
205033	Support bracket, crash pad .....	R3/35	.....	1
51131B	Washer, crash pad to support bracket .....	R3/36	.....	2
51201B	Lockwasher, crash pad to support bracket .....	R3/37	.....	2
50721B	Wing nut, crash pad to support bracket .....	R3/38	.....	2
53333C	Screw, support bracket to body .....	R3/39	.....	2
52002C	Screw, support bracket to fascia .....	R3/40	.....	2
50680C	Nut, support bracket to fascia .....		.....	2
51200C	Washer, support bracket to fascia .....		.....	2
204906	Crash pad assembly, lower .....		.....	1
FG667	Crash pad .....	R3/41	.....	1
204907	Padding, crash pad .....	R3/42	.....	1
204908	Padding, crash pad .....	R3/43	.....	1
204909	Cover, crash pad .....	R3/44	.....	1
54170K	Rivet, crash pad lower to body .....	R3/45	.....	7
51145B	Washer, crash pad lower to body .....	R3/46	.....	7
20503	Joint coverstrip, crash pad ends .....	R3/47	.....	2
204788	Console assembly complete with lid .....		.....	1
204550	Console assembly .....		.....	1
204787	Console .....	R3/48	.....	1
204554	Lining, console .....	R3/49	.....	1
204550	Console lid assembly .....		.....	1
FG619	Lid .....	R3/50	.....	1
204551	Padding .....	R3/51	.....	1
204552	Cover .....	R3/52	.....	1
204553	Lining .....	R3/53	.....	1
204541	Hinge, lid to console .....	R3/54	.....	1
51130B	Washer, hinge to console .....	R3/55	.....	2
54105K	Rivet, hinge to console .....	R3/56	.....	2
205029	Screw, hinge to lid .....	R3/57	.....	2
54561H	Cup washer, hinge to lid .....	R3/58	.....	2
204253	Lockwasher, hinge to lid .....	R3/59	.....	2
204252	Nut, hinge to lid .....	R3/60	.....	2
53744D	Screw, console front to body .....	R3/61	.....	2
53345D	Screw, console rear to body .....	R3/62	.....	2
51121B	Washer, console to fascia .....	R3/63	.....	2
51201B	Lockwasher, console to fascia .....	R3/64	.....	2
50721B	Wing nut, console to fascia .....	R3/65	.....	2
204835	Switch panel .....	R3/66	.....	1
204896	Cover, switch panel .....	R3/67	.....	1
53242D	Screw, panel to console .....	R3/68	.....	2
204894	Captive nut, panel to console .....	R3/69	.....	2
4687	Grommet, gear lever .....	R3/70	.....	1
204684	Ash tray .....	R3/71	.....	1
	Screw, ash tray fixing .....	R3/72	.....	1
53748D	Screw, fascia lower to body inner .....	R3/73	.....	2



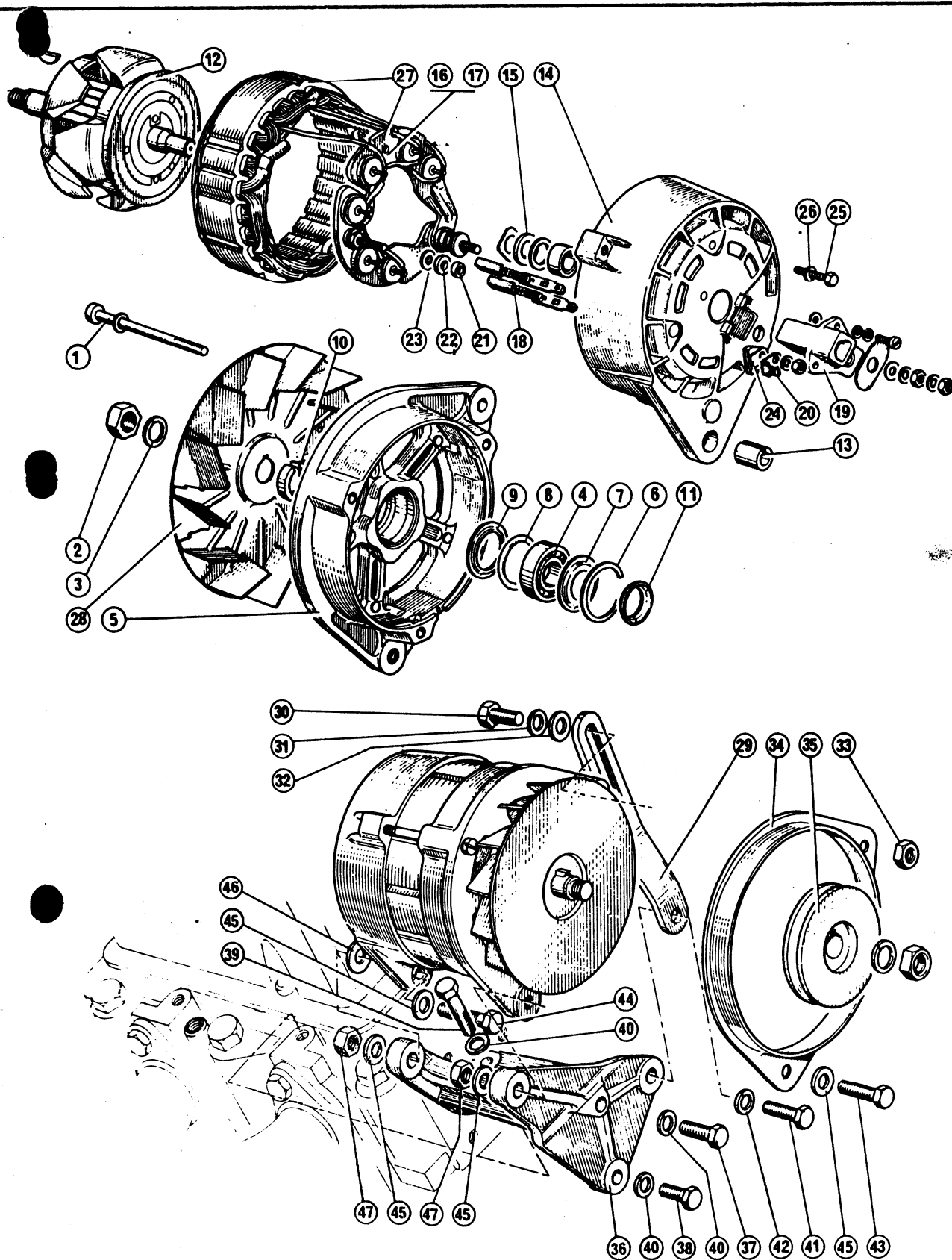
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>HEATER</b>				
204932	Heater Kit .....			1
205362	Heater .....	S1/ 1		1
205363	Nozzle, demister .....	S1/ 2		2
205363	Hose, demister .....	S1/ 3		2
205364	Elbow hose, demister hose .....	S1/ 4		2
205365	Tube, elbow to hose .....	S1/ 5		2
205366	Clip, hose to tube and nozzle .....	S1/ 6		4
200408	Clip, elbow to heater .....	S1/ 7		2
203221	Rotary control, temperature .....	S1/ 8		1
18373	Rotary control, distribution .....			1
18375	Escutcheon, temperature control .....	S1/ 9		1
18376	Escutcheon, distribution control .....			1
18364	Knob, heater controls .....	S1/10		2
205367	Cable, distribution control to heater .....	S1/11		1
18374	Trunnion, cable to heater .....	S1/12		1
18377	Screw, cable to trunnion .....	S1/13		1
205331	Cable, temperature control to water valve .....	S1/14		1
18374	Trunnion, cable to water valve .....	S1/15		1
18377	Screw, cable to trunnion .....	S1/16		1
201099	Water valve .....	S1/17		1
205368	Adaptor, water valve to engine .....	S1/18		1
205369	Hose, water valve to heater .....	S1/19		1
205370	Hose, heater to water pump .....	S1/20		1
200408	Clip, water hoses .....	S1/21		4

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. -REQ.
HEATER --continued				
200420	Clip, heater to water pump hose .....	S1/22	.....	2
200430	Caution label .....	S1/23	.....	1
51442B	Set screw, heater fixing .....	S1/24	.....	4
51201B	Lockwasher, heater fixing .....	S1/25	.....	4
204930	Backing plate, heater .....	S1/26	.....	2
54168K	Rivet, backing plate to body .....	S1/27	.....	4
FG692	Heater outlet L.H. ....	S1/28	.....	1
FG687	Heater outlet, R.H. ....	.....	.....	1
53743B	Screw, .....	S1/29	.....	8
53181B	Screw, demister to body .....	S1/30	.....	4
203143	Bezel nut, rotary control .....	S1/31	.....	2
54168K	Rivet, caution label fixing .....	S1/32	.....	2
FRESH AIR SYSTEM				
204759	Adjustable nozzle fresh air .....	S1/33	.....	2
53162B	Screw, nozzle to fascia .....	S1/34	.....	8
20500B	Hose, fresh air .....	S1/35	.....	2
205007	Clip, hose to nozzle .....	S1/36	.....	2
205004	Stub pipe, fresh air .....	S1/37	.....	2
54168K	Rivet, stub pipe fixing .....	S1/38	.....	8



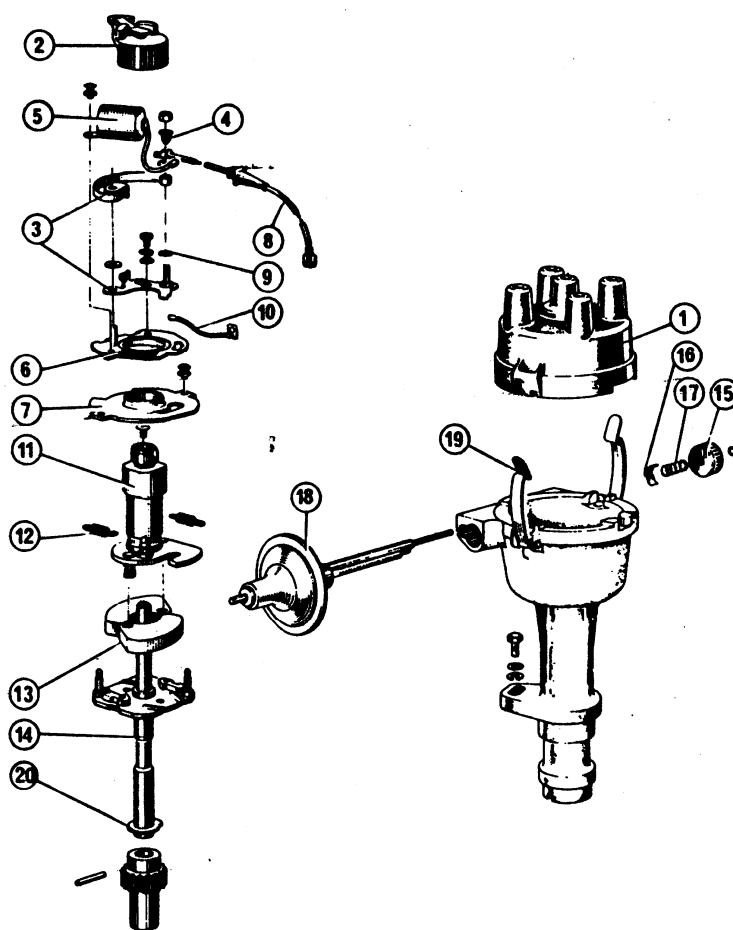
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>STARTER MOTOR</b>				
205358	Starter motor .....		3004E-11001A .....	1
205981	Lever, drive .....	T1/ 1	C2DF-11067A .....	1
205982	Pin, lever .....	T1/ 2	73268-S .....	1
205983	Spring, return .....	T1/ 3	C2DF-11103A .....	1
205984	Cover .....	T1/ 4	C2DF-11058A .....	1
205985	Gasket, cover .....	T1/ 5	C2DF-11065A .....	1
205986	Housing, drive end .....	T1/ 6	3008E-11130A .....	1
501008	Bolt, motor to clutch housing .....	T1/ 7	20408-S7/8 .....	2
205987	Washer .....	T1/ 8	34847-ES2 .....	2
205988	Drive assembly .....	T1/ 9	C6FF-11350A .....	1
205989	Sleeve, coil retaining .....	T1/10	C2DF-11105A .....	1
205990	Flange, coil retaining .....	T1/11	C2DF-11106A .....	1
205991	Washer, thrust .....	T1/12	C2DF-11035A .....	1
205992	Armature .....	T1/13	C4DZ-11005A .....	1
205993	Ring, stop .....	T1/14	C2DZ-11222A .....	1
205994	Retainer, stop ring .....	T1/15	C2DZ-11223A .....	1
205611	Nut, switch terminal .....	T1/16	33923-S7/8 .....	2
205995	Lockwasher .....	T1/17	34806-S7/8 .....	1
205996	Washer, insulator .....	T1/18	18-11094B .....	1
205997	Washer .....	T1/19	B5A-11095A .....	1
205998	Screw, pole piece .....	T1/20	C2DF-11415-A .....	3
205999	Brush assembly .....	T1/21	C6FF-11056A/B .....	1
51682C	Screw, brush .....	T1/22	25231-S7 .....	2
205998	Insulator .....	T1/23	C2DZ-11107A .....	2
205999	Washer .....	T1/24	C2D7-11093-B .....	1
206000	Terminal .....	T1/25	C2DZ-11102D .....	1
206001	Coil assembly .....	T1/26	C6FF-11082A .....	1
206002	Brush .....	T1/27	C6FF-11055A .....	1
206003	Band, cover, assembly .....	T1/28	C6FF-11126A .....	1
520108	Screw .....	T1/29	27177-S8 .....	1

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
STARTER MOTOR - continued				
206004	Nut .....	T1/30	34141-S8 .....	1
206005	Plate, end, assembly .....	T1/31	C3DZ-11050A .....	1
206006	Spring .....	T1/32	C2DZ-11059A .....	4
206007	Bolt, frame, through .....	T1/33	C2DF-11091A .....	2
206008	Washer .....	T1/34	358842-S .....	2

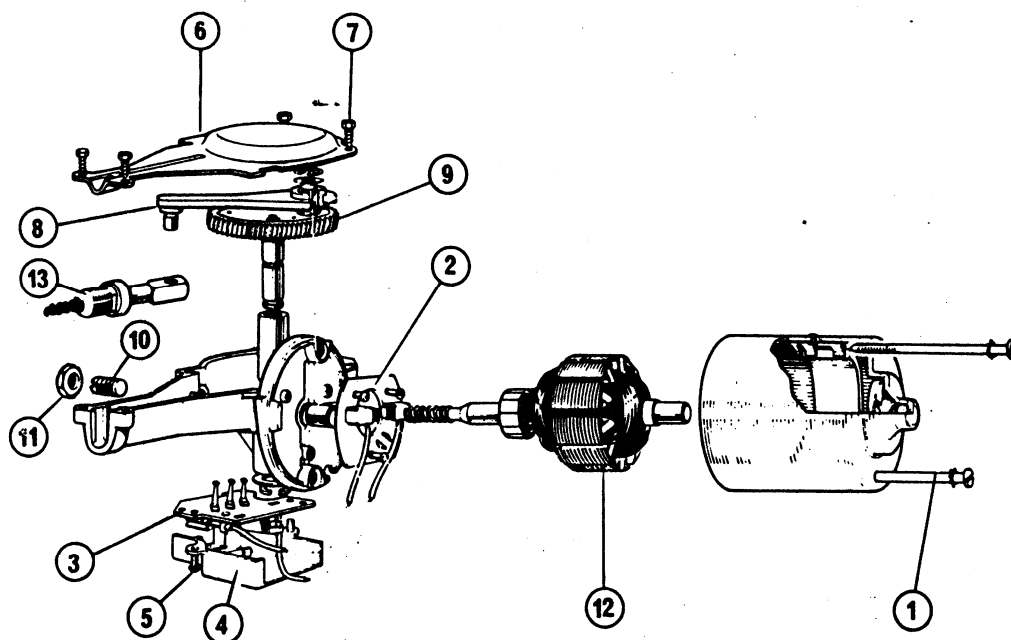


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>ALTERNATOR</b>				
16970	Alternator .....			
17527	Bolt, through fixing +:.....	T2/ 1		2
17535	Nut, shaft .....	T2/ 2		1
17599	Washer, shaft .....	T2/ 3		1
17534	Bearing .....	T2/ 4		1
17491	Bracket, drive end .....	T2/ 5		1
17465	Circlip .....	T2/ 6		1
17544	Plate, bearing retaining .....	T2/ 7		1
17480	'O' ring, oil seal .....	T2/ 8		1
17489	Washer, ring retaining .....	T2/ 9		1
16971	Distance collar, drive end .....	T2/10		1
17475	Retainer, bearing ring .....	T2/11		1
17478	Rotor .....	T2/12		1
17488	Sleeve, S.R.E. bracket adjustment .....	T2/13		1
17492	Bracket, slip ring end .....	T2/14		1
17493	Seal .....	T2/15		1
17494	Heatsink (with cathode base diodes) .....	T2/16		1
17442	Heatsink (with anode base diodes) .....	T2/17		1
17481	Brush, spring and Lucar .....	T2/18		2
17490	Brushbox .....	T2/19		1
201572	Connector, Lucar cutout .....	T2/20		1
17479	Bush insulating, Lucar, cutout .....	T2/21		1
17485	Sleeve insulating, cutout terminal .....	T2/22		1
17591	Washer, insulating .....	T2/23		1
17529	Terminal cutout .....	T2/24		1
17583	Screw, heatsink fixing .....	T2/25		1
17592	Washer, insulating .....	T2/26		1
17476	Stator .....	T2/27		1
17482	Sundry parts set .....			1
17486	Fan .....	T2/28		1
205546	Arm, alternator belt adjusting .....	T2/29	2725E-10145-B ...	1
50064	Bolt, arm to alternator .....	T2/30	20466-S2 .....	1
51222B	Lockwasher, arm to alternator .....	T2/31	34808-S7/8 .....	1
51133B	Washer, arm to alternator .....	T2/32	44724-S7/8 .....	1
50882B	Nut, arm to alternator .....	T2/33	34443-ES .....	1
205547	Guard, alternator fan .....	T2/34	2400E-10K309-A ..	1
205548	Pulley, alternator .....	T2/35	2400E-10A353-B ..	1
205549	Bracket, alternator mounting .....	T2/36	2725E-10039-B ...	1
50082B	Bolt, mounting bracket to cylinder head .....	T2/37	20426-S2 .....	1
50080B	Bolt, mounting bracket to cylinder head .....	T2/38	20388-S2 .....	1
50079B	Bolt, mounting bracket to cylinder head .....	T2/39	20486-S2 .....	1
51222B	Lockwasher, mounting bracket bolt .....	T2/40	34808-S7/8 .....	3
50062B	Bolt, alternator adjusting arm to cylinder head .....	T2/41	20426-S2 .....	1
51222B	Lockwasher, alternator adjusting arm to cylinder head .....	T2/42	34806-S7/8 .....	1
205551	Bolt, alternator to mounting bracket .....	T2/43	20487-S2 .....	1
205552	Bolt, alternator to mounting bracket .....	T2/44	20513-S8 .....	1
51133B	Washer, alternator to mounting bracket .....	T2/45	44724-S7/8 .....	4
205550	Distance washer, alternator to mounting bracket .....	T2/46	112439-ES7 .....	1
50882B	Nut, alternator to mounting bracket .....	T2/47	34443-ES2C .....	2





PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>DISTRIBUTOR</b>				
1697	Distributor - early models .....			
17243	Cover, moulded .....	T3/ 1		1
17509	Rotor arm .....	T3/ 2		1
17504	Contact set .....	T3/ 3		1
17510	Bush, insulating .....	T3/ 4		1
17508	Condenser .....	T3/ 5		1
17231	Plate, contact breaker base .....	T3/ 6		1
17205	Plate, contact breaker bearing .....	T3/ 7		1
17589	Cable, bush and lead .....	T3/ 8		1
17505	Washer, insulating terminal .....	T3/ 9		1
17247	Lead, earth .....	T3/10		1
17246	Cam .....	T3/11		1
17234	Springs set, automatic advance .....	T3/12		1
17245	Weights .....	T3/13		2
17232	Shaft and action plate .....	T3/14		1
17233	Nut, knurled micrometer .....	T3/15		1
17209	Spring, ratchet, micrometer .....	T3/16		1
17237	Spring, return micrometer .....	T3/17		1
17240	Vacuum unit .....	T3/18		1
17242	Clip, cap retaining .....	T3/19		2
17503	Thrust washer .....	T3/20		1
	Sundry parts set .....			1

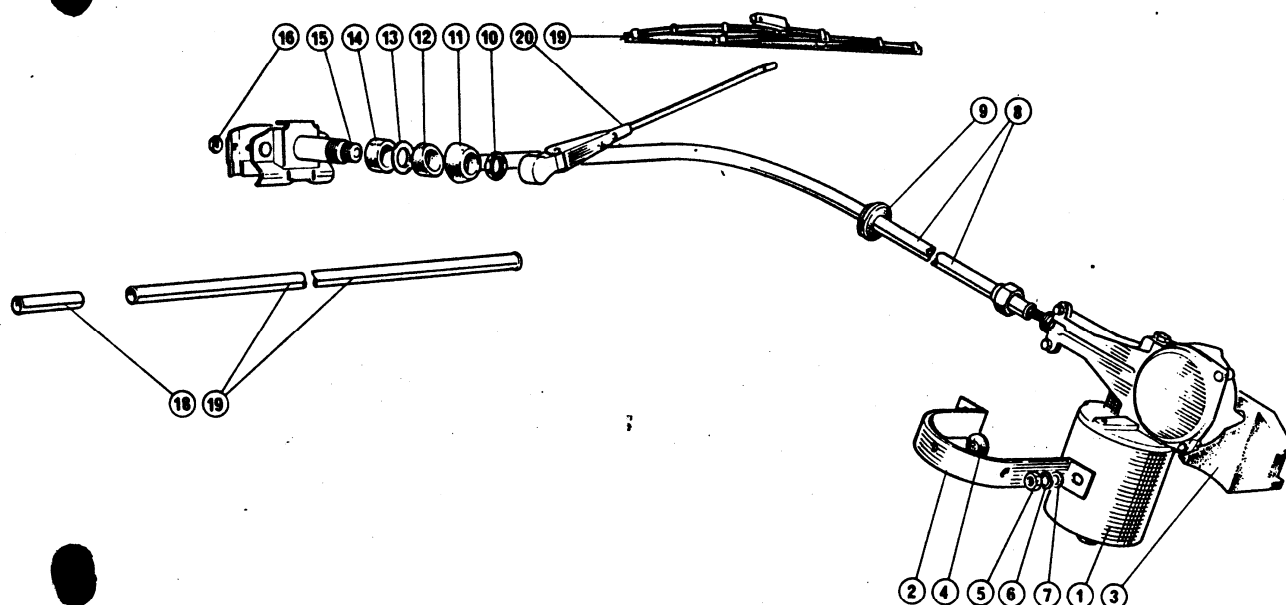


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY REQ
WINDSCREEN WIPER MOTOR				
204568	Motor c.w. rack .....			1
16982	Motor .....			1
17579	Bolt, through fixing .....	T4/ 1		2
17190	Brushgear assembly .....	T4/ 2		1
17189	Brush set .....			2
17576	Spring, brush .....			1
17197	Plate, switch .....	T4/ 3		1
17572	Cover, switch plate .....	T4/ 4		1
17573	Screw, cover .....	T4/ 5		2
17565	Cover, gearbox .....	T4/ 6		1
17566	Screw, cover .....	T4/ 7		2
17567	Rod, connecting .....	T4/ 8		1
17188	Shaft and gear .....	T4/ 9		1
17580	Screw, thrust .....	T4/10		1
17581	Nut, thrust screw .....	T4/11		1
7578	Armature .....	T4/12		1
17582	Rack .....	T4/13		1

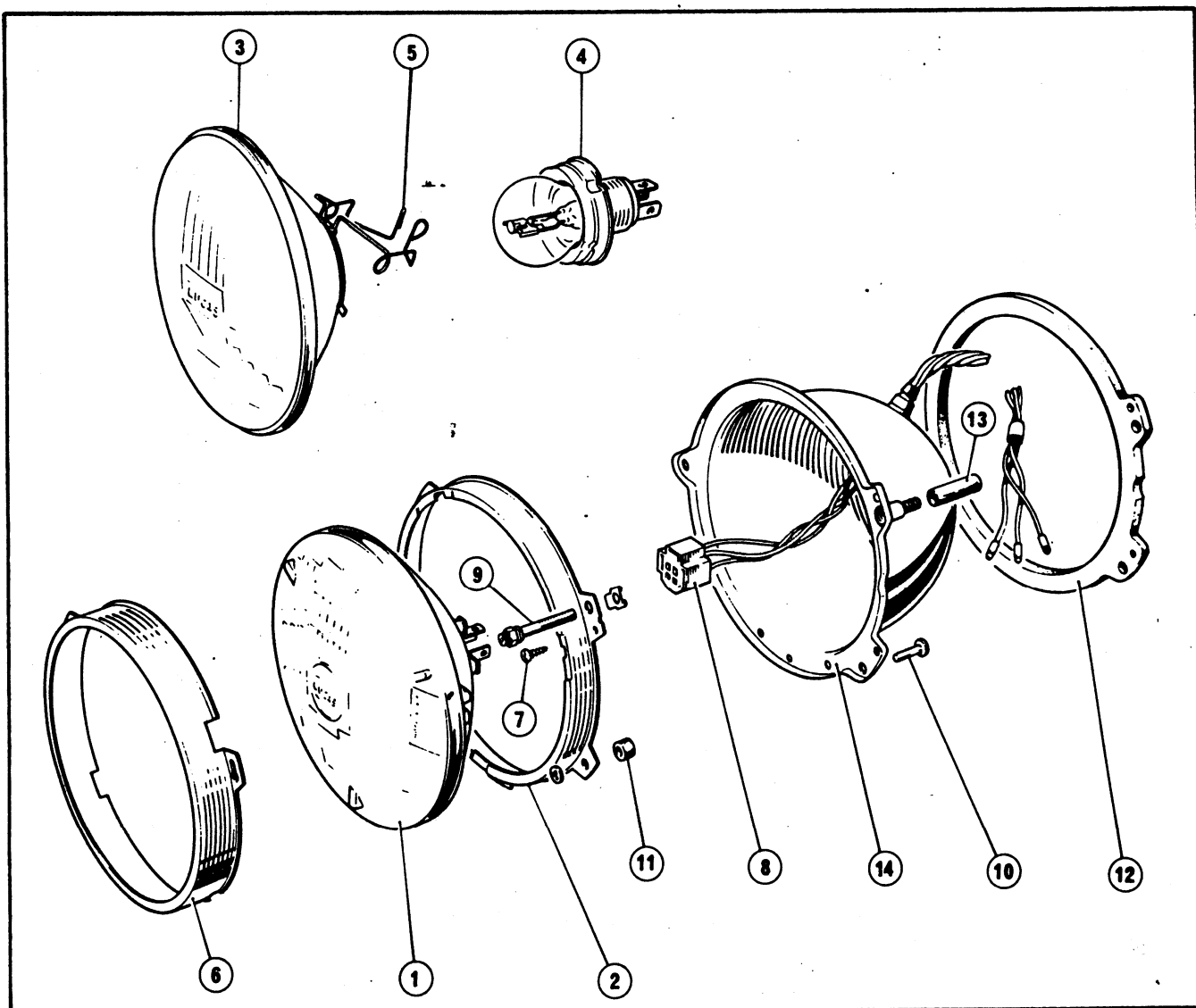
T 5

## Electrics

RELIANT

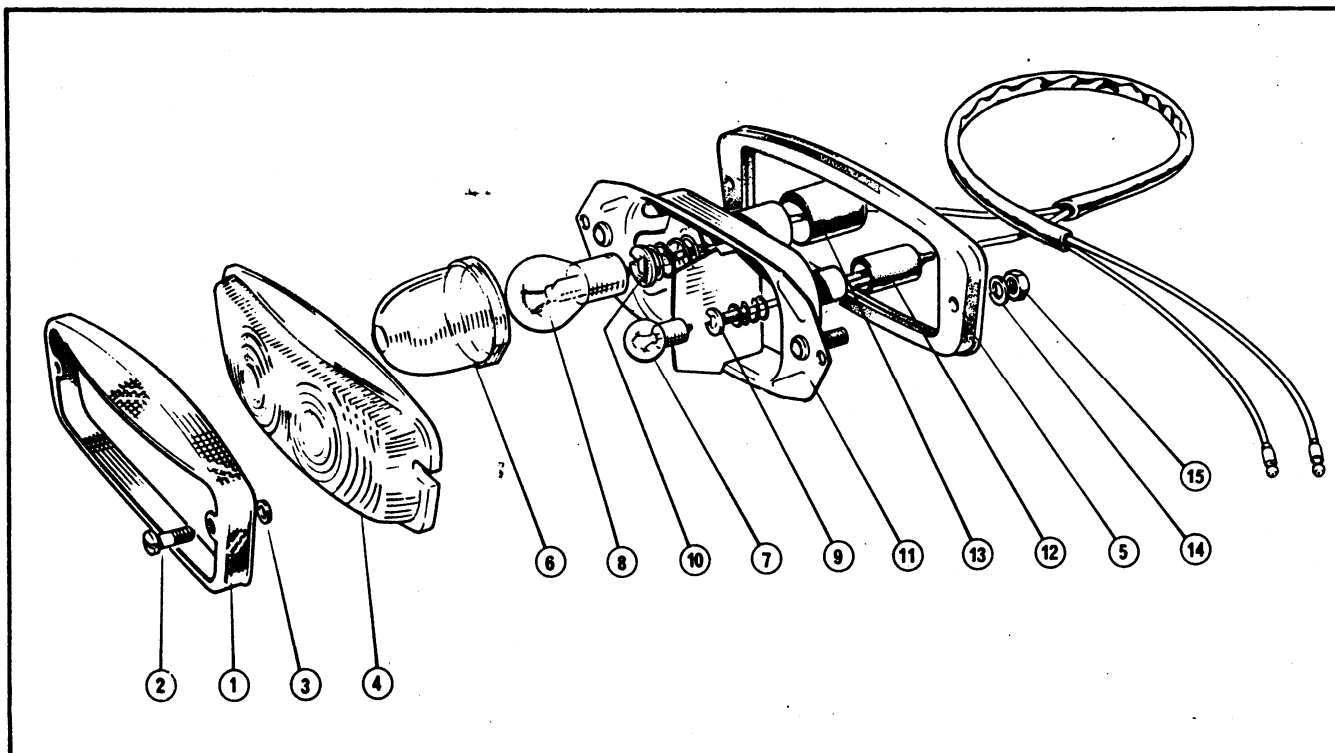


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>WINDSCREEN WIPER ARMS</b>				
204568	Motor, windscreen wiper, c.w. rack .....	T5/ 1	.....	1
17314	Strap, motor fixing .....	T5/ 2	.....	1
17315	Pad, motor seating .....	T5/ 3	.....	1
17316	Pressure pad .....	T5/ 4	.....	3
508818	Nut, motor fixing .....	T5/ 5	.....	2
512018	Lockwasher, motor fixing .....	T5/ 6	.....	2
511318	Washer, motor fixing .....	T5/ 7	.....	2
204569	Bundy, motor to wheelbox .....	T5/ 8	.....	1
203249	Grommet, bundy .....	T5/ 9	.....	1
202990	Wheelbox .....		.....	2
17462	Nut, wheelbox fixing .....	T5/10	.....	2
17192	Bush, front .....	T5/f1	.....	2
17191	Bush, centre .....	T5/12	.....	2
17518	Washer .....	T5/13	.....	2
17192	Bush, rear .....	T5/14	.....	2
17195	Spindle, gear and boss .....	T5/15	.....	2
17460	Nut, cover fixing .....	T5/16	.....	4
202992	Bundy, wheelbox to wheelbox .....	T5/17	.....	1
5444	Bundy, over-run .....	T5/18	.....	1
204257	Wiper arm and blade assembly .....		R.H.D. only .....	2
204258	Blade .....	T5/19	.....	2
202994	Arm .....	T5/20	.....	2
205136	Wiper arm and blade assembly .....		L.H.D. only .....	2
204258	Blade .....		.....	2
205135	Arm .....		.....	2



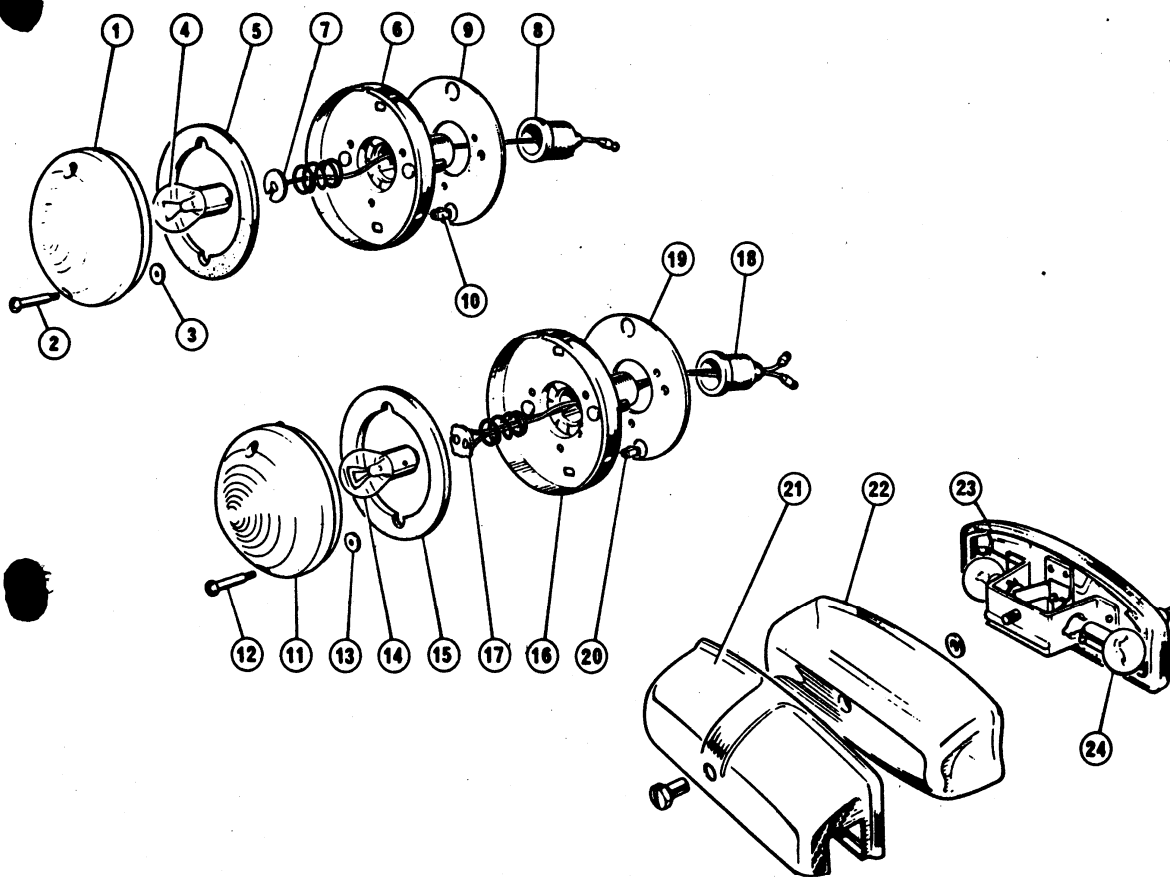
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>HEADLAMPS</b>				
203706	Headlamp assembly, inner .....		R.H.D. only .....	2
205115	Light unit, sealed beam .....	T6/ 1	.....	2
205121	Rim, light unit seating .....	T6/ 2	.....	2
203185	Headlamp assembly, outer .....		R.H.D. only .....	2
205112	Light unit, sealed beam .....	T6/ 1	.....	2
205122	Rim, light unit seating .....	T6/ 2	.....	2
205017	Headlamp assembly, inner .....		U.S.A. only .....	2
205113	Light unit, sealed beam .....	T6/ 1	.....	2
205121	Rim, light unit seating .....	T6/ 2	.....	2
205018	Headlamp assembly, outer .....		U.S.A. only .....	2
205114	Light unit, sealed beam .....	T6/ 1	.....	2
205122	Rim, light unit seating .....	T6/ 2	.....	2
203186	Headlamp assembly, inner .....		Europe only .....	2
205111	Light unit, sealed beam .....	T6/ 1	.....	2
205121	Rim, light unit seating .....	T6/ 2	.....	2
205011	Headlamp assembly, outer .....		Europe only .....	2
205116	Light unit .....	T6/ 3	.....	2
205122	Rim, light unit seating .....	T6/ 2	.....	2
17822	Bulb .....	T6/ 4	.....	2
205120	Spring, bulb retaining .....	T6/ 5	.....	2

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
HEADLAMPS - continued				
203186	Headlamp assembly, inner .....		Austria only ....	2
205111	Light unit, sealed beam .....	T6/ 1	.....	2
205121	Rim, light unit seating .....	T6/ 2	.....	2
205014	Headlamp assembly, outer .....		Austria only ....	2
205110	Light unit .....	T6/ 3	.....	2
205122	Rim, light unit seating .....	T6/ 2	.....	2
17622	Bulb .....	T6/ 4	.....	2
205120	Spring, bulb retaining .....	T6/ 5	.....	2
205012	Headlamp assembly, inner .....		France only ....	2
205116	Light unit .....	T6/ 3	.....	2
205122	Rim, light unit seating .....	T6/ 2	.....	2
205119	Bulb .....	T6/ 4	.....	2
205120	Spring, bulb retaining .....	T6/ 5	.....	2
205013	Headlamp assembly, outer .....		France only ....	2
205116	Light unit .....	T6/ 3	.....	2
205122	Rim, light unit retaining .....	T6/ 2	.....	2
205119	Bulb .....	T6/ 4	.....	2
205120	Spring, bulb retaining .....	T6/ 5	.....	2
205011	Headlamp assembly, inner .....		Italy only .....	2
205117	Light unit .....	T6/ 3	.....	2
205121	Rim, light unit seating .....	T6/ 2	.....	2
17622	Bulb .....	T6/ 4	.....	2
	Spring, bulb retaining .....	T6/ 5	.....	2
205016	Headlamp assembly, outer .....		Italy only .....	2
205118	Light unit .....	T6/ 3	.....	2
205122	Rim, light unit seating .....	T6/ 2	.....	2
17622	Bulb .....	T6/ 4	.....	2
	Spring bulb retaining .....	T6/ 5	.....	2
The following items are common to all headlamps:-				
205123	Rim, light unit retaining .....	T6/ 6	.....	4
205124	Screw, rim fixing .....	T6/ 7	R.H.D. only ....	12
205125	Screw, rim fixing .....		L.H.D. only ....	12
205126	Adaptor .....	T6/ 8	.....	4
205127	Screw, trimmer set .....	T6/ 9	.....	8
205128	Pin, fixed point .....	T6/10	.....	4
205128	Bush, fixed point pin .....	T6/11	.....	4
205130	Gasket, lamp seating .....	T6/12	.....	4
205131	Sleeve, lamp seating .....	T6/13	.....	8
205132	Body .....	T6/14	.....	4
531838	Screw, headlamp .....		.....	16
16043	Clip, headlamp .....		.....	16



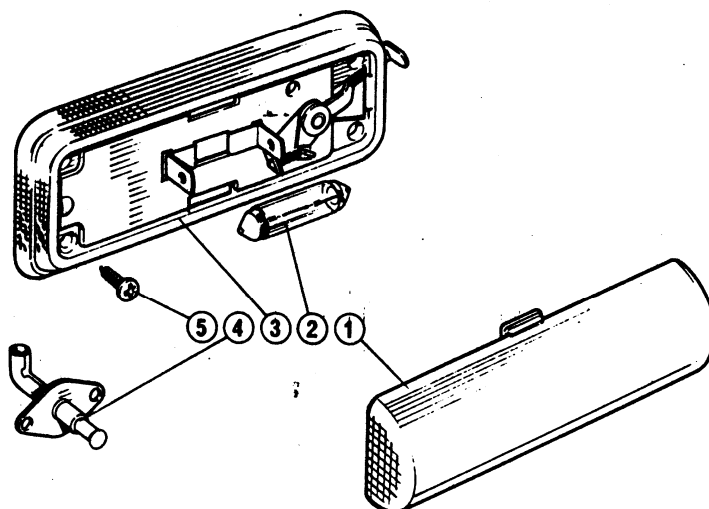
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
SIDE/INDICATOR LAMPS				
201526	Side/indicator lamp R.H. ....			1
201640	Side/indicator lamp L.H. ....			1
17048	Rim .....	T7/ 1		2
17049	Screw, rim fixing .....	T7/ 2		4
17716	Washer, rim fixing .....	T7/ 3		4
17050	Lens R.H. ....	T7/ 4		1
17051	Lens L.H. ....			1
17052	Gasket, lens seating .....	T7/ 5		2
17053	Lens, indicator, amber .....	T7/ 6		2
17746	Bulb, side .....	T7/ 7		2
17721	Bulb, indicator .....	T7/ 8		2
17743	Interior, bulbholder, side .....	T7/ 9		2
17718	Interior, bulbholder, indicator .....	T7/10		2
17054	Body .....	T7/11		2
17055	Grommet, cable entry, side .....	T7/12		2
17719	Grommet, cable entry, indicator .....	T7/13		2
51200B	Lockwasher, lamp fixing .....	T7/14		4
50660B	Nut, lamp fixing .....	T7/15		4

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
202986	Stop/Tail lamp assembly .....		.....	2
17710	Lens, red .....	T8/11	.....	2
17715	Screw, lens fixing .....	T8/12	.....	4
17716	Washer, lens fixing .....	T8/13	.....	4
17713	Bulb .....	T8/14	.....	2
17717	Gasket, lens seating .....	T8/15	.....	2
17151	Body .....	T8/16	.....	2
17711	Interior, bulb holder .....	T8/17	.....	2
17712	Grommet, cable entry .....	T8/18	.....	2
17720	Gasket, lamp seating .....	T8/19	.....	2
17695	Nut, lens fixing .....	T8/20	.....	4
506808	Nut, lamp fixing .....		.....	4
512008	Lockwasher, lamp fixing .....		.....	4
5844	Number plate illumination lamp assembly c.w. fixings .		.....	1
201028	Body .....	T8/21	.....	1
17172	Lens .....	T8/22	.....	1
17173	Gasket, lens seating .....	T8/23	.....	1
17746	Bulb .....	T8/24	.....	2
506808	Nut, lamp fixing .....		.....	4
512008	Lockwasher, lamp fixing .....		.....	4
202988	Reflector .....		Not illustrated .	2
203844	Screw, reflector to body .....		.....	
511458	Washer, reflector to body .....		.....	
203845	Nut, reflector to body .....		.....	
506808	Nut, lamp fixing .....		.....	4
512008	Lockwasher, lamp fixing .....		.....	4

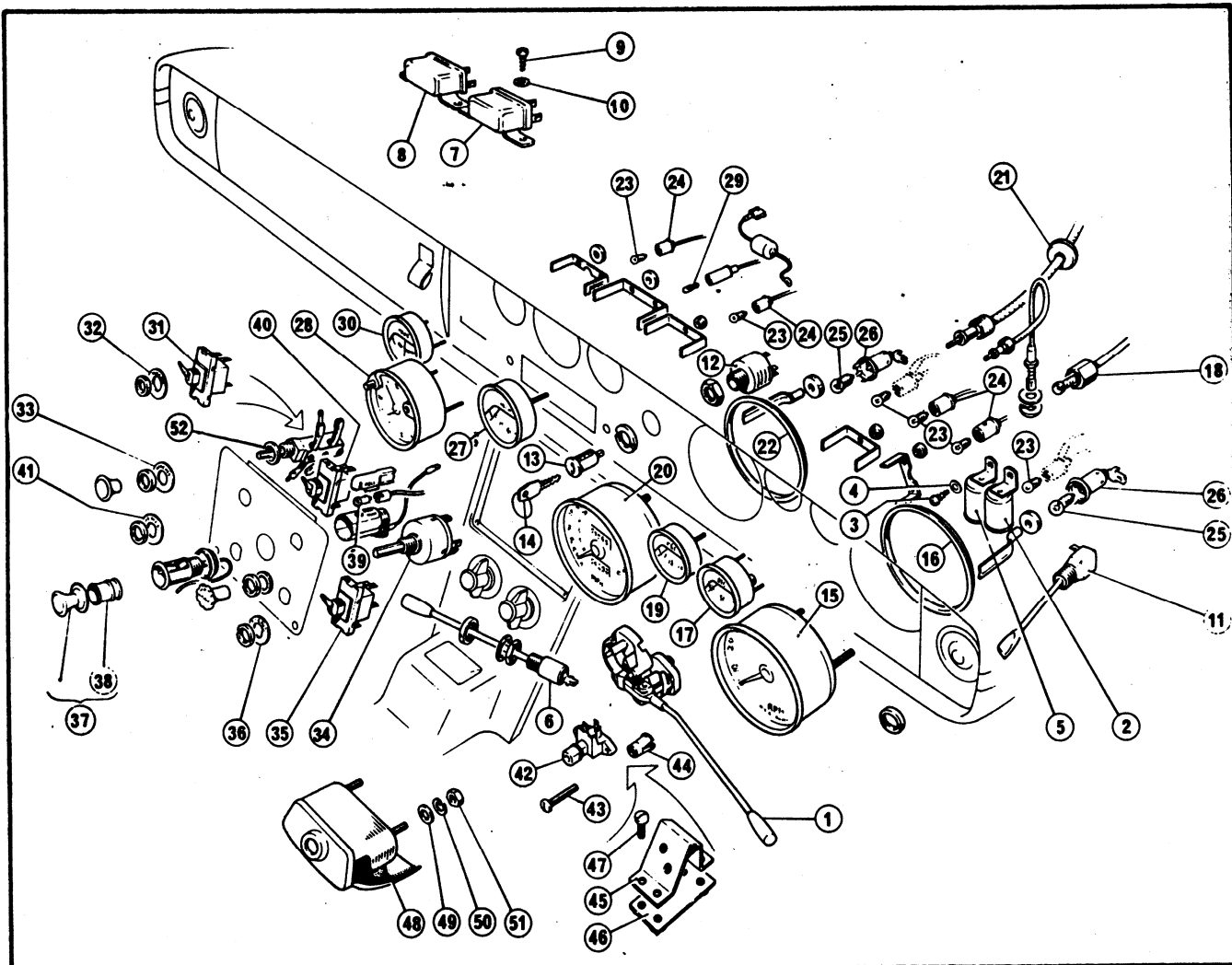


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
STOP/TAIL, INDICATOR, NUMBER PLATE & REVERSING LAMPS				
202987	Rear indicator lamp assembly .....			2
17714	Lens, amber .....	T8/ 1		2
17715	Screw, lens fixing .....	T8/ 2		4
17716	Washer, lens fixing .....	T8/ 3		4
17721	Bulb .....	T8/ 4		2
17717	Gasket, lens seating .....	T8/ 5		2
17150	Body .....	T8/ 6		2
17718	Interior, bulb holder .....	T8/ 7		2
17719	Grommet, cable entry .....	T8/ 8		2
17720	Gasket, lamp seating .....	T8/ 9		2
17695	Nut, lens fixing .....	T8/10		4
506808	Nut, lamp fixing .....			4
512008	Lockwasher, lamp fixing .....			4
202997	Reversing lamp .....			2
205318	Lens .....	T8/ 1		2
17715	Screw, lens fixing .....	T8/ 2		4
17716	Washer, lens fixing .....	T8/ 3		4
17721	Bulb .....	T8/ 4		2
17717	Gasket, lens seating .....	T8/ 5		2
17184	Body .....	T8/ 6		2
17718	Interior, bulb holder .....	T8/ 7		2
17719	Grommet, cable entry .....	T8/ 8		2
17720	Gasket, lamp seating .....	T8/ 9		2
17695	Nut, lens fixing .....	T8/10		4
506808	Nut, lamp fixing .....			4
512008	Lockwasher, lamp fixing .....			4





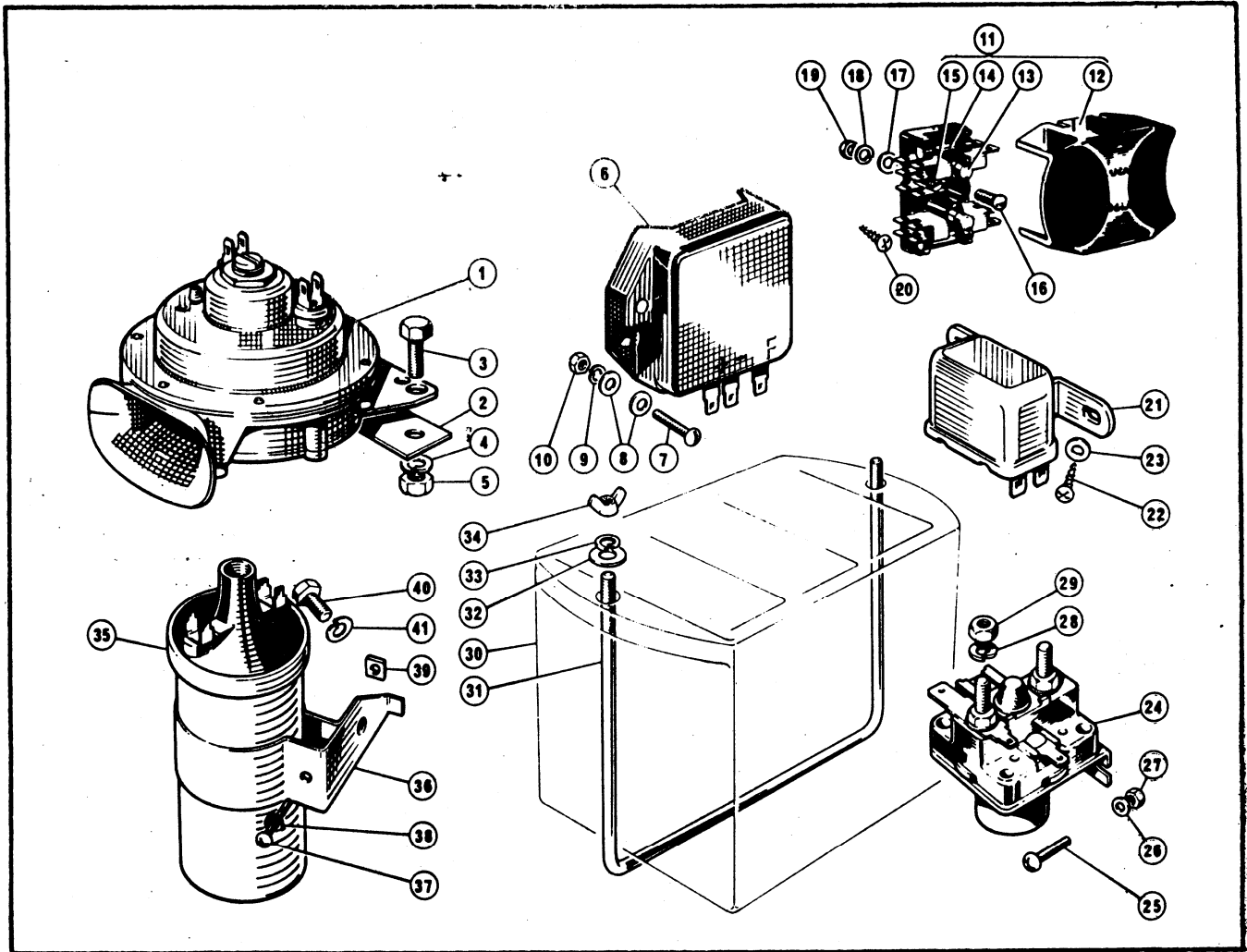
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
INTERIOR LAMP AND COURTESY SWITCH				
202947	Interior lamp assembly .....		.....	1
16998	Cover .....	T9/ 1	.....	1
6706	Bulb .....	T9/ 2	.....	1
16999	Body c.w. switch .....	T9/ 3	.....	1
203794	Courtesy switch .....	T9/ 4	.....	2
537228	Screw, lamp and switch fixing .....	T9/ 5	.....	8



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>INSTRUMENTS AND SWITCHES</b>				
204947	Switch, direction indicator .....	T10/ 1	.....	1
5715	Relay, direction indicator .....	T10/ 2	.....	1
531738	Screw, relay to body .....	T10/ 3	.....	1
511308	Washer, relay to body .....	T10/ 4	.....	1
204567	Relay, alternator warning light .....	T10/ 5	.....	1
531738	Screw, relay to body .....	T10/ 3	.....	1
511308	Washer, relay to body .....	T10/ 4	.....	1
204538	Switch, horn .....	T10/ 6	.....	1
200448	Relay, horn .....	T10/ 7	.....	1
200448	Relay, headlight flasher .....	T10/ 8	.....	1
531718	Screw, relays to body .....	T10/ 9	.....	3
511308	Washer, relays to body .....	T10/10	.....	3
204953	Switch, overdrive .....	T10/11	.....	1
6202	Switch, ignition .....	T10/12	.....	1
202953	Ignition barrel and lock, c.w. keys .....		.....	1
202953	Ignition barrel .....	T10/13	.....	1
204850	Key .....	T10/14	.....	2
204582	Tachometer .....	T10/15	.....	1
200654	Ring, tachometer retaining .....	T10/16	.....	1
204584	Gauge, oil pressure .....	T10/17	R.H.D. only .....	1
205103	Gauge, oil pressure .....		L.H.D. only .....	1

**T10****Electrics****RELIANT**

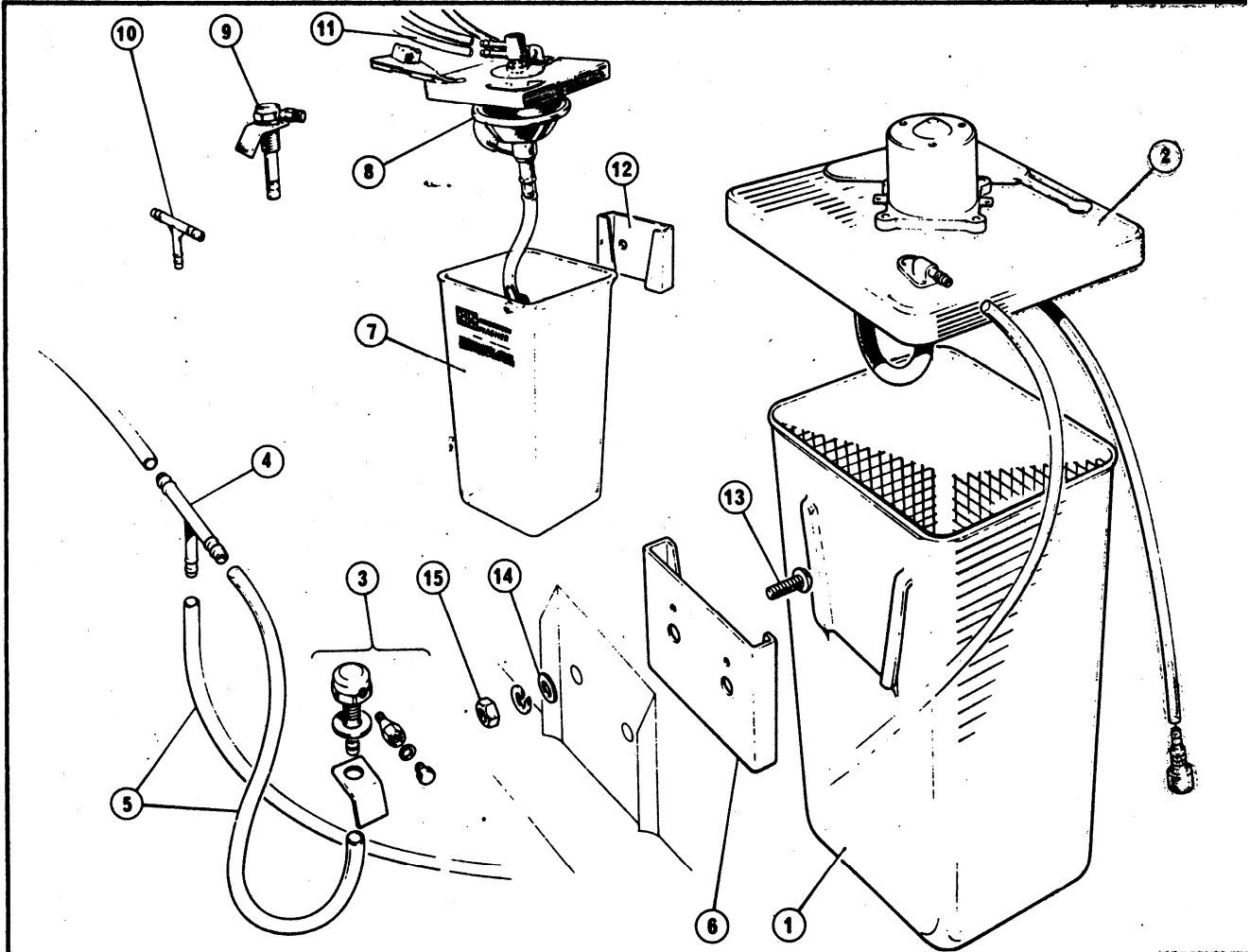
PAR NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
INSTRUMENTS AND SWITCH - continued				
204588	Feed pipe, oil pressure gauge .....	T10/18	.....	1
200628	Washer, oil gauge pressure feed pipe .....		.....	1
204585	Temperature gauge .....	T10/19	.....	1
204580	Speedometer .....	T10/20	R.H.D. only .....	1
204581	Speedometer .....		L.H.D. only .....	1
203248	Grommet, speedometer .....	T10/21	.....	1
200654	Ring, speedometer retaining .....	T10/22	.....	1
201480	Panel light assembly, push-in .....		.....	4
201439	Bulb .....	T10/23	.....	8
201459	Push-in holder .....	T10/24	.....	4
201479	Panel light assembly, claw .....		.....	2
201439	Bulb .....	T10/25	.....	2
201457	Claw holder .....	T10/26	.....	2
204583	Fuel gauge .....	T10/27	.....	1
201719	Connection, fuel gauge .....		.....	1
204589	Clock .....	T10/28	.....	1
17021	Bulb, clock .....	T10/29	.....	1
204589	Ammeter .....	T10/30	.....	1
17126	Switch, windscreen washer .....	T10/31	Later vehicles only	1
205421	Escutcheon, washer switch .....	T10/32	.....	1
203742	Escutcheon, washer pump .....	T10/33	.....	1
17410	Lead, washer switch, earth (black/green) .....		.....	1
17410	Lead, washer switch, (green) .....		.....	1
17642	Lucar connection .....		.....	3
17844	Bullet .....		.....	2
17647	Snap connector .....		.....	1
204952	Switch, windscreen wipers .....	T10/34	.....	1
203444	Switch, head and side lights .....	T10/35	.....	1
200473	Escutcheon, switch head and side lights .....	T10/36	.....	1
200373	Cigar lighter assembly .....		.....	1
205462	Knob/Element assembly .....	T10/37	.....	1
205463	Element .....	T10/38	.....	1
17021	Bulb .....	T10/39	.....	1
203444	Switch, heater .....	T10/40	.....	1
200474	Escutcheon, heater switch .....	T10/41	.....	1
7886	Dip switch .....	T10/42	.....	1
516868	Screw, dip switch to body .....	T10/43	.....	2
191	Captive nut, dip switch to body .....	T10/44	.....	2
205177	Mounting bracket, dipswitch to body .....	T10/45	L.H.D. only .....	1
205177	Backing plate, mounting bracket to body .....	T10/46	L.H.D. only .....	1
521268	Screw, mounting bracket to body .....	T10/47	L.H.D. only .....	4
205009	Switch cover assembly, steering column .....	T10/48	.....	1
511318	Plain washer, switch cover .....	T10/49	.....	2
512018	Lockwasher, switch cover .....	T10/50	.....	2
507218	Nut, switch cover .....	T10/51	.....	2
200810	Push pull control, vacuum - operated windscreen washer .....	T10/52	Early vehicles only	1
200374	Voltage stabilizer .....		Not illustrated	1



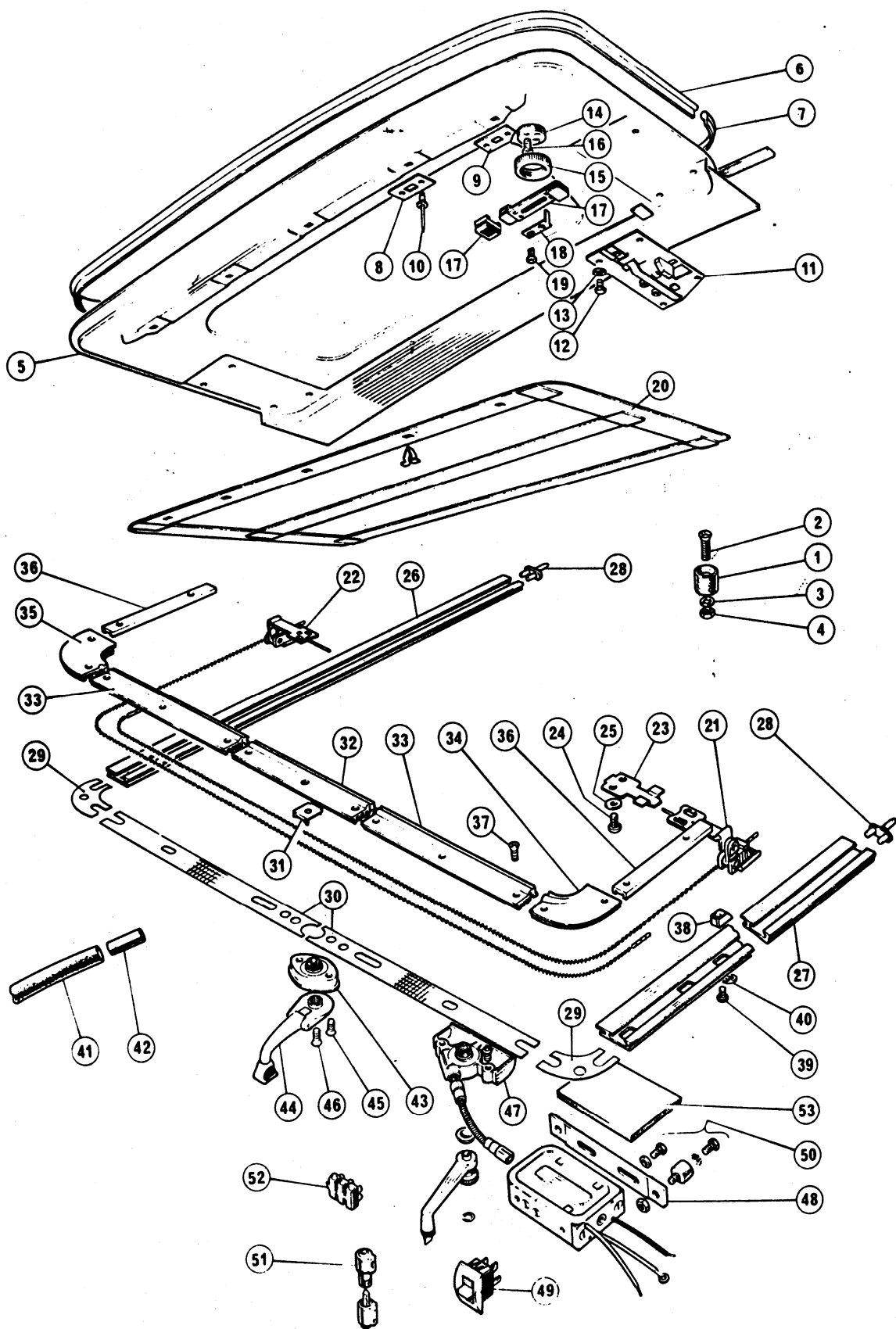
PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
HORN, REGULATOR, FUSES, ALTERNATOR RELAY, SOLENOID, BATTERY, COIL.				
204488	Horn, high note .....	T11/ 1	.....	1
204489	Horn, low note .....	T11/ 2	.....	1
203985	Mounting plate, horn .....	T11/ 3	.....	2
51442B	Set screw, horn fixing .....	T11/ 4	.....	4
51221B	Washer, horn fixing .....	T11/ 5	.....	4
51221B	Nut, horn fixing .....	T11/ 6	.....	4
204519	Regulator, voltage control .....	T11/ 7	.....	1
51221B	Screw, regulator fixing .....	T11/ 8	.....	3
51221B	Washer, regulator fixing .....	T11/ 9	.....	3
51221B	Nut, regulator fixing .....	T11/10	.....	3
51221B	Fuse unit .....	T11/11	.....	1
51221B	Cover, fuse unit .....	T11/12	.....	1
51221B	Fuse, spare .....	T11/13	.....	1
51221B	Fuse, live .....	T11/14	.....	1
51221B	Screw, terminal .....	T11/15	.....	1
52006B	Screw, fuse unit fixing .....	T11/16	.....	1
51220B	Washer, fuse unit fixing .....	T11/17	.....	2
51220B	Washer, fuse unit fixing .....	T11/18	.....	2
50680B	Nut, fuse unit fixing .....	T11/19	.....	1
53723B	Screw, fuse unit fixing .....	T11/20	.....	1
204545	Field relay, alternator .....	T11/21	.....	1
53173B	Screw, alternator fixing .....	T11/22	.....	2

**T11****Electrics****RELIANT**

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
FUSES, REGULATOR, HORN, FLASHER UNIT, STARTER SOLENOID, COIL AND BATTERY FIXINGS - continued				
51130B	Washer, alternator relay fixing .....	T11/23	.....	2
5932	Starter solenoid .....	T11/24	.....	1
52122B	Screw, starter solenoid fixing .....	T11/25	.....	2
51130B	Washer, starter solenoid fixing .....	T11/26	.....	2
51000B	Nut, starter solenoid fixing .....	T11/27	.....	2
51202B	Lockwasher, lead to solenoid .....	T11/28	.....	2
17341	Nut, lead to solenoid .....	T11/29	.....	2
203399	Battery .....	T11/30	.....	2
204734	'U' bolt, battery fixing .....	T11/31	.....	2
51121B	Washer, battery fixing .....	T11/32	.....	4
51201B	Lockwasher, battery fixing .....	T11/33	.....	4
50721B	Wing nut, battery fixing .....	T11/34	.....	4
205355	Coil .....	T11/35	.....	1
206245	Strap, coil fixing .....	T11/36	.....	1
206246	Screw, strap clamping .....	T11/37	.....	1
206247	Lockwasher, clamping screw .....	T11/38	.....	1
206248	Square nut, clamping screw .....	T11/39	.....	1
206249	Bolt, strap fixing .....	T11/40	.....	1
206250	Lockwasher, strap fixing .....	T11/41	.....	1
50695B	Nut, strap fixing .....	T11/42	.....	1

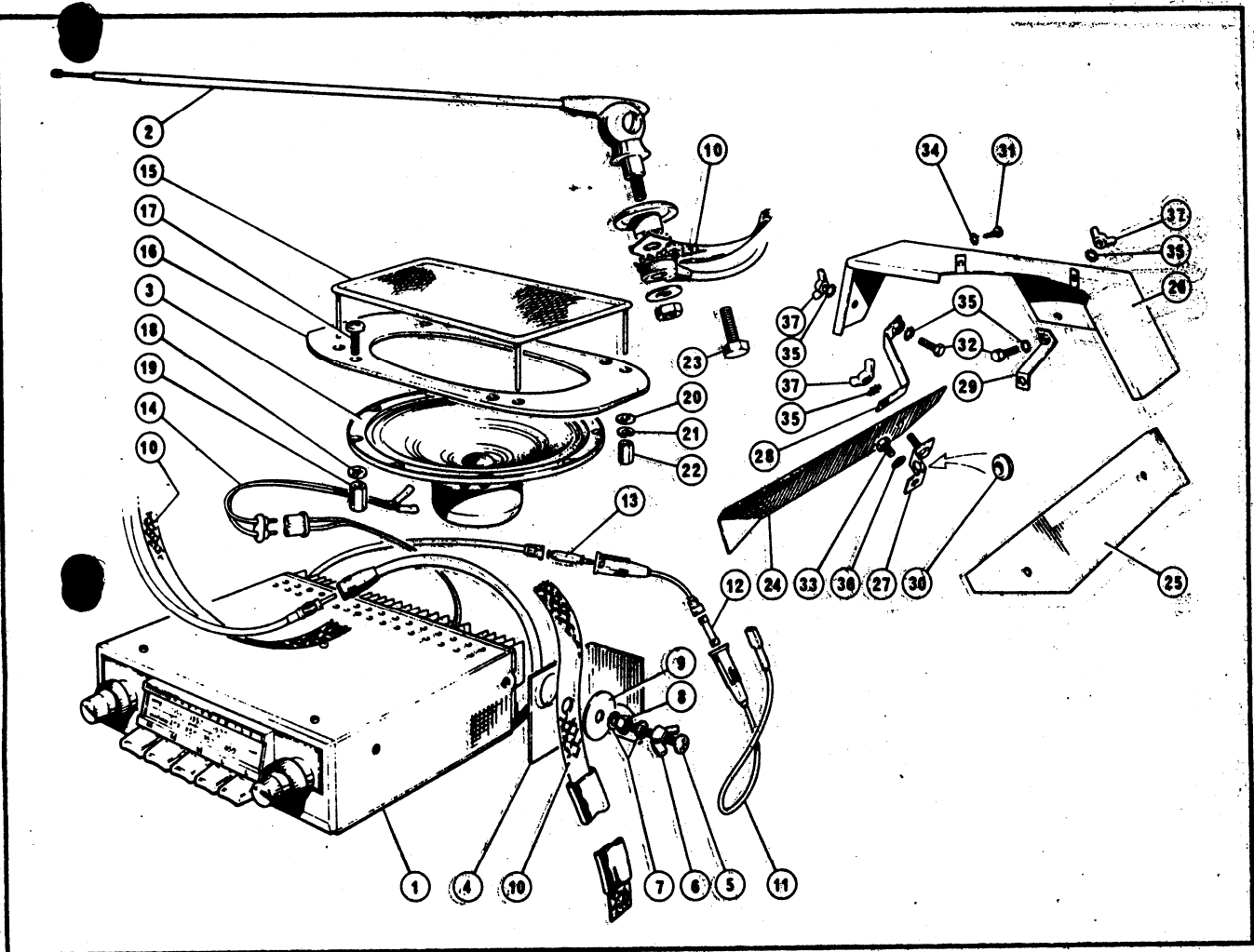


PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY REQ
<b>WINDSCREEN WASHER</b>				
205286	Washer Kit, electrically operated .....		Later vehicles ..	1
205287	Container and pump assembly .....		.....	1
205288	Container .....	T12/ 1	.....	1
205288	Pump and cover .....	T12/ 2	.....	1
205290	Jet assembly .....	T12/ 3	.....	2
205291	Tee piece .....	T12/ 4	.....	1
205292	Plastic tube .....	T12/ 5	.....	As
205293	Bracket, container mounting .....	T12/ 6	.....	1
200886	Washer Kit, vacuum operated .....		Early vehicles ..	1
202000	Container and pump assembly .....		.....	1
202001	Container .....	T12/ 7	.....	1
202002	Pump and cover .....	T12/ 8	.....	1
205205	Jet assembly .....	T12/ 9	.....	2
200818	Tee piece .....	T12/10	.....	1
202020	Plastic tube .....	T12/11	.....	As
202010	Bracket, container mounting .....	T12/12	.....	1
520048	Screw, container mounting bracket .....	T12/13	.....	2
511208	Washer, container mounting bracket .....	T12/14	.....	2
512008	Nut, container mounting bracket .....	T12/15	.....	2
2272	Grommet, washer tubes .....		.....	1
3873	Clip, washer tubes .....		.....	2
53181B	Screw, clip to body .....		.....	2
51136B	Washer, clip to body .....		.....	2



PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>SUNSHINE ROOF</b>				
204804	Main body .....		Replaces 204789 ..	1
204143	Stop, sliding panel .....	U1/ 1	.....	2
518508	Screw, stop to body .....	U1/ 2	.....	2
511308	Washer, stop to body .....	U1/ 3	.....	2
510008	Nut, stop to body .....	U1/ 4	.....	2
203897	Sliding panel .....	U1/ 5	.....	1
203939	Velvet seal, sliding panel, long .....	U1/ 6	.....	1
203940	Velvet seal, sliding panel, short .....	U1/ 7	.....	1
203887	Plate, lining retaining, centre .....	U1/ 8	.....	3
203888	Plate, lining retaining, side .....	U1/ 9	.....	2
54168K	Rivet, plates to sliding panel .....	U1/10	.....	10
203915	Bracket, sliding panel, L.H. ....	U1/11	.....	1
203916	Bracket, sliding panel, R.H. ....		.....	1
514008	Screw, bracket fixing .....	U1/12	.....	8
9343	Lockwasher, bracket fixing .....	U1/13	.....	8
203948	Adjuster base .....	U1/14	.....	2
203932	Adjuster sleeve .....	U1/15	.....	2
518438	Screw, adjuster base fixing .....	U1/16	.....	4
203917	Guide assembly .....	U1/17	.....	2
203933	Locating plate .....	U1/18	.....	2
	Screw guide assembly .....	U1/19	.....	4
203991	Trim panel frame c.w. clips .....	U1/20	.....	1
203913	Cable and guide assembly, L.H. ....	U1/21	.....	1
203914	Cable and guide assembly, R.H. ....	U1/22	.....	1
203920	Bracket, guide .....	U1/23	.....	2
203992	Screw, guide bracket .....	U1/24	.....	4
203993	Washer, guide bracket .....	U1/25	.....	4
203921	Guide rail, R.H. ....	U1/26	.....	1
203922	Guide rail, L.H. ....	U1/27	.....	1
203930	Locating peg, guide rail .....	U1/28	.....	2
203927	Corner shim, cable guide .....	U1/29	.....	2
203928	Front shim, cable guide .....	U1/30	.....	2
203929	Clip, cable locating .....	U1/31	.....	1
203593	Centre piece, cable guide .....	U1/32	Manual only .....	1
203925	Centre piece, cable guide .....		Electrical only ..	1
203938	Side piece, cable guide .....	U1/33	.....	2
203923	Corner piece, L.H. cable guide .....	U1/34	.....	1
203924	Corner piece, R.H. cable guide .....	U1/35	.....	1
203926	Retaining strip, cable guide .....	U1/36	.....	2
530610	Screw, guide rail fixing .....	U1/37	.....	16
203949	Ramp .....	U1/38	.....	2
529218	Screw ramp fixing .....	U1/39	.....	2
9343	Lockwasher, ramp fixing .....	U1/40	.....	2
203950	Drain tube, 60 inches long .....	U1/41	.....	2
203951	Drain tube, 38 inches long .....		.....	2
203934	Connecting tube, drain tube .....	U1/42	.....	4
203941	Drive .....	U1/43	Manual only .....	1
203942	Crank arm .....	U1/44	Manual only .....	1
203994	Screw, drive to body .....	U1/45	Manual only .....	2
203995	Screw, crank arm to drive .....	U1/46	Manual only .....	1
203911	Sunshine roof kit, electrical .....		.....	1
203918	Motorised drive .....	U1/47	.....	1
203894	Mounting bracket, drive .....	U1/48	.....	1
203919	Switch .....	U1/49	.....	1
	Fixings, motor .....	U1/50	Part of 203911 ..	1
	Fuse assembly .....	U1/51	Part of 203911 ..	1
	Terminal block .....	U1/52	Part of 203911 ..	1
205258	Earthing braid .....		.....	1
205259	Capacitor .....		.....	2
205260	Connector strip .....		.....	1
205300	Insulation, motor to body .....	U1/53	.....	1
205443	Headlining .....		Replaces 203020 ..	1
9133	Listing rod .....		Replaces 205436 7 8	1





PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
<b>RADIO</b>				
204766	Installation kit, radio .....		U.K. and Europe .....	1
204873	Installation kit, radio .....		Countries except Europe .....	1
204811	Receiver .....	U2/ 1	U.K. and Europe .....	1
204812	Receiver .....		Countries except Europe .....	1
205019	Aerial .....	U2/ 2	U.K. and Europe .....	1
205020	Aerial .....		Countries except Europe .....	1
206021	Loudspeaker .....	U2/ 3	.....	1
206221	Bracket, receiver fixing .....	U2/ 4	.....	1
521268	Screw, receiver fixing .....	U2/ 5	.....	1
507208	Wing nut, receiver fixing .....	U2/ 6	.....	1
512408	Shakeproof washer, receiver fixing .....	U2/ 7	.....	2
506808	Nut, receiver fixing .....	U2/ 8	.....	1
206222	Washer, receiver fixing .....	U2/ 9	.....	1
206223	Bond, receiver and aerial to chassis .....	U2/10	.....	1
206224	Lead, receiver to battery .....	U2/11	.....	1
206225	Fuse, 1.5 amp .....	U2/12	.....	1
206226	Choke, battery lead .....	U2/13	.....	1
206227	Lead, receiver to loudspeaker .....	U2/14	.....	1
206228	Bezel, loudspeaker .....	U2/15	.....	1

PART NO.	DESCRIPTION	PLATE NO.	REMARKS	QTY. REQ.
RADIO - continued				
206228	Adaptor board, loudspeaker .....	U2/16	.....	1
52123C	Screw, loudspeaker fixing .....	U2/17	.....	4
51240B	Washer, loudspeaker fixing .....	U2/18	.....	4
206229	Sleeve nut, loudspeaker fixing .....	U2/19	.....	4
206230	Washer, loudspeaker fixing .....	U2/20	.....	4
206231	Spring washer, loudspeaker fixing .....	U2/21	.....	4
206232	Sleeve nut, loudspeaker fixing .....	U2/22	.....	4
206233	Screw, aerial fixing .....	U2/23	.....	1
206234	Suppression plate, L.W. cylinder head .....	U2/24	.....	1
206235	Suppression plate, R.W. cylinder head .....	U2/25	.....	1
206236	Suppression plate, distributor and coil .....	U2/26	.....	1
206237	Bracket, suppression plates .....	U2/27	.....	4
206238	Bracket, suppression plate, L.W. .....	U2/28	.....	1
206239	Bracket, suppression plate, front .....	U2/29	.....	1
206240	Grommet, bracket .....	U2/30	.....	1
53743B	Screw, suppression plates fixing .....	U2/31	.....	2
51442C	Screw, suppression plates fixing .....	U2/32	.....	2
51500C	Screw, suppression plates fixing .....	U2/33	.....	4
51240B	Washer, suppression plates fixing .....	U2/34	.....	2
51241B	Washer, suppression plates fixing .....	U2/35	.....	8
51242B	Washer, suppression plates fixing .....	U2/36	.....	4
50721B	Wing nut, suppression plates fixing .....	U2/37	.....	6

The following items are required when the radio is not fitted:-

204910	Blanking panel assembly .....	Not illustrated .	1
204941	Blanking panel .....	Not illustrated .	1
204911	Facing panel .....	Not illustrated .	1
205001	Bezel, blanking panel .....	Not illustrated .	1
50720B	Nut, blanking panel fixing .....	Not illustrated .	2
51200B	Lockwasher, blanking panel fixing .....	Not illustrated .	2
204943	Washer, blanking panel fixing .....	Not illustrated .	2

U3

## Optional Extras

RELIANT

NO.	DESCRIPTION	REMARKS	QTY. REQ.
HEATED REAR WINDOW			
2042 07	Heated rear window .....	.....	1
204935	Weatherstrip .....	For use with 204207 only	1
8714	Fillerstrip .....	.....	1
204318	Harness, rear window .....	.....	1
17304	Switch, rear window .....	.....	1
204317	Identification disc .....	.....	1
LAMINATED WINDSCREEN			
205104	Laminated windscreen .....	.....	1
204935	Weatherstrip .....	For use with 205104 only	1
2034 99	Fillerstrip .....	.....	1